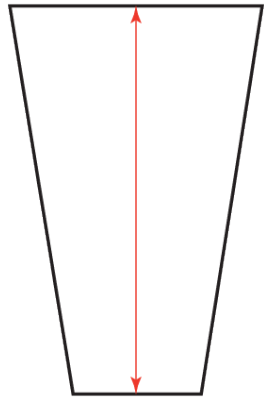
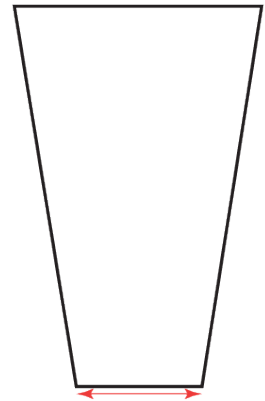
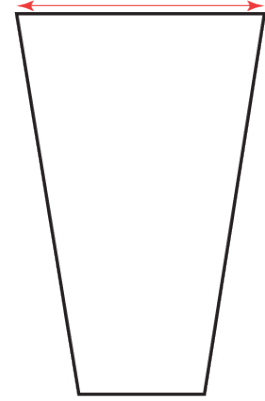
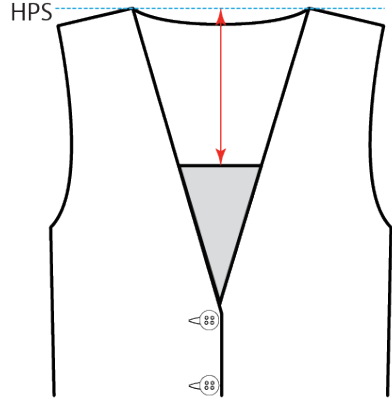
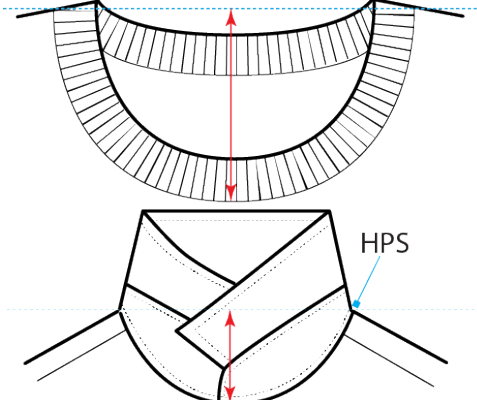
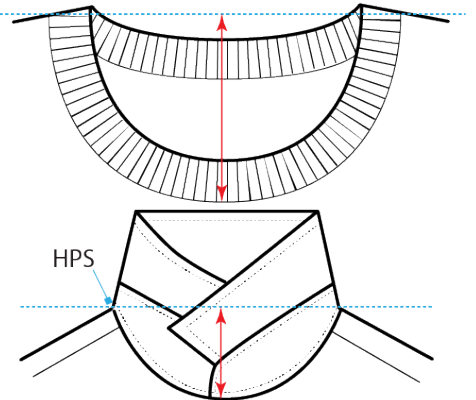

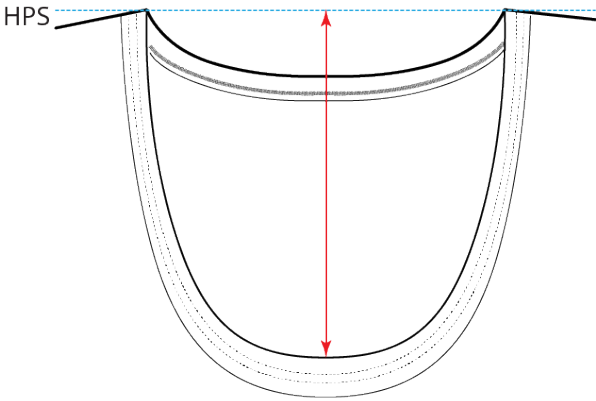
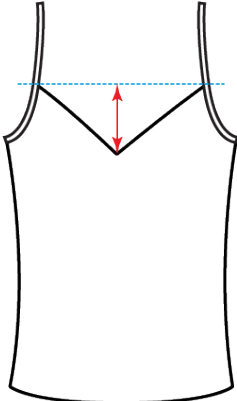
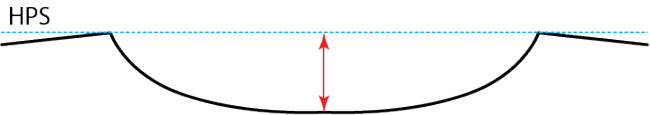
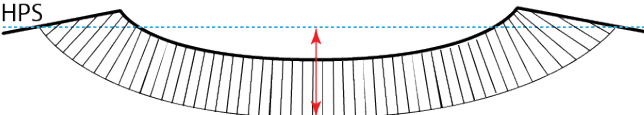
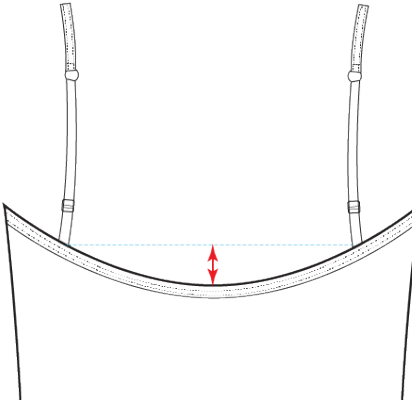
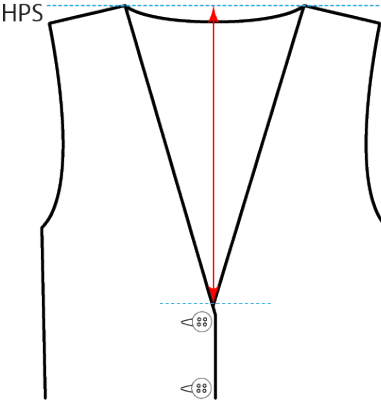

	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Sourcing :	Flex Spec ID : 91666 Season Name : Fall 2014
Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : Vendor :	GSO TBD Sizing :	Tech Designer : QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


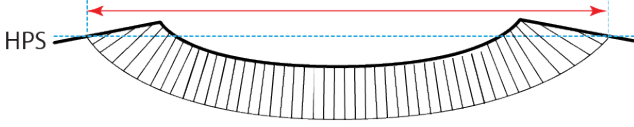
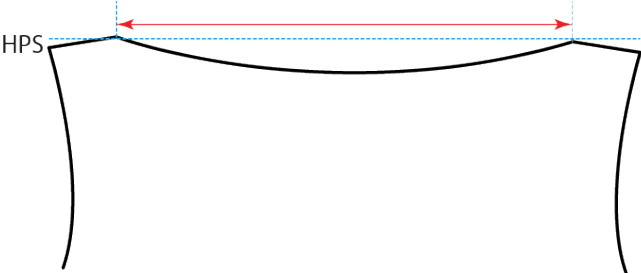
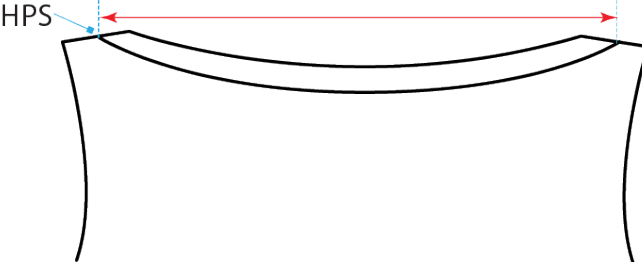
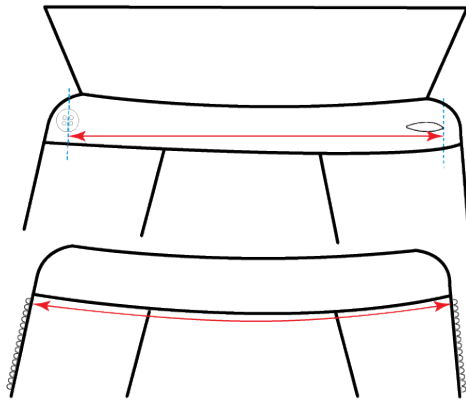
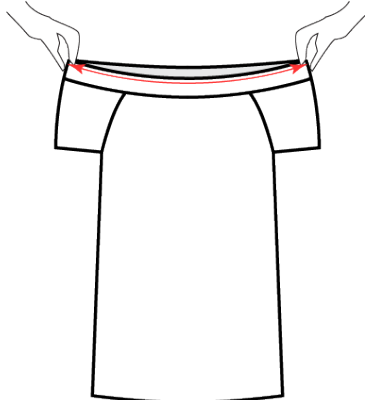
MP01	Modesty Panel Length at Center	MP02	Modesty Panel Width Bottom Edge	MP03	Modesty Panel Width Top edge
Measure center of modesty panel straight down from top edge to bottom edge		Measure modesty panel width at Bottom; from edge to edge		Measure modesty panel width at top; from edge to edge	
					
MP04	Modesty Panel Placement from HPS	ND01-E	Front Neck Drop From HPS to Top Edge	ND01-S	Front Neck Drop From HPS to Seam
Measure down from HPS to top edge of modesty panel.		Measure from imaginary line at high point shoulder (HPS) at center of garment perpendicular to a) front neck edge, b) front neck collar seam, c) front neck seam (for sweaters w/ rib or tubular join to body seam).		Measure from imaginary line at high point shoulder (HPS) at center of garment perpendicular to a) front neck seam, b) front neck collar seam, c) front neck seam (for sweaters w/ rib or tubular join to body seam).	
					

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	Primary Catalog :	Seasonal Selling Quarter :	Season Name : Fall 2014
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<b>ND02-E</b> Front Neck Drop from HPS to Chest Edge	<b>ND03</b> Front Neck Drop-Strap Miter to edge	<b>ND04-E</b> Back Neck Drop From HPS to Top Edge
Measure from imaginary line at high point shoulder (HPS) at center of garment perpendicular to a) front neck edge, b) front neck collar seam (for sweaters w/ rib or tubular join to body seam).	Measure from imaginary line at straps edge at center of garment perpendicular to front neck edge.	On the back of the garment, measure from imaginary line at high point shoulder (HPS) at center of garment perpendicular to a) back neck edge, b) back neck collar seam (for sweaters w/ rib or tubular join to body seam).
		
<b>ND04-S</b> Back Neck Drop From HPS to Seam	<b>ND05</b> Back Neck Drop-Strap Miter to Edge	<b>ND06</b> Front Neck Drop- HPS to Waist Placement
On the back of the garment, measure from imaginary line at high point shoulder (HPS) at center of garment perpendicular to a) back seam, b) back neck collar seam (for sweaters w/ rib or tubular join to body seam).	From imaginary line at inside straps edge to edge, measure back neck drop at center of garment perpendicular to edge.	Measure from imaginary line at high point shoulder (HPS) at center of garment perpendicular to front neck edge at waist
		

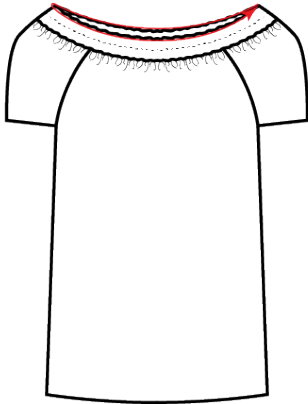
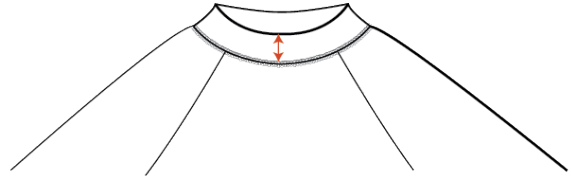
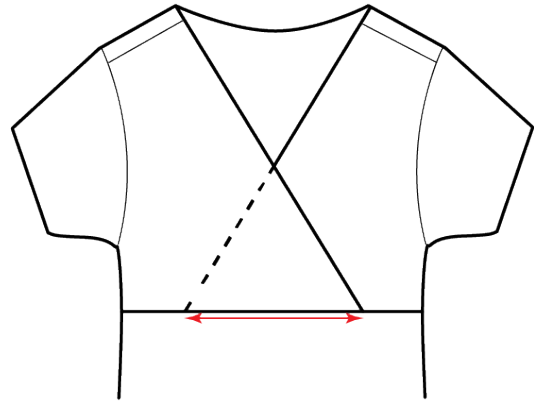
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	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Sourcing :	Flex Spec ID : 91666 Season Name : Fall 2014
Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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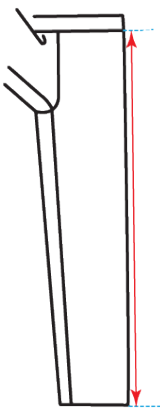
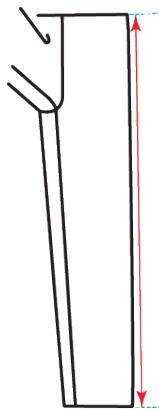
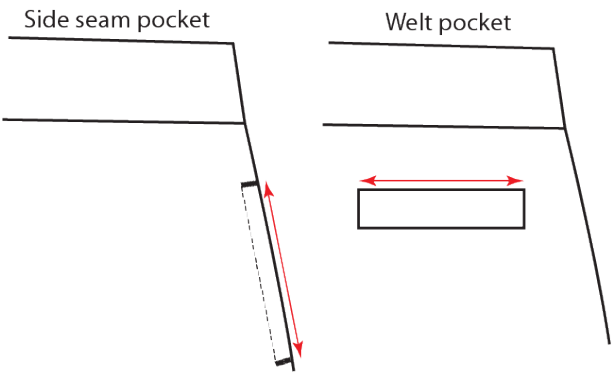
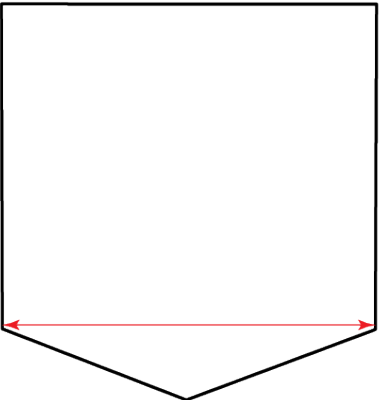
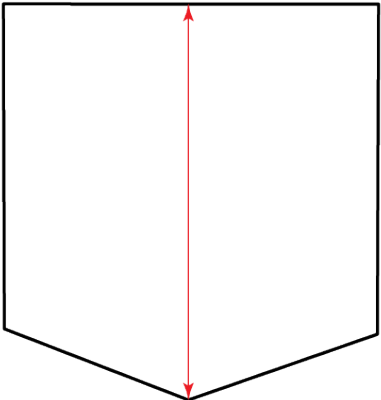
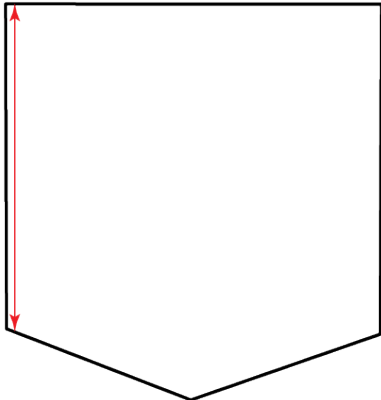
NK01-E Neck Width- Edge to Edge	NK01-S Neck Width- Seam to Seam	NK02-E Neck Width Boat- Edge to Edge
On the back of the garment, measure straight across neckline from inside edge to inside edge at high point shoulder (HPS)	On the back of the garment, measure straight across neckline from seam to seam (for sweaters- w/ rib or tubular join to body seam) at high point shoulder (HPS).	On the back of the garment, measure straight across neckline from inside edge to inside edge at high point shoulder (HPS)
		
NK02-S Neck Width Boat- Seam to Seam	NK03 Neck Opening button to buttonhole	NK03-E Neck Circumference Off Shoulder Extended
On the back of the garment, measure straight across neckline from inside edge to inside edge at high point shoulder (HPS)	Measure straight through center of neck band from center of button to furthest tip of buttonhole (with zipper measure from tooth edge to tooth edge along neck seam).	Measure at top edge following curve of relaxed neckline.
		

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SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
Pack Number :		Size Definitions :		Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL		Vendor Item # :	

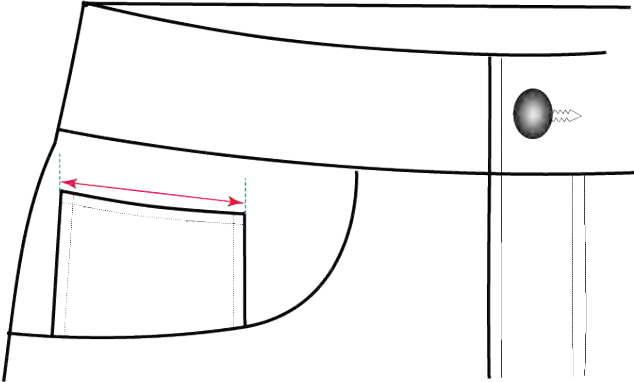
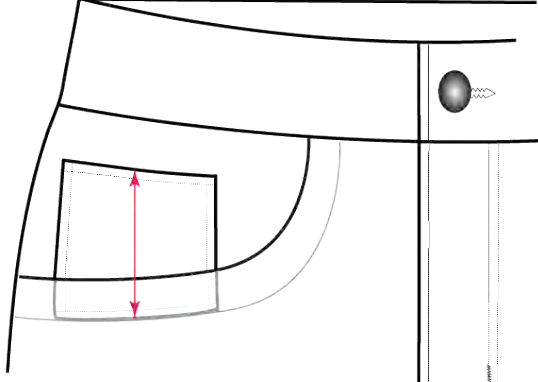
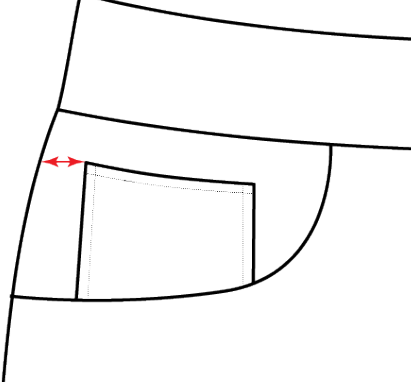
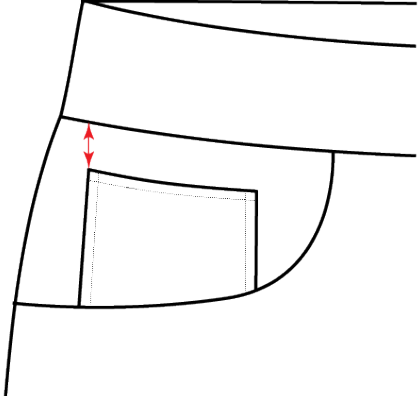
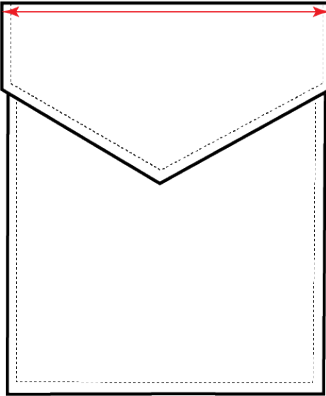
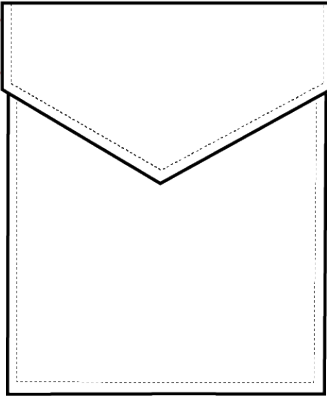
NK03-R	Neck Circumference Off Shoulder Relaxed	NK04	Minimum Neck Stretch (Turtleneck/Mockneck)	NK05	Neck Trim Height
Measure at top edge following curve of neckline, stretch until body fabric is flat, keep front and back edges even.		While stretching, measure neck opening from edge to edge.		Measure straight from neck seam to outer edge of trim.	
					
NR01	Front Raglan Neck Width-Seam to Seam	NR02	Back Raglan Neck Width-Seam to Seam	OL01	Overlap/Underlap Width
Measure straight across from armhole seam to armhole seam at neck.		Measure straight across from armhole seam to armhole seam at neck.		Measure straight across garment from overlap point to underlap point of body.	
					


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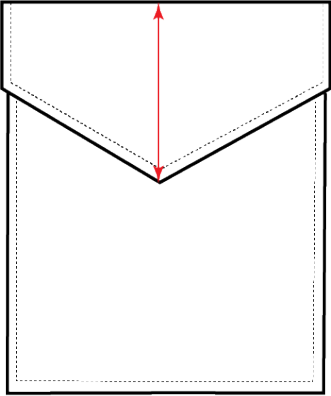
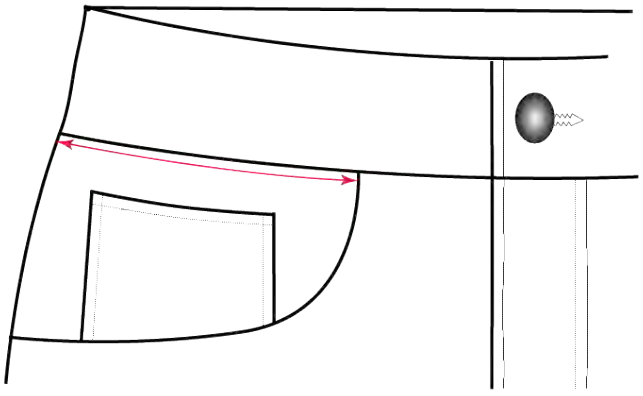
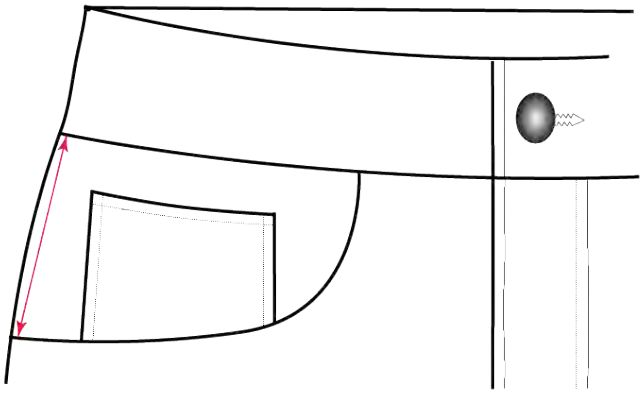
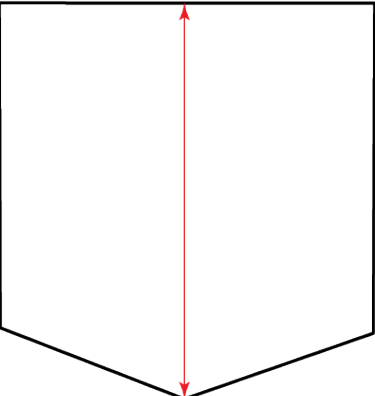
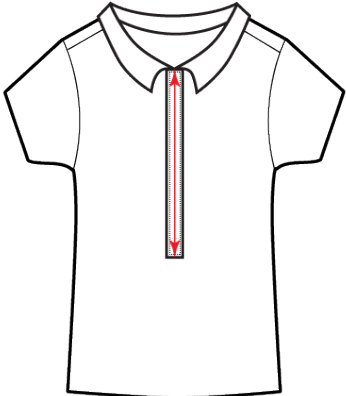
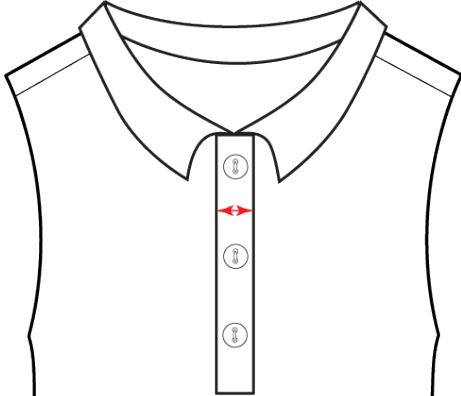
OT01 Outseam From Below Waistband	OT02 Outseam From Below Top Edge	PC01 Pocket Opening
Measure straight from waistband seam to leg opening at side seam.	Measure straight from top of garment to leg opening at side seam.	Measure functional opening following contour or straight (depending on type of pocket), from reinforcement or seam to reinforcement or seam.
		
PC02-B Pocket Width at Bottom	PC03-C Pocket Height at Center of Pocket	PC03-S Pocket Height at Side
Measure straight from edge to edge at Bottom of Pocket. For 5 point pocket measure at widest point.	Measure straight at center of pocket from top edge to bottom edge.	Measure straight at side of pocket from top edge to bottom edge.
		

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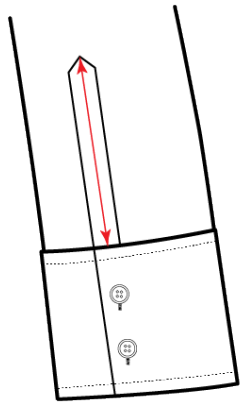
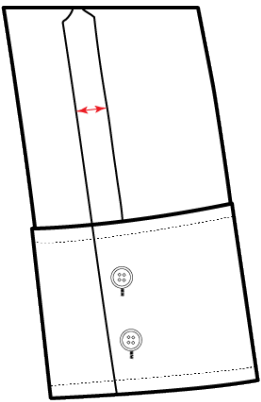
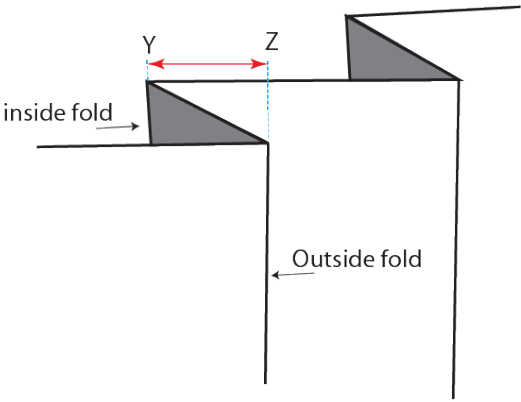
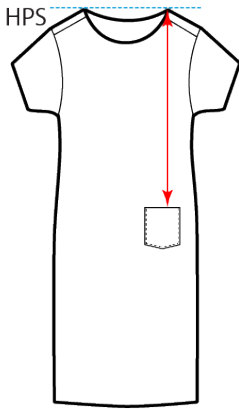
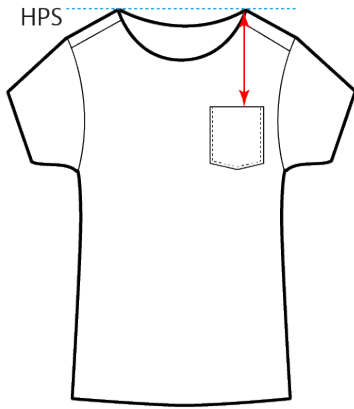
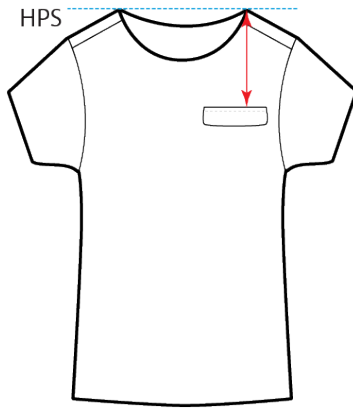
PC04 Coin Pocket Width	PC05 Coin Pocket Height	PC06 Coin Pocket Placement From Side Seam
Measure straight across width of coin pocket from edge to edge, along top edge.	Measure straight across height of coin pocket from edge to seam (in the center of the coin pocket).	Measure straight the specified distance from the side seam horizontally to the side edge of the coin pocket.
		
PC07 Coin Pocket Placement Below WB	PC08 Pocket Flap Width at Top Edge	PC09 Pocket Flap Height @ Side
Measure straight the specified distance from the waistband seam vertically to the top edge of the coin pocket.	Measure across pocket flap from edge to edge.	Measure down at the side of pocket flap from top edge of to bottom edge.
		

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PC10	Pocket Flap Height @ Center	PC11	Front Pocket Placment From Side Seam	PC12	Front Pocket Placement Below Waistband
Measure down at the center of the flap, from top edge of pocket flap to bottom edge.		Measure straight horizontally from the side seam to edge of front pocket at waistband seam.		Measure straight vertically from waistband seam to top edge of pocket at side seam.	
					
PC13	Pocket Height No Grade	PK01	Placket Length	PK02	Placket Width
Measure down the cetner of the pocket edge to edge.		Measure straight down from neck seam to bottom seam.		Measure straight across placket width from edge to edge or seam to edge.	
					


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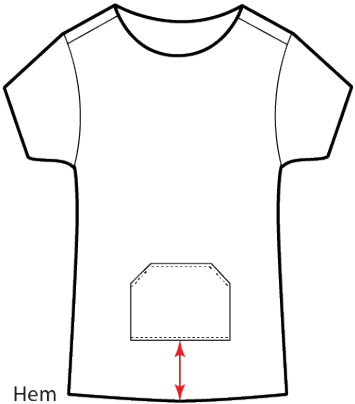
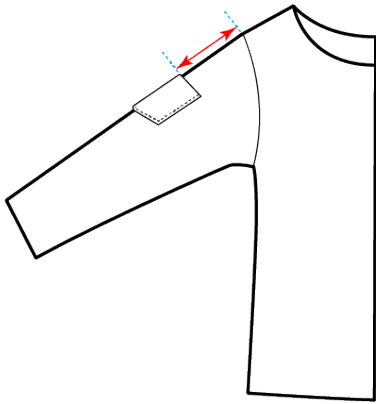
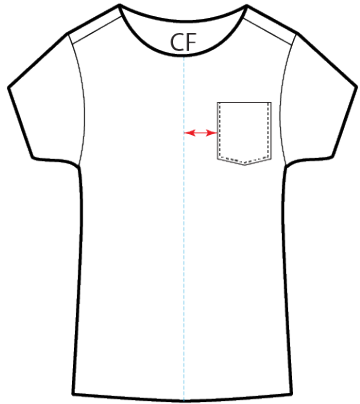
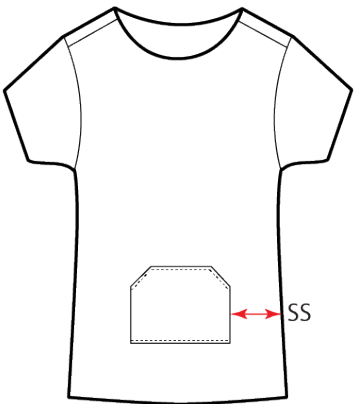
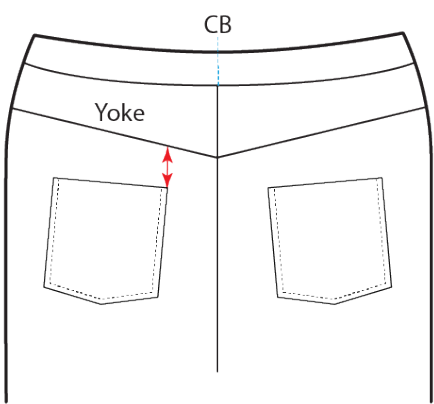
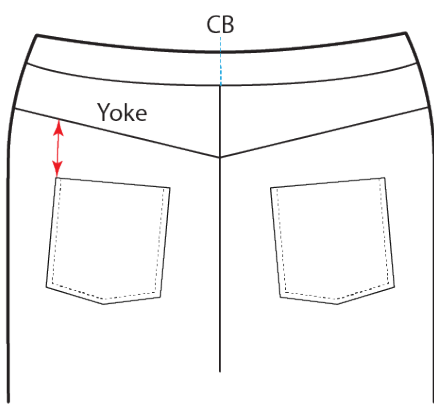
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PK03	Sleeve Placket Length	PK04	Sleeve Placket Width	PL01	Pleat Depth
Measure placket from seam to top edge of placket.		Measure width of placket from edge to seam.		Measure straight from fold (Z) to fold (Y) not doubled	
					
PP01	Hip Pocket Placement- Vertical	PP02	Chest Pocket Placement HPS- Vertical	PP03	Pocket Flap Placement HPS - Vertical
Measure straight down the front of the garment from high point should (HPS) to the top edge of the pocket.		Measure straight down the front of the garment from high point should (HPS) to the top edge of the pocket.		Measure straight from high point should (HPS) to top of flap.	
					




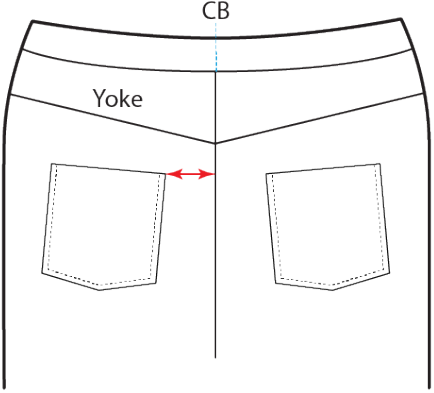
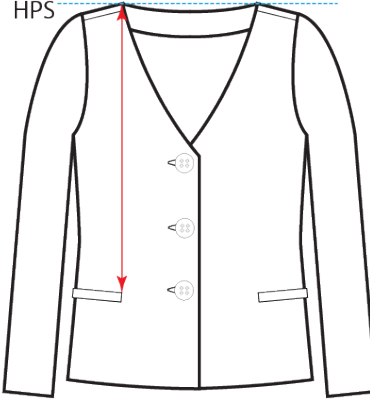
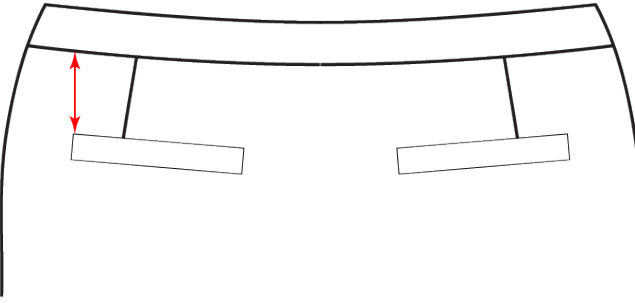
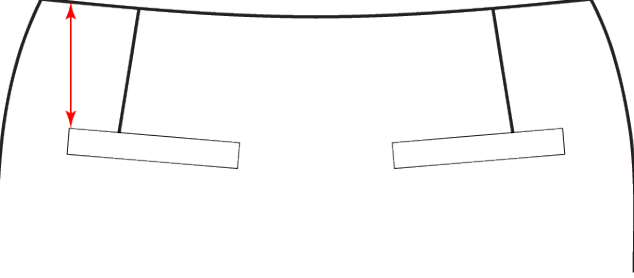
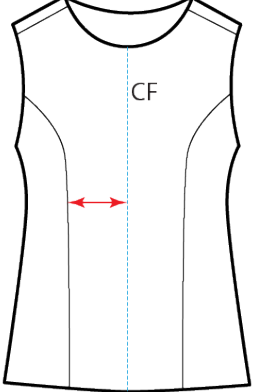
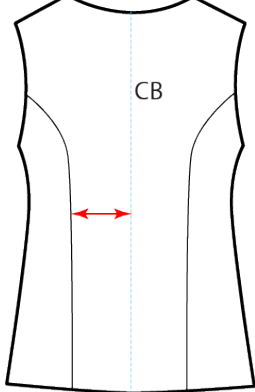
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PP04	Pocket Placement Bottom Edge - Vertical	PP05	Sleeve Pocket Placement from Shoulder Seam	PP06	Chest Pocket Placement from CF - Horizontal
Measure straight up from the hemline to the bottom edge of the pocket.		Measures straight from the shoulder seam to the top edge of the pocket.		Measure straight across from CF to the outside edge of the pocket.	
					
PP07	Pocket Placement from SS - Horizontal	PP08	Pocket Placement Below Yoke Seam at CB	PP09	Pocket Placement Below Yoke at Side Seam
Measure straight across from side seam to the outside edge of the pocket.		Measure down from the yoke seam to the top edge of the pocket. Measurement is taken at edge closest to CB Seam.		Measure down from the yoke seam to the top edge of the pocket. Measurement is taken at edge closest to Side Seam.	
					

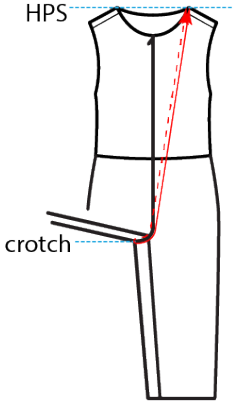
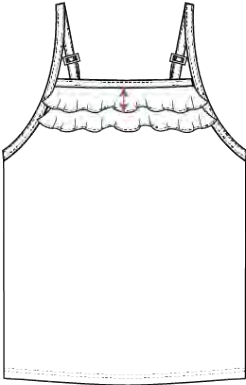
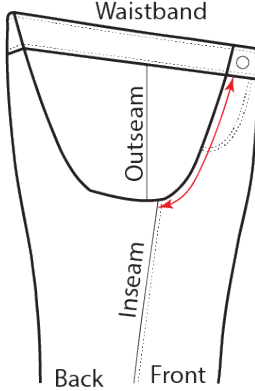
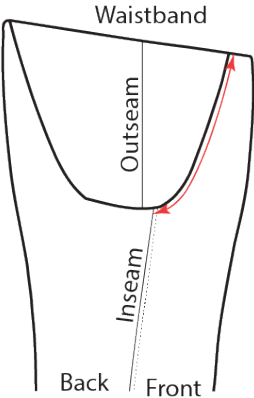
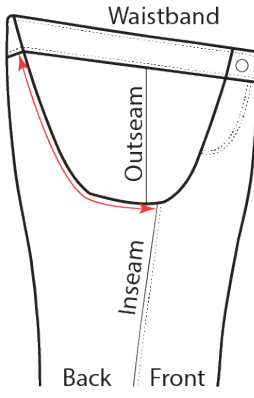
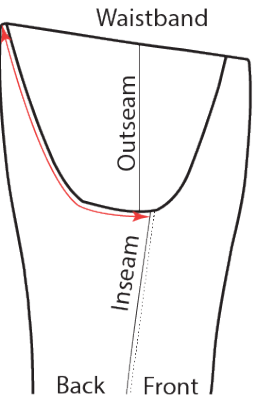
## HTM Guide


	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Sourcing :	Flex Spec ID : 91666 Season Name : Fall 2014
Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	

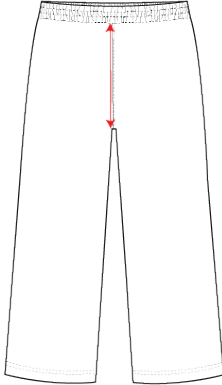
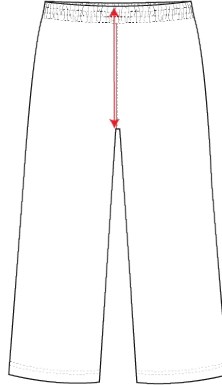
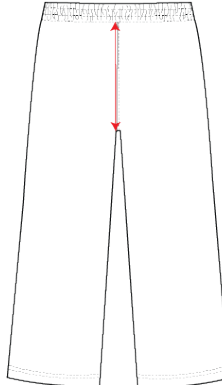
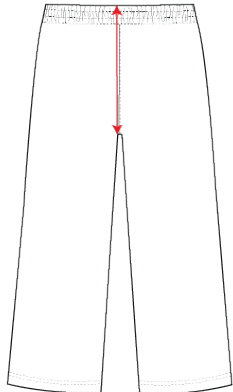
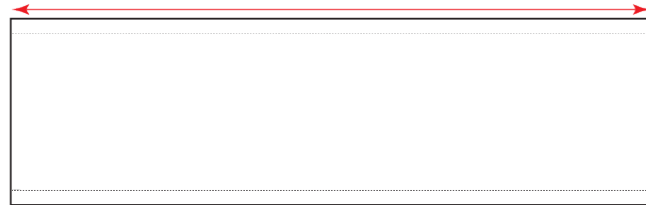
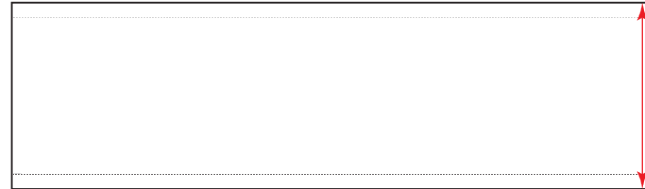
PP10	Pocket Placement From CB at Top of Pocket	PP11	Pocket Placement from HPS to Waist	PP12	Pocket Placement from Below Waist Seam
Measure straight across from top edge of pocket to center CB Seam/ Center of 2N Stitching.		Measure straight the specified distance from high point shoulder (HPS) vertically to top edge of pocket.		Measure the specified distance straight frm WB seam top of pocket	
					
PP13	Pocket Placement from Below top Of Waist	PS01	Princess Seam Placement from CF Waist	PS02	Princess Seam Placement from CB Waist
Measure the specified distance straight frm top of waist to top of pocket		Measures straight across from CF to princess seam. Measurement should be taken at specified waist placement.		Measures straight across from CB to princess seam. Measurement should be taken at specified waist placement.	
					


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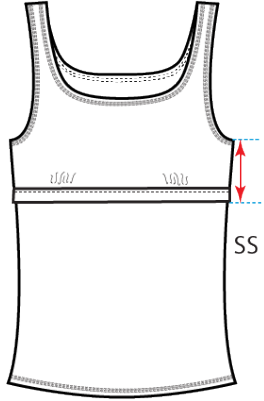

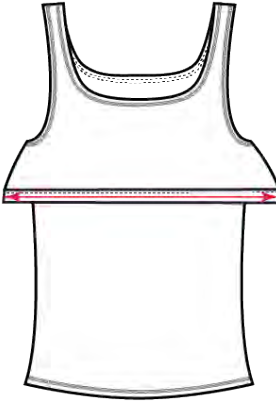
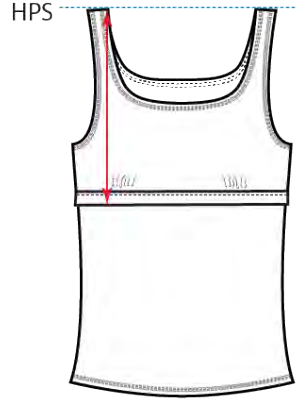
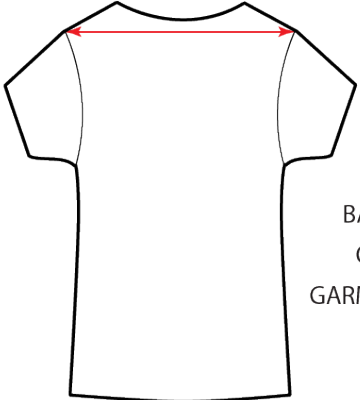
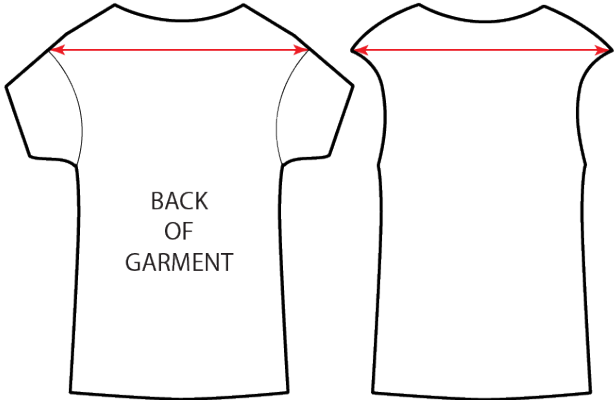
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Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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QO01	Total Vertical Trunk (circumference)	RH01	Ruffle Height	RS01	Front Rise from Below WB Seam (curved)
Measure down from HPS to crotch at front panel, pivot to measure back panel from crotch to HPS.		Measure straight from seam of ruffle to edge of ruffle.		Measure pant following natural curve (without stretching) from waistband seam to crotch seam.	
					
RS01-T	Front Rise from Top Edge (curved)	RS02	Back Rise from Below WB Seam(Curved)	RS02-T	Back Rise from Top Edge (Curved)
Measure pant following natural curve (without stretching) from top edge of waist to crotch seam.		Measure pant following natural curve (without stretching) from waistband seam to crotch seam.		Measure pant following natural curve (without stretching) from top edge of waist to crotch seam.	
					


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		Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandiser :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :	
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
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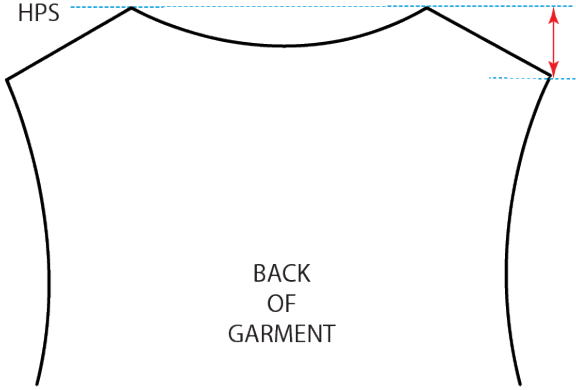
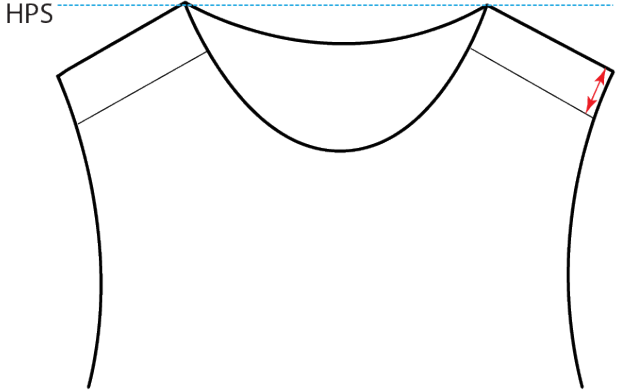
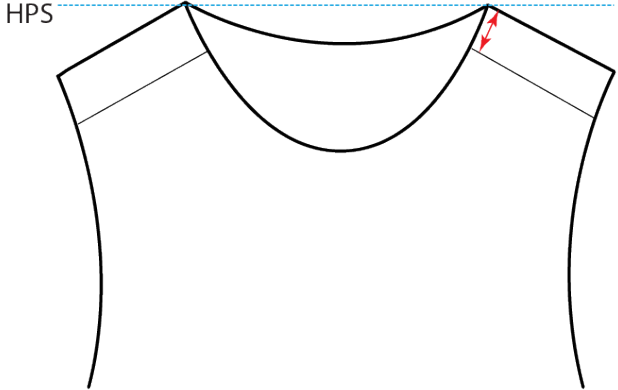
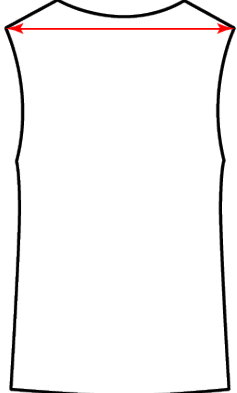
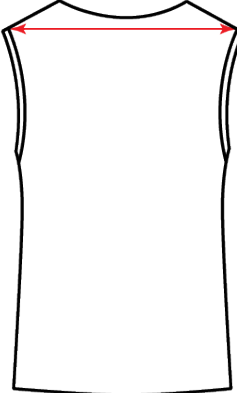
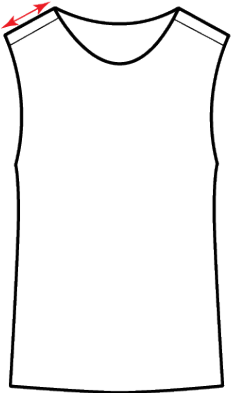
RS03	Front Rise From Below WB Seam (straight)	RS03-T	Front Rise From Top Edge (straight)	RS04	Back Rise From Below WB Seam (straight)
Measure pant following natural curve (without stretching) from waistband seam to crotch seam.		Measure pant following natural curve (without stretching) from top edge of waist to crotch seam.		Measure pant following natural curve (without stretching) from waistband seam to crotch seam.	
					
RS04-T	Back Rise From Top Edge (straight)	SC01	Scarf Length	SC02	Scarf Width
Measure pant following natural curve (without stretching) from top edge of waist to crotch seam.		Measure straight along the length of Scarf, from edge to edge		Measure straight along the width of Scarf, from edge to edge	
					

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SF01	Shelf Bra Height @SS	SF02	Shelf Bra Opening - Relaxed	SF03	Shelf BraOpening- Extended
Measure shelf bra height along side seam (SS), include elastic edge.		Measure along bottom of elastic band, relaxed. (circumference)		Stretch elastic along bottom edge until fabric is flat. Do not over extend. Measure along bottom of elastic band, extended.(circumference)	
					
SF04	Shelf Bra Height HPS to Bottom Edge	SH01	Across Shoulder Set-in	SH01-D	Across Shoulder Dropped-SLEEVE LNTH GRADE 0"
Measure shelf bra height at High Point Shoulder (HPS) straight down to bottom edge of elastic.		Measure on the back of garment straight across shoulder, seam to seam.		Measure on the back of garment straight across shoulder, seam to seam (edge to edge if sleeveless).	
		 <p>BACK OF GARMENT</p>		 <p>BACK OF GARMENT</p>	

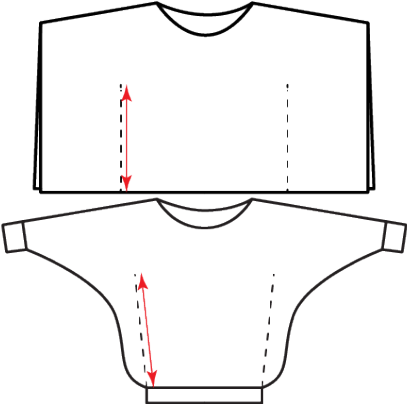
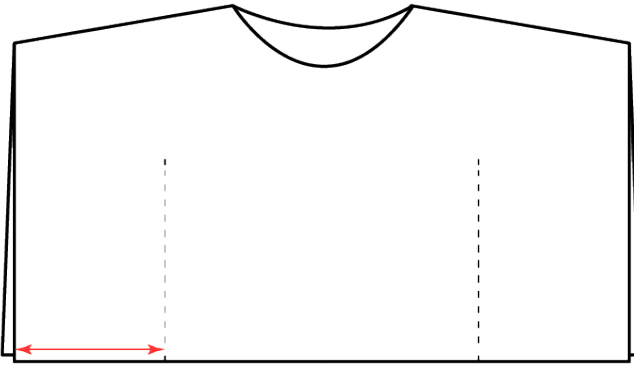
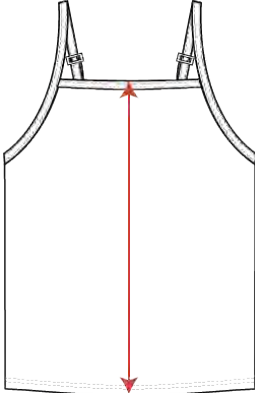
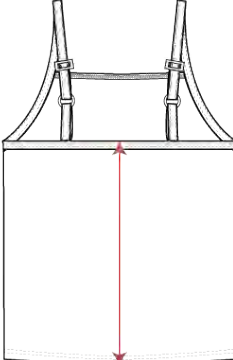
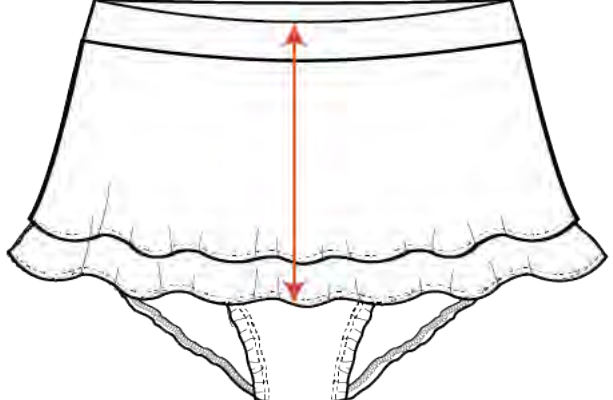
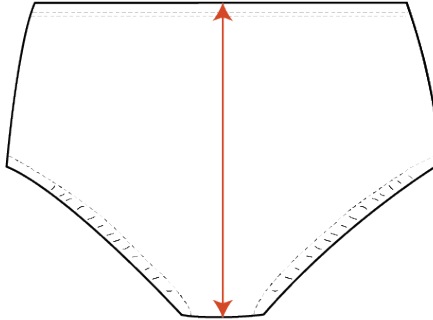
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SH02	Shoulder Slope	SH03-A	Forward Shoulder Seam Width at Armhole	SH03-H	Forward Shoulder Seam Width at HPS
On the back of the garment, measure perpendicular from high point shoulder (HPS) imaginary line straight down to low point of shoulder seam or edge.		Measure straight down from folded edge of garment to the forward shoulder seam.		Measure straight down from HPS of garment to the forward shoulder seam.	
 <p>BACK OF GARMENT</p>					
SH04-E	Across Shoulder - Sleeveless - Edge to Edge	SH04-S	Across Shoulder - Sleeveless - Seam to Seam	SH07	Single Shoulder
On the back of garment, measure straight across shoulder edge to edge.		On the back of garment, measure straight across shoulder seam to seam.		Measure along shoulder seam (seam to seam) from HPS at neck seam to armhole seam, measure edge to edge if sleeveless	
 <p>BACK OF GARMENT</p>		 <p>BACK OF GARMENT</p>			

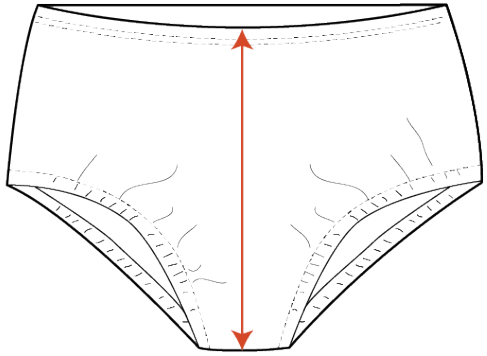
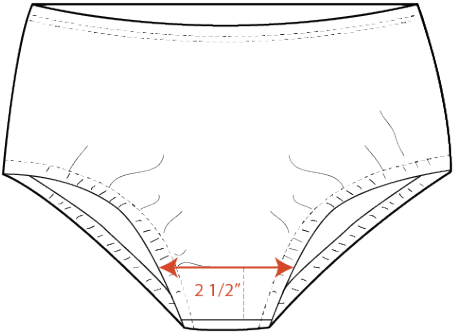
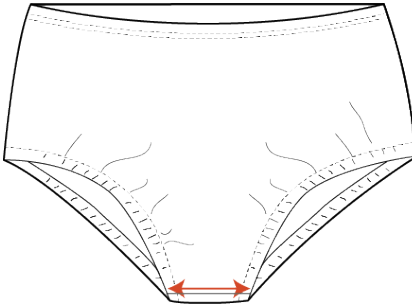
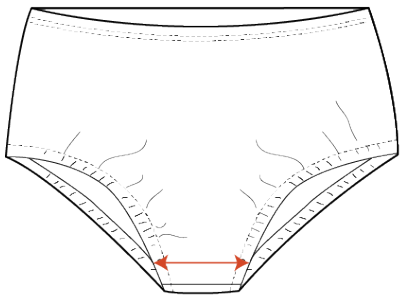
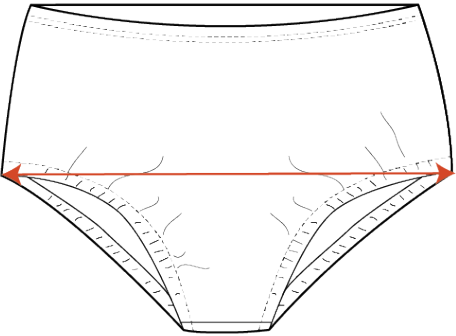
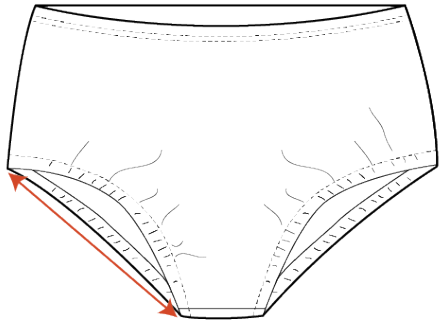
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SL01	Stitch Line Length	SL02	Stitch Line Placement @ Sweep	SM01	Swim Body Length at CF
Measure straight from top of stitch line to bottom of stitch line.		Measure straight across from stitch line to edge at sweep.		Measure straight from top edge of bodice to hem edge at CF	
					
SM02	SWIM CB Body Length	SM03	Swim Skirt Length	SM04	Swim CB Length
Measure straight from top edge of bodice to hem edge at CB		Measures Straight from top edge of waist to bottom edge of skirt.		Measure straight from top edge of waist to crotch seam at CF	
					


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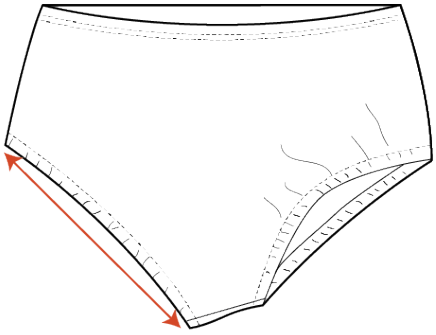
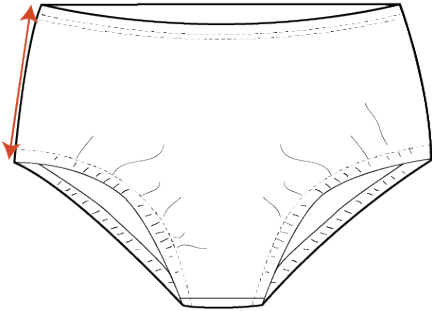

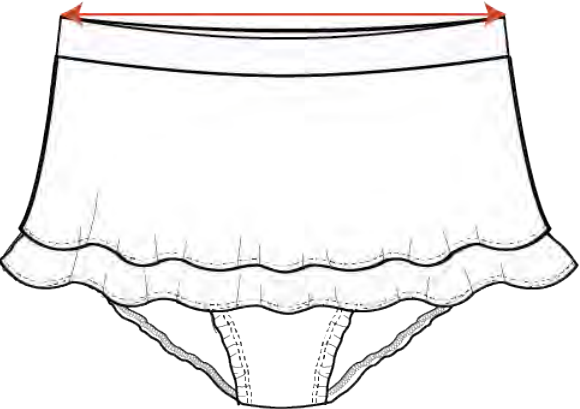
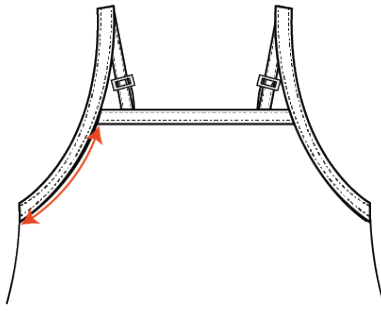

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Merchandiser : PC - Chelsea Olm SFC :	Product Designer : Vendor : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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SM05 Swim CF Length	SM06 Swim Crotch Width at 2 1/2" up from seam	SM07 Swim Crotch Width at seam
Measure straight from top edge of waist to crotch seam at CB	Measure straight from edge to edge at 2 1/2" up from crotch seam	Measure straight from edge to edge at crotch seam
		
SM08 Swim Crotch Width at smallest point	SM09 Swim Hip Seat Width at Leg Opening	SM10 Swim Leg opening Relaxed
Find narrowest part up from the crotch seam, Measure straight from edge to edge.	Measure straight from edge to edge at lower corner of leg opening.	Align front and back leg opening, measures straight from edge to edge.
		




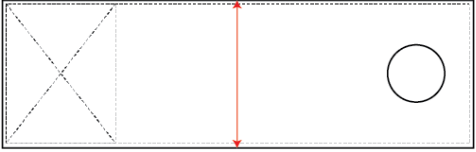
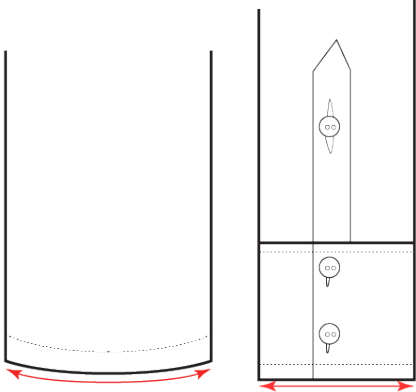
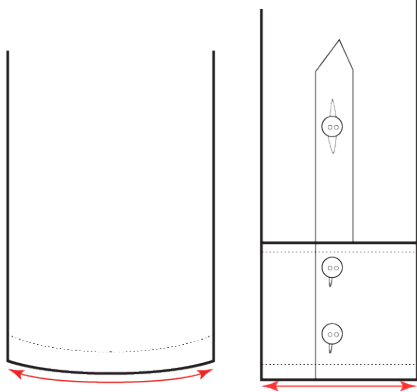
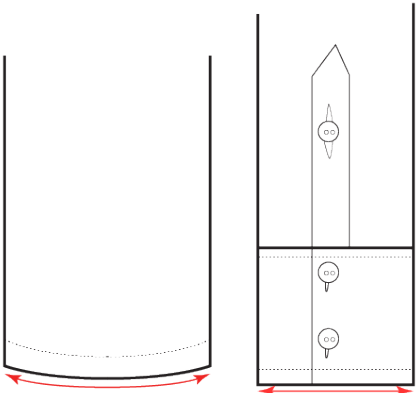
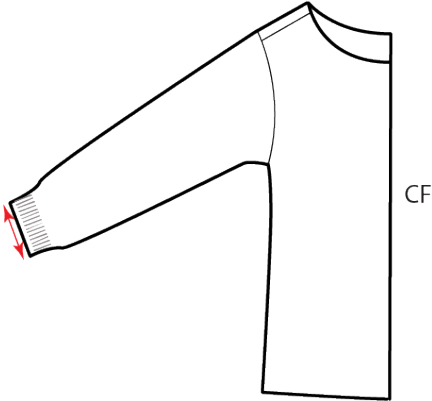
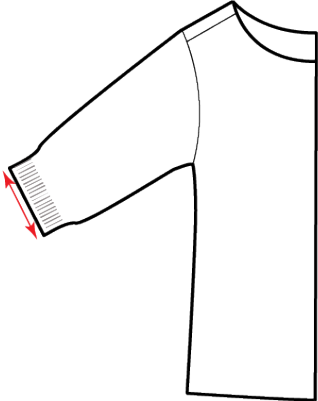
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SM11	Swim Leg Opening Extended	SM12	Swim Sideseam Length	SM13	Swim Waist Relaxed
Align front and back leg opening, stretch leg opening, measures straight from edge to edge.		Measure straight from top edge of waist to leg opening along sideseam		Measures Straight from edge to edge at waist opening.	
					
SM14	Swim Waist Extended	SM15	Front Armhole Curve along seam	SN01	Snap Tab Length
Measures Straight from edge to edge at waist opening, with waist fully extended.		Measure along armhole curve at seam from front neck seam to armhole seam.		Measure straight from snap tab seam to opposite edge of snap tab.	
					

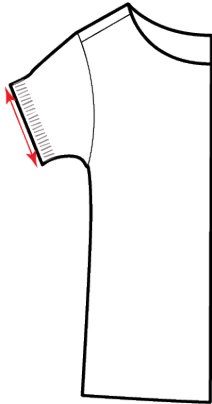
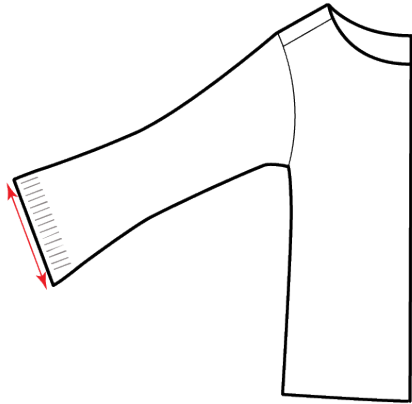
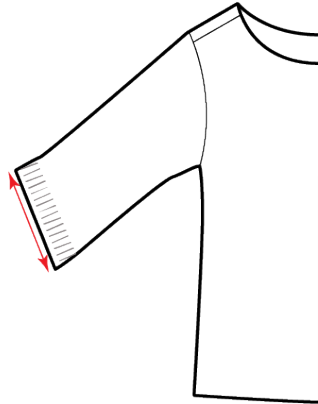
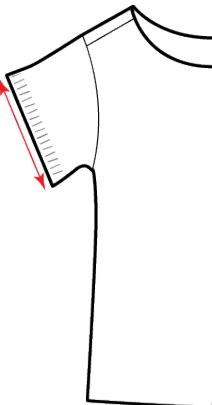
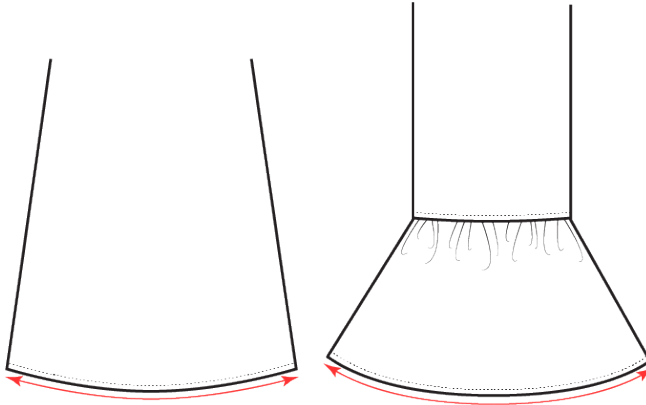
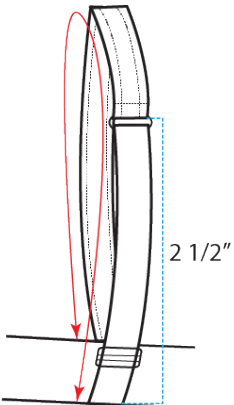
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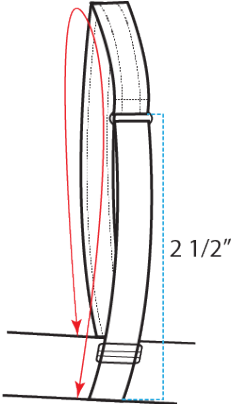
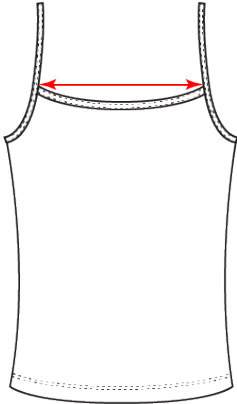
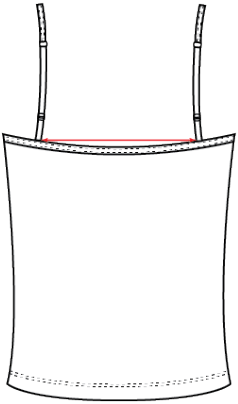
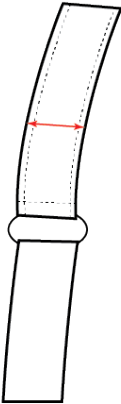
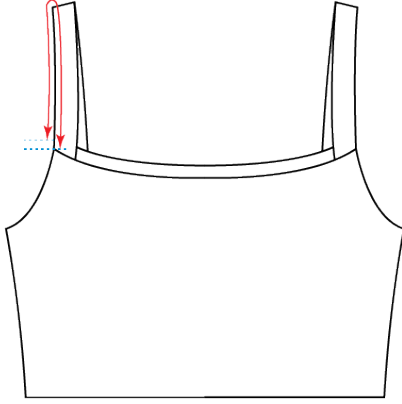
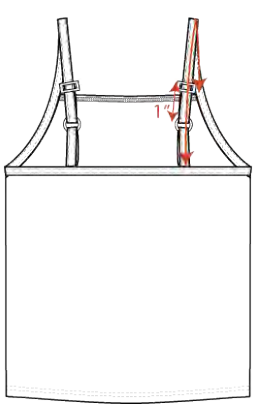
SN02	Snap Tab Width	SO01	Sleeve Opening- Long	SO02	Sleeve Opening- Elbow
Measure straight along the width of snap tab, edge to edge.		Measure straight across sleeve at BOTTOM opening from outside edge to outside edge. If shaped, measure along curve.		Measure straight across sleeve at BOTTOM opening from outside edge to outside edge. If shaped, measure along curve.	
					
SO03	Sleeve Opening- Short	SO04	Sleeve Opening - Relaxed (long)	SO05	Sleeve Opening - Relaxed (elbow)
Measure straight across sleeve at BOTTOM opening from outside edge to outside edge. If shaped, measure along curve.		Measure straight across sleeve at BOTTOM opening from outside edge to outside edge. RELAXED.		Measure straight across sleeve at BOTTOM opening from outside edge to outside edge. RELAXED.	
					


## HTM Guide

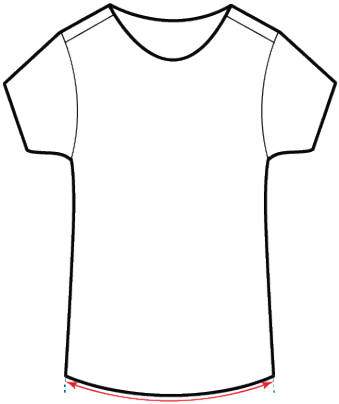
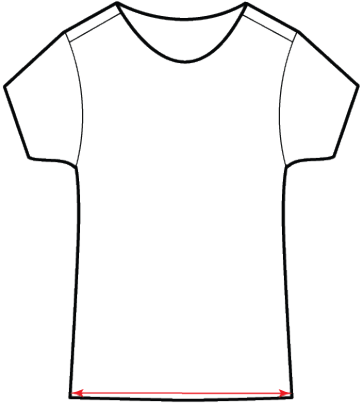
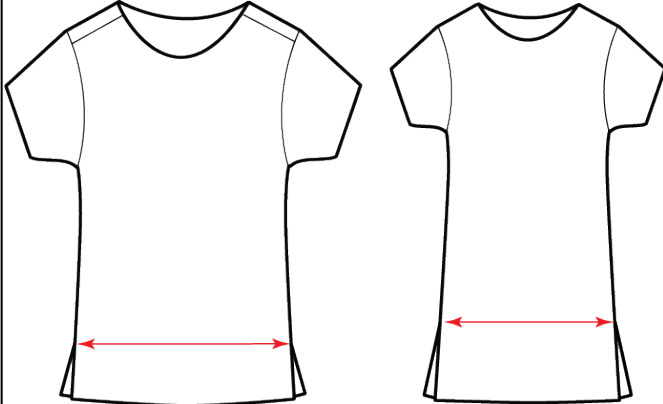
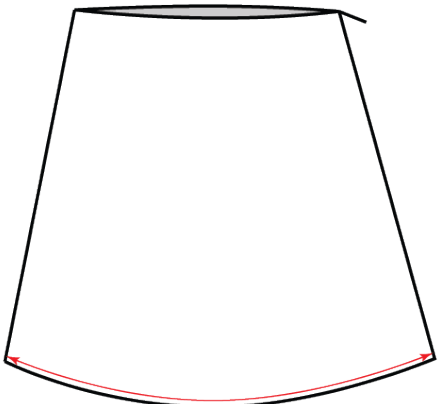
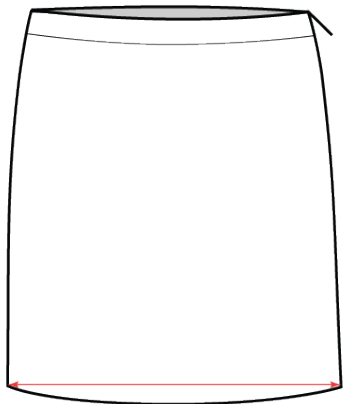
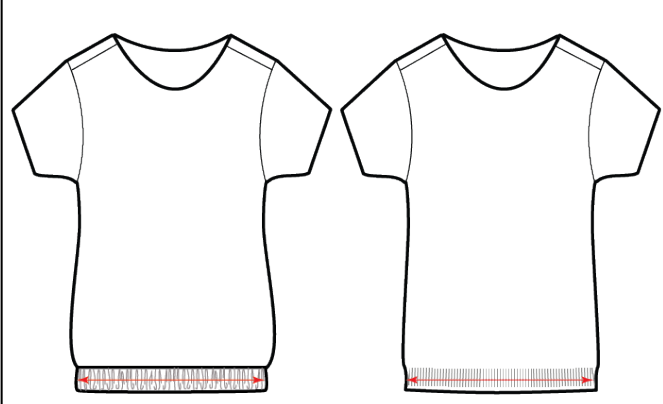
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Merchandiser : SFC :	PC - Chelsea Olm	Product Designer : Vendor :	GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :		

SO06	Sleeve Opening - Relaxed (short)	SO07	Sleeve Opening - Extended (long)	SO08	Sleeve Opening - Extended (elbow)
Measure straight across sleeve at BOTTOM opening from outside edge to outside edge RELAXED.		Measure along BOTTOM of sleeve opening, extending until fabric is flat. DO NOT OVER EXTEND MEASUREMENT.		Measure along BOTTOM of sleeve opening, extending until fabric is flat. DO NOT OVER EXTEND MEASUREMENT.	
 <div data-bbox="493 698 525 722">CF</div>		 <div data-bbox="1249 698 1281 722">CF</div>		 <div data-bbox="1869 698 1900 722">CF</div>	
SO09	Sleeve Opening - Extended (short)	SO10	Sleeve Opening – Large Opening Along Edge	ST01	Strap Length Short (10 1/2" or Shorter)
Measure along BOTTOM of sleeve opening, extending until fabric is flat. DO NOT OVER EXTEND MEASUREMENT.		Measure following curve along sleeve opening from outside edge to outside edge.		Measure from edge to edge or seam to seam at center of strap. If an adjuster is present, straps must be adjusted 2 1/2" total from strap join seam to top of hardware (including all hardware).	
 <div data-bbox="493 1266 525 1291">CF</div>				 <div data-bbox="1774 1315 1848 1347">2 1/2"</div>	


	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Seasonal Selling Quarter :	Flex Spec ID : 91666 Season Name : Fall 2014
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Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	

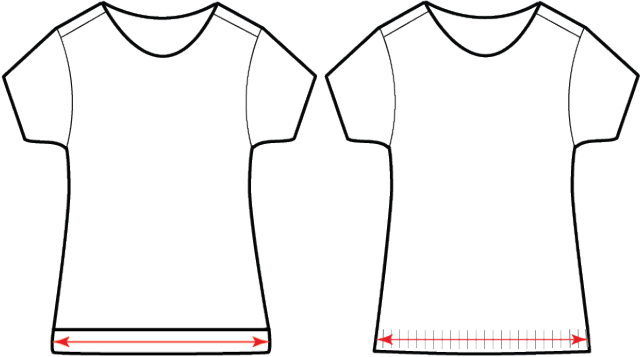
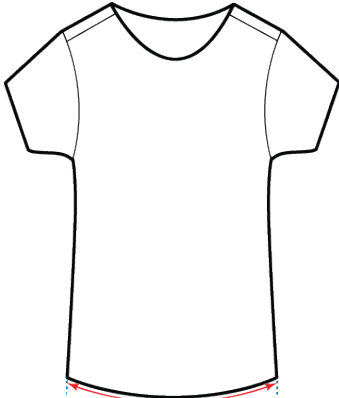
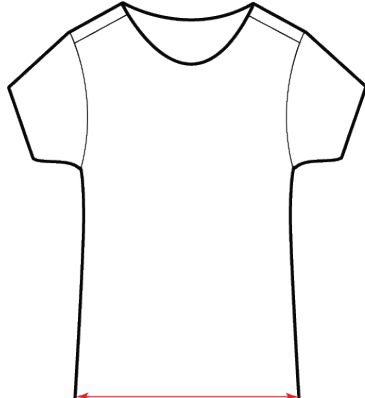
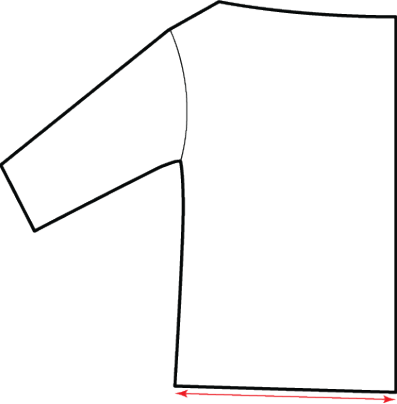
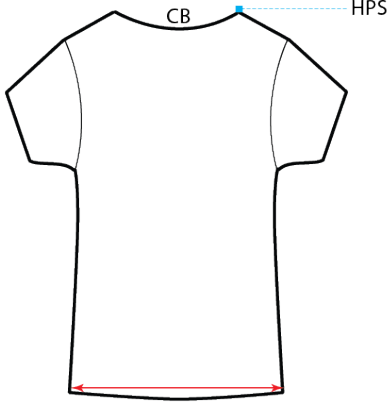
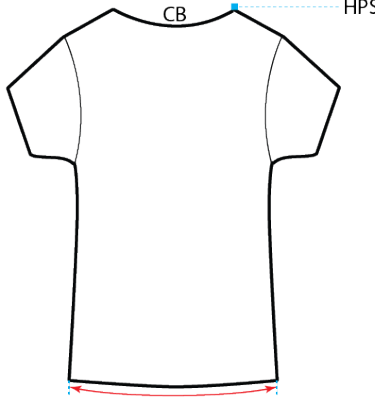
ST02	Strap Length Long (10 1/2" or Longer)	ST03	Front Strap Spread- Inside Edge to Inside Edge	ST04	Back Strap Spread- Inside Edge to Inside Edge
Measure from edge to edge or seam to seam at center of strap. If an adjuster is present, straps must be adjusted 2 1/2" total from strap join seam to top of hardware (including all hardware).		Measure straight across from inside strap edge to inside strap edge.		Measure straight across from inside strap edge to inside strap edge.	
					
ST05	Strap Width- Edge to Edge	ST06	Strap Length Non-Adjustable	ST07	Childrens Strap Length (include 1" adjustability)
Measure straight across edge to edge.		Measure from edge to edge or seam to seam		Measure along strap from front seam to back seam, including adjustability	
					

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SW01-C Sweep- Along Curve (Top)	SW01-S Sweep- Straight Across (Top)	SW02 Sweep- Straight Across at Top of Slit
Measure sweep from edge to edge, following curve of bottom hemline.	Measure sweep straight across bottom from edge to edge (circum).	Measure straight at top of slits from edge to edge (circum).
		
SW03-C Sweep- Along Curve (Bottom)	SW03-S Sweep- Straight Across (Bottom)	SW04 Sweep Relaxed (Center of Ribbing)
Measure garment fully extended along curve of hemline.	Measure straight across bottom from edge to edge (circum).	Measure straight across from edge to edge in the center of relaxed band or rib. (circumference)
		

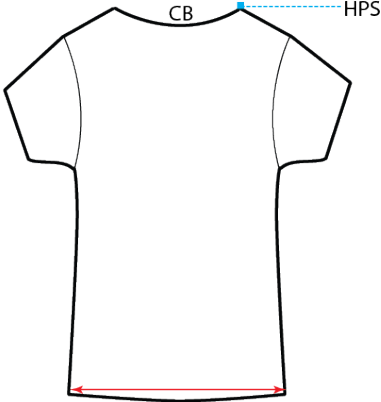
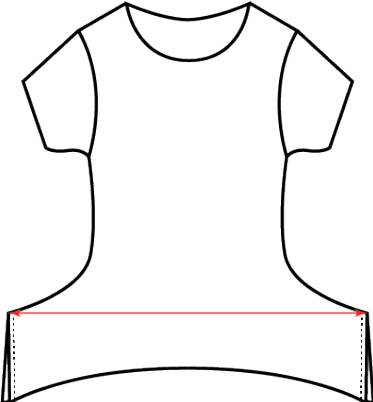
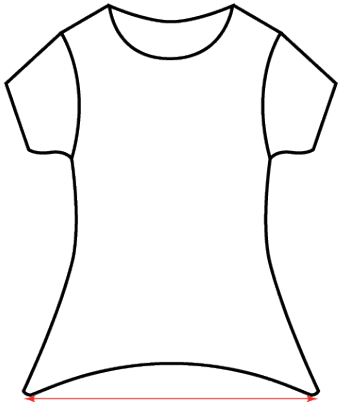
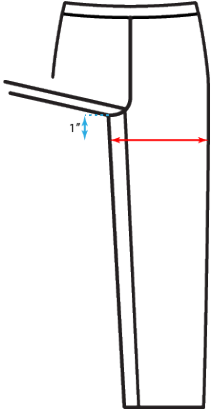
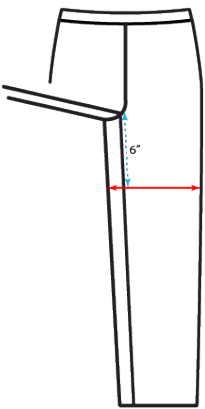
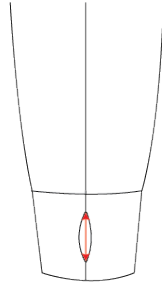
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Merchandiser :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :	
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
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SW05	Sweep Extended (Center of Ribbing)	SW06-C	Sweep Along Curve- Flat (TOP)	SW06-S	Sweep Straight Across - Flat (Top)
Measure straight across from edge to edge in the center of band or rib, extending until body fabric is flat, keeping front and back edges even. Do Not Over Extend Garment. (circumference)		Measure garment fully extended along curve of hemline.		Measure straight across bottom from edge to edge (flat).	
					
SW07	Flyaway Front Panel Width @ Sweep	SW08	Back Sweep- Straight Across (Full Grade)	SW09-C	Back Sweep Along Curve (1/2 Grade)
Measure straight across the garment from side seam to center front edge at the sweep.		Measure straight across bottom from edge to edge (circum).		Measure across bottom seam to seam following curve.	
					

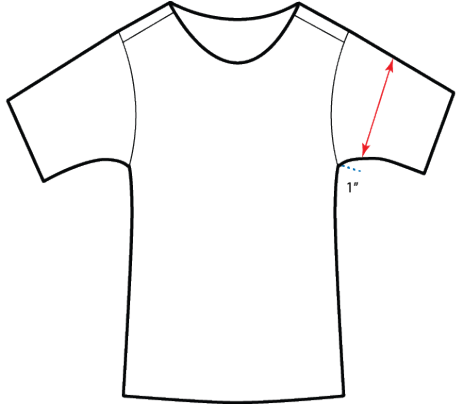
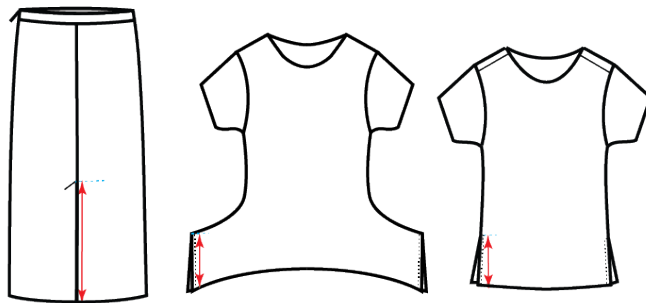
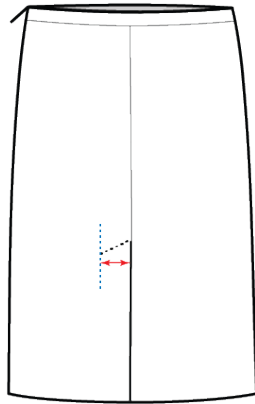
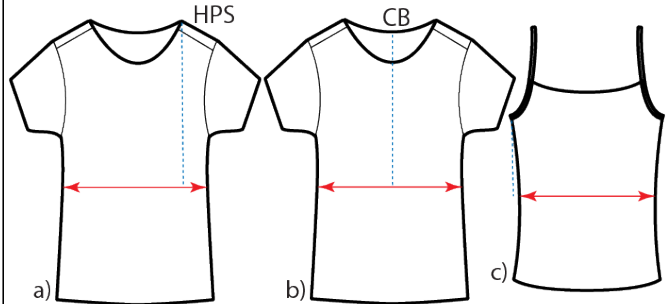
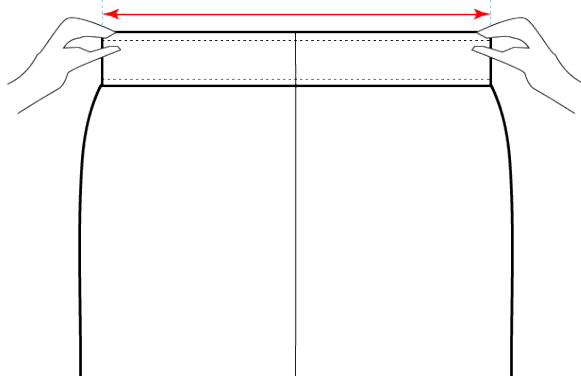
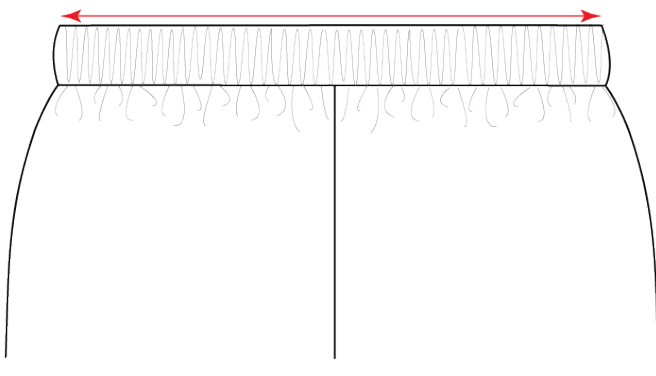
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SW09-S Back Sweep Straight Across (1/2 Grade)	SW10 Sweep Straight Hankie Hem W/Vents (1/2 Grade)	SW11 Sweep Straight Hankie Hem (no vents)
Measure straight across bottom from seam to seam.	Measure straight across at top of vents from edge to edge (flat).	Measure straight across bottom, at longest point, edge to edge (circum).
		
TH01 Thigh 1" Below Crotch	TH02 Mid Thigh 6" Down From Crotch	TL01 Thumb Hole Length
With leg creased along out seam, measure 1" below crotch seam straight across from folded edge to edge.	With leg creased along out seam, measure 6" below crotch point straight across from edge to edge.	Measure from edge to edge of thumb hole opening
		


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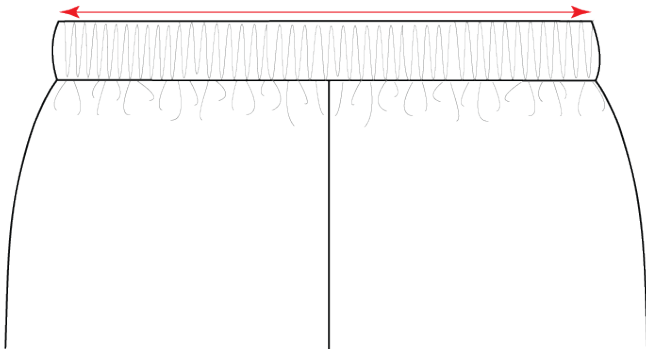
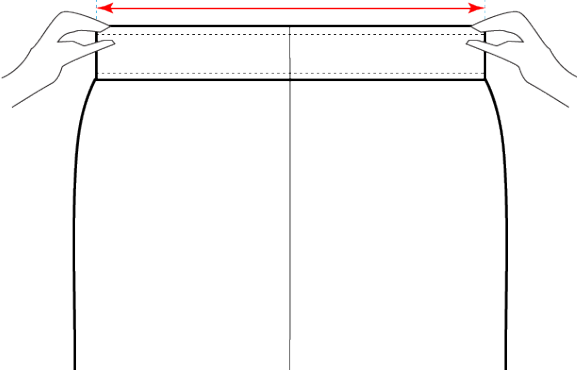
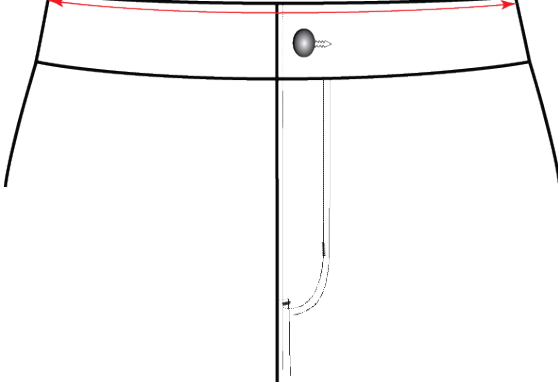
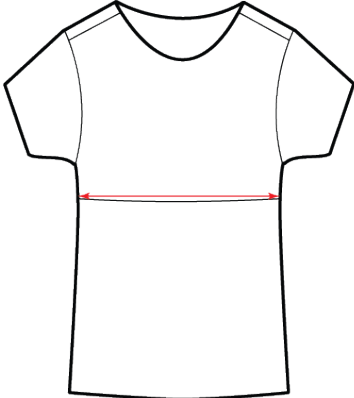
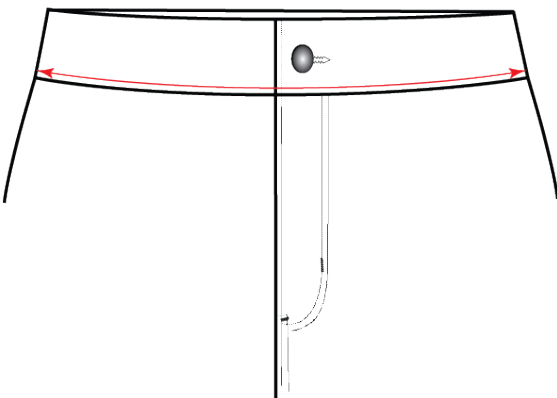
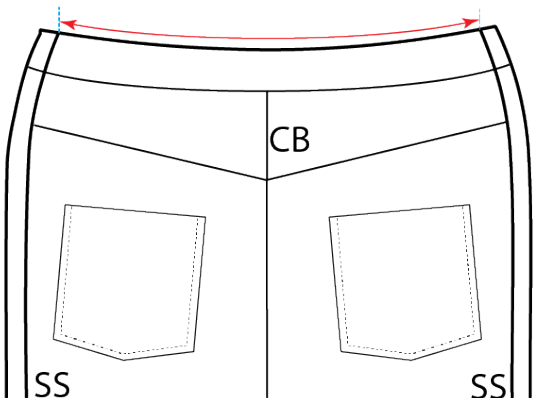
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UA01	Upperarm 1" below armhole	VH01	Vent/Slit Height	VW01	Vent Overlap Width
	Measure straight 1" down from armhole seam straight across from edge to edge (circum).		Measure vent/slit from the bottom edge to the top of the slit/vent.		Measure across vent to edge.
					
WA01	Waist @ Spec Location	WA02-E	Back Waist Panel- Extended (bottom) 1/2 Grade	WA02-R	Back Waist Panel-Relaxed (bottom) 1/2 Grade
	Measure waist at specified distance down from: (A) HPS, (B) CB Neckline, or (C) Below Armhole at side of garment.		With fingers inside waist stretch back to maximum. Measurement must be met at top edge of opening and at seam or stitching if present. Do Not Over Extend Waistband when measuring.		Measure straight along top of back waistband from edge to edge.
					




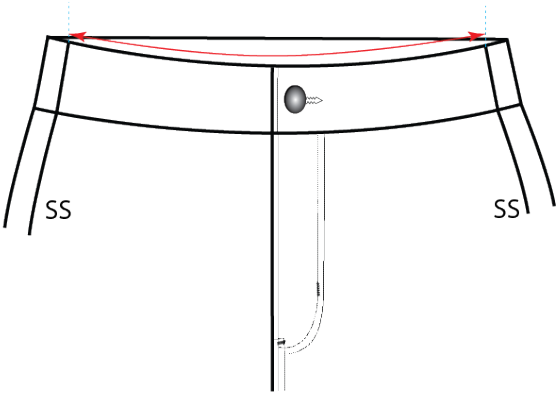
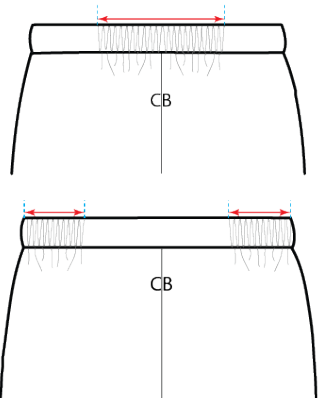
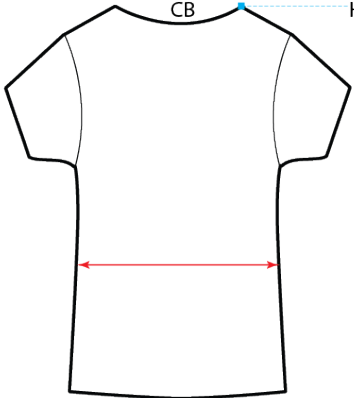
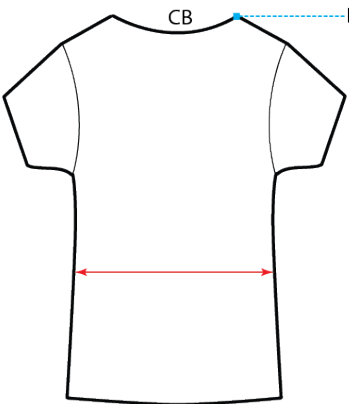
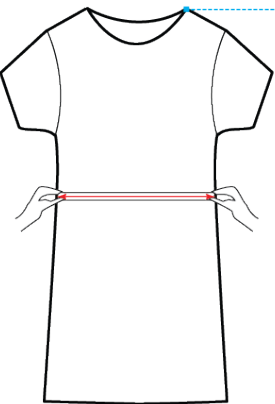
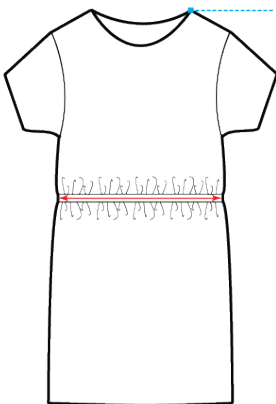
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Merchandiser : PC - Chelsea Olm SFC :	Product Designer : Vendor : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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WA03	Waist Relaxed	WA04	Waist Extended	WA05	Waist at Top Edge of Waistband
Align front and back, waistlines to be even along top of edge. Measure straight along top of waistband from outside edge to outside edge (circum).		With fingers inside waist stretch to maximum. Measurement given is a minimum measurement and must be met at top edge of opening and at seam or stitching if present (circum).		Align front and back waist at top edge. Measure from edge to edge along top edge of pant.	
					
WA06	Empire Waist @ seam	WA07	Waist at Bottom Waistband Seam	WA08	Back Waist- Side Seam to Side Seam (1/2 Grade)
Measure waist at midriff seam straight across from edge to edge (circum).		Align front and back waist at top edge. Measure from edge to edge along the waistband seam.		Measure back waistband at top edge from side seam (SS) to side seam.	
					

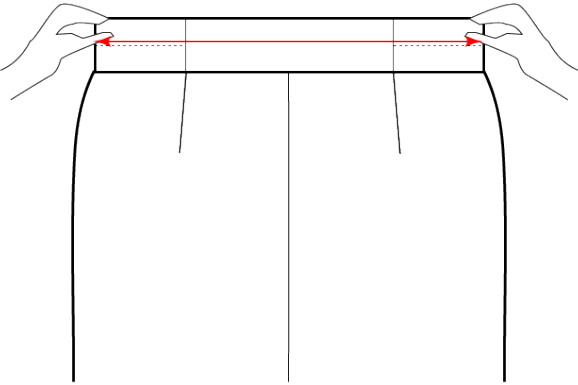
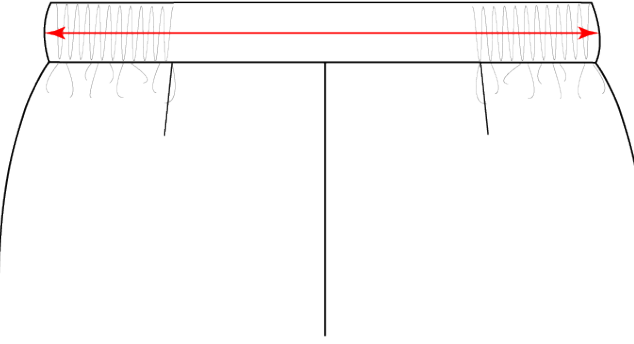
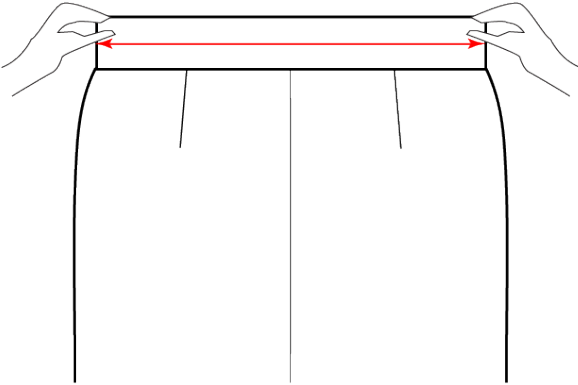
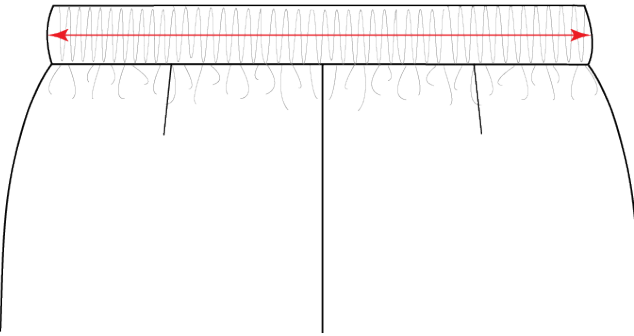
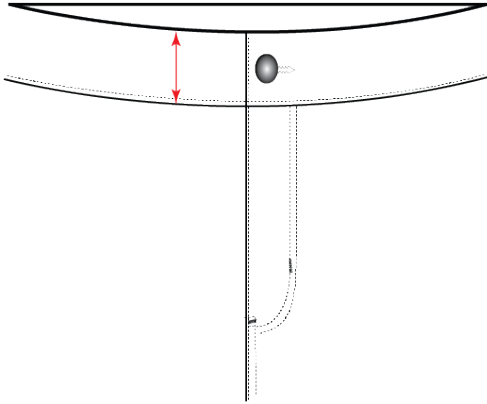
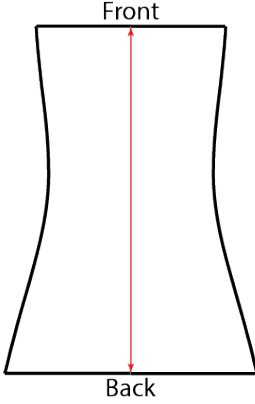
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WA09	Front Waist - SS to SS (1/2 Grade)	WA10	Side Waist Elastic Length @ Specified Place	WA11	Back Waist @ Spec Location (Full Grade)
Measure front waistband at top edge from side seam (SS) to side seam. All closures must be fastened.		Measure relaxed length of elastic from end to end, at specified location, (usually CB or Side/Back).		Measure waist at specified distance down from high point shoulder (HPS) straight across from edge to edge (circum).	
					
WA12	Back Waist @ Spec Location (1/2 Grade)	WA13-E	Waist Circumference Extended (top)	WA13-R	Waist Circumference Relaxed (top)
Measure waist at specified distance down from high point shoulder (HPS) straight across from edge to edge.		With fingers outside waist, stretch to maximum. Measure straight across from side seam (SS) to side seam (SS) at center of elastic/waistband, unless otherwise noted (circum).		Measure straight across from side seam (SS) to side seam (SS) at center of elastic/waistband, unless otherwise noted (circum).	
					

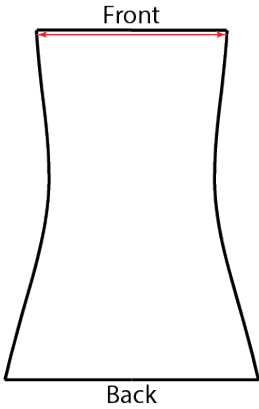
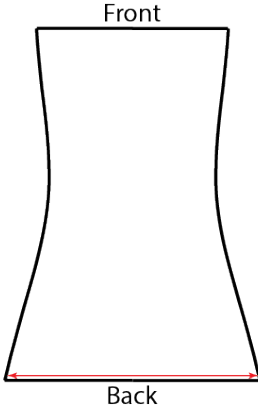
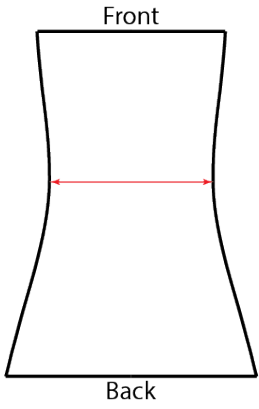
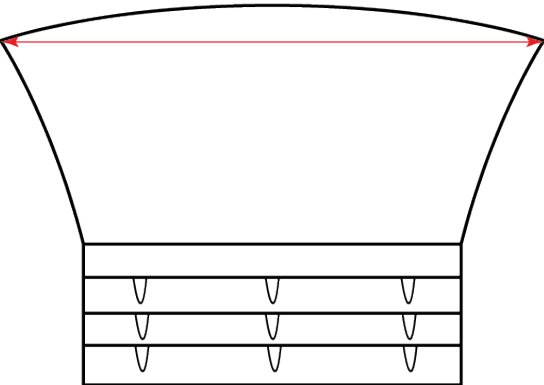
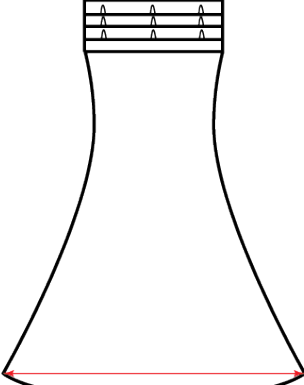
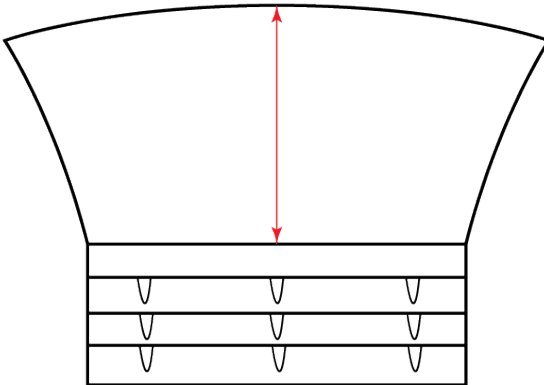
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WA14-E   Waist - side back elastic extended	WA14-R   Waist - side back elastic relaxed	WA15-E   Waist - elastic all around extended
With fingers inside waist stretch to maximum. Measurement given is a minimum measurement and must be met at top edge of opening and at seam or stitching if present (circumference).	Align front and back, waistlines to be even along top of edge. Measure straight along center of waistband from outside edge to outside edge (circumference).	With fingers inside waist stretch to maximum. Measurement given is a minimum measurement and must be met at top edge of opening and at seam or stitching if present (circumference).
		
WA15-R   Waist - Elastic all around relaxed	WH01   Waistband Height	XC01   Crotch Panel Height At Center of Panel
Align front and back, waistlines to be even along top of edge. Measure straight along center of waistband from outside edge to outside edge (circumference).	Measure band from seam set to edge.	Measure from front crotch seam to back seam, at the center of the panel.
		

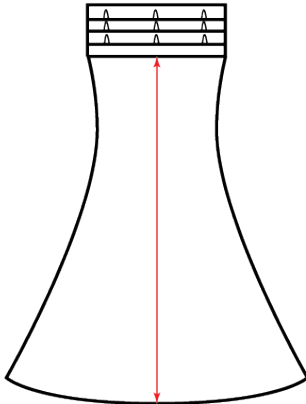
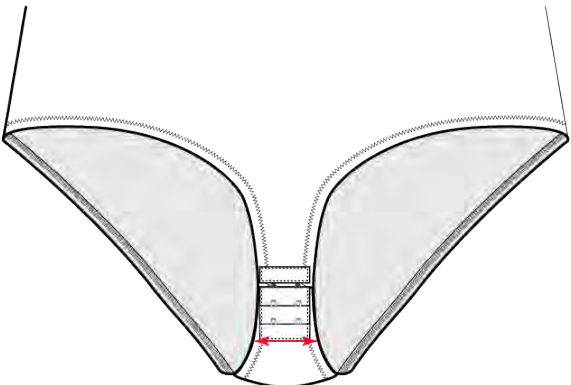
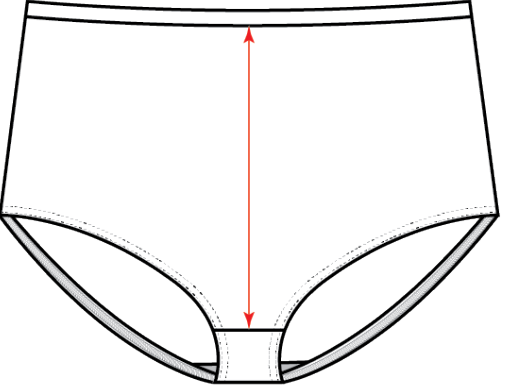
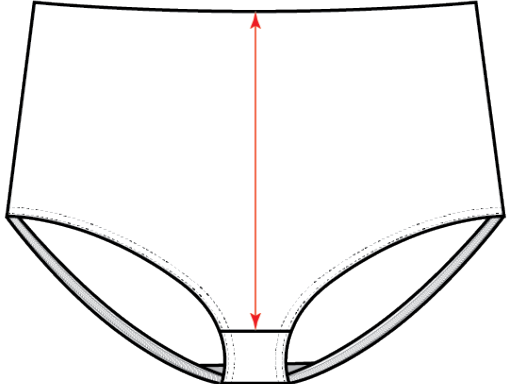
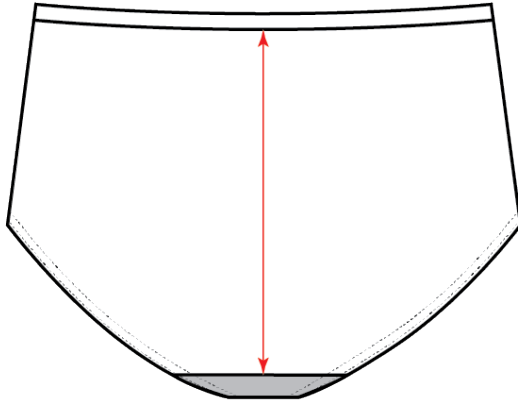
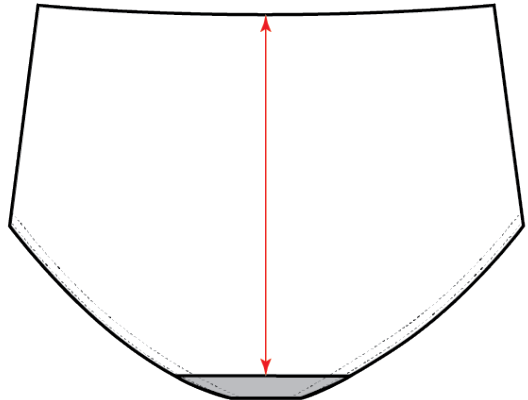
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	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Sourcing :	Flex Spec ID : 91666 Season Name : Fall 2014
Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


XC03	Front Crotch Panel Width	XC04	Back Crotch Panel Width	XC05	Crotch Panel Width at Narrowest Point
Measure straight across from edge to edge/seam to seam. For garments without a separate crotch panel, measure total width of crotch lining edge to edge.		Measure straight across from edge to edge/seam to seam. For garments without a separate crotch panel, measure total width of crotch lining edge to edge.		Determine the narrowest portion of the panel. Measure straight across from edge to edge/seam to seam. For garments without a separate crotch panel, measure total width of crotch lining edge to edge.	
					
XC06	Front Crotch Extension Width At Join Seam	XC07	Back Crotch Extension Width At Join Seam	XC08	Front Crotch Extension Length
Measure straight across at crotch seam. Measure from Edge to Edge. Do Not Follow Curve.		Measure straight across at crotch seam. Measure from Edge to Edge. Do Not Follow Curve.		Measure straight at center of panel, from crotch panel join seam to hook/eye attachment.	
					

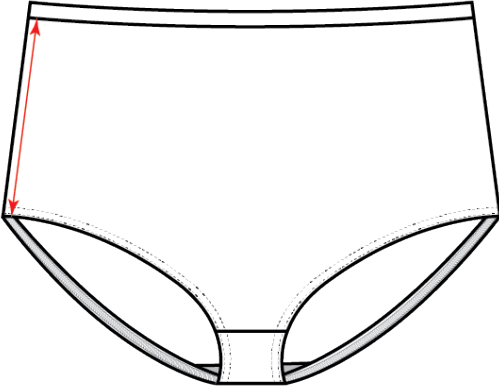
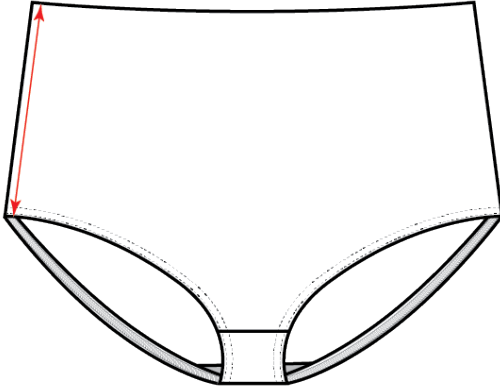
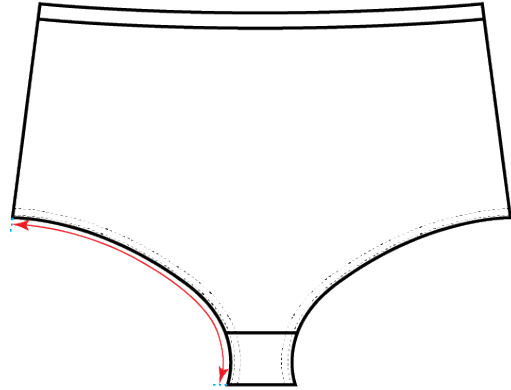
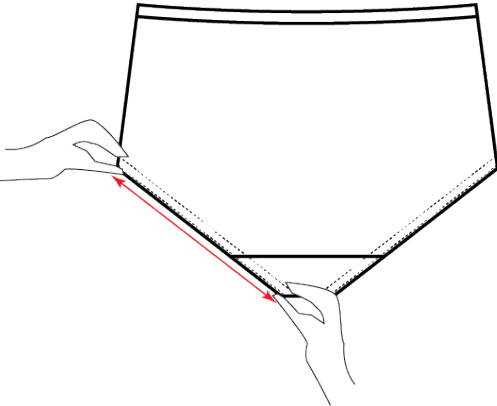
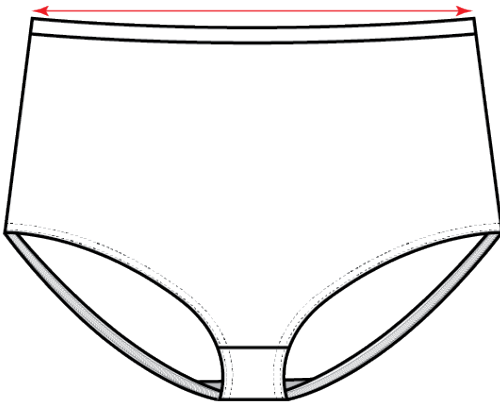
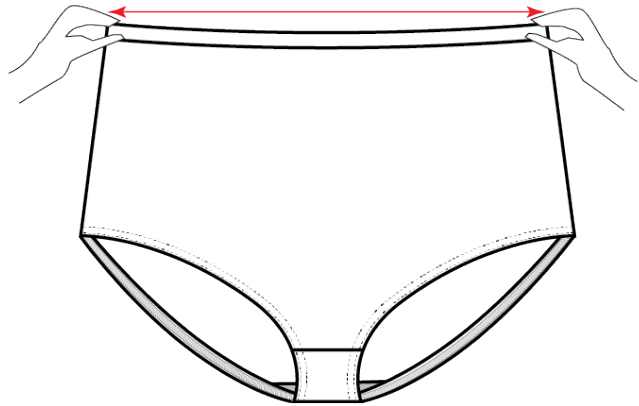
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Merchandiser : SFC :	PC - Chelsea Olm	Product Designer : Vendor :	GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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XC09	Back Crotch Extension Length	XC10	Back Crotch Panel Closure Width	XL01	Front Panty Length Frm Waist Seam to Crotch Panel
Measure straight at center of panel, from crotch panel join seam to hook/eye attachment.		Measure straight across from edge to edge/seam to seam.		Measure from the waistband seam to the crotch panel join seam.	
					
XL01-T	Front Panty Length From Top Edge to Crotch Panel	XL02	Back Panty Length From Wstband Seam to Crotch Panel	XL02-T	Back Panty Length From Top Edge to Crotch Panel
Measure from the top of the waistband to the crotch panel join seam.		Measure from the waistband seam to the crotch panel join seam.		Measure from the top of the waistband (including trim) to the crotch panel join seam.	
					

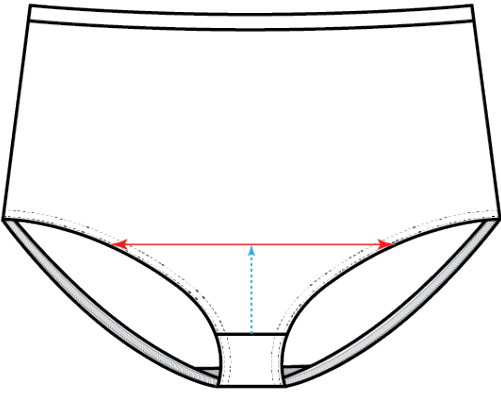
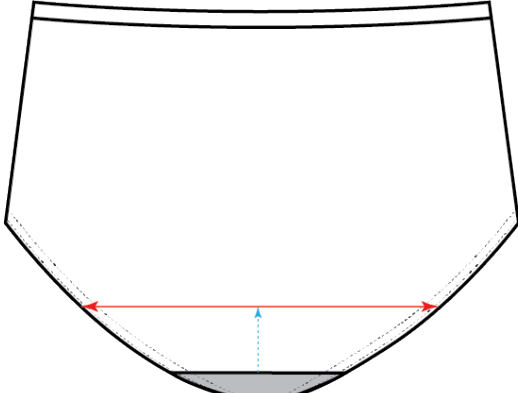
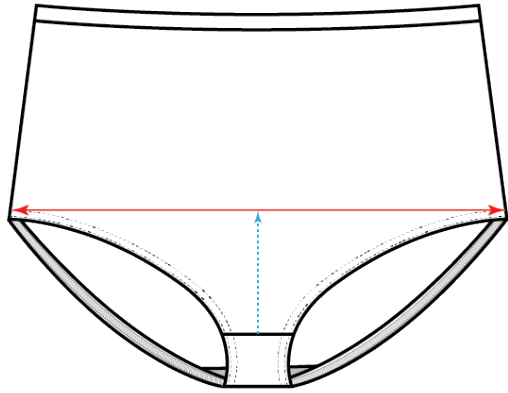
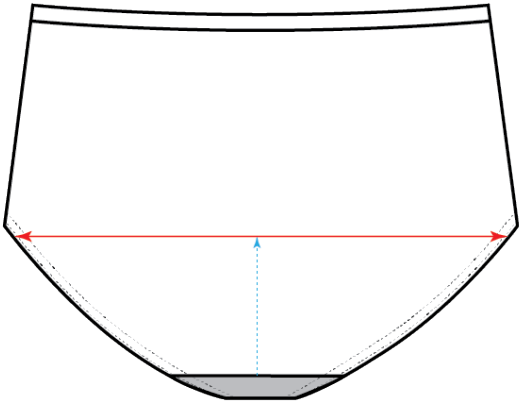
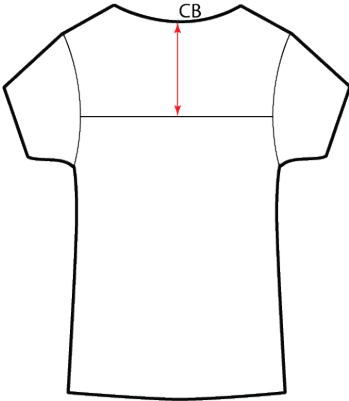
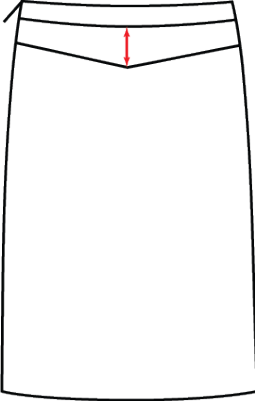
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Merchandise :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :
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XL03	Side Panty From Waistband Seam To Leg Opening	XL03-T	Side Panty From Top Edge To Leg Opening	XO01	Leg Opening Relaxed
Measure along the side seam from the top edge of the leg opening. If the seam rolls to the front or back, measure along the natural fold of the panty while laying flat.		Measure along the side seam from the top edge of the leg opening. If the seam rolls to the front or back, measure along the natural fold of the panty while laying flat.		Align front and back leg opening. With tape measure standing up, measure along curve of panty. Double the measurement.	
					
XO02	Leg Opening Extended	XW01	Panty Waist Relaxed at Top Edge	XW02	Panty Waist Extended at Top Edge
Measure leg opening from side seam/fold to fold, overextending elastic.		Measure top edge of garment from side seam/seam or fold to fold with the garment relaxed.		Measure top edge of garment from side seam/fold to side seam/fold with garment relaxed, overextending garment.	
					

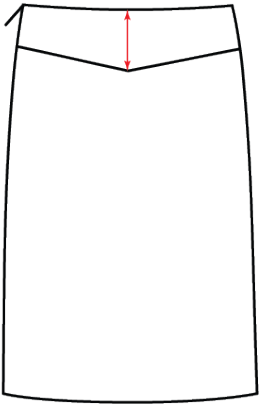
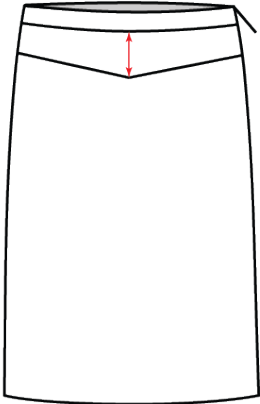
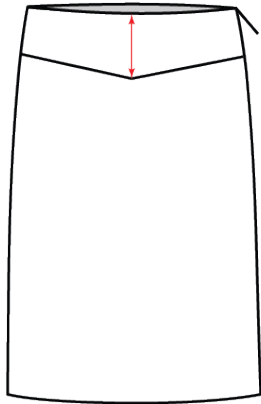
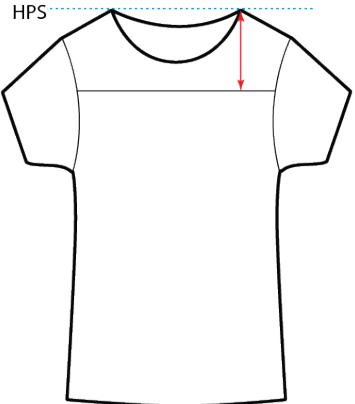
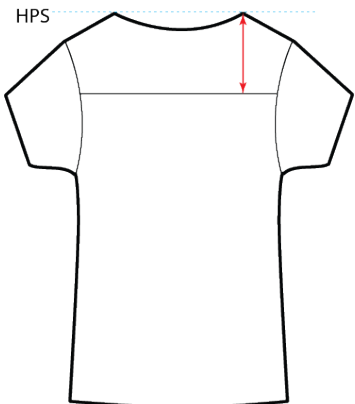
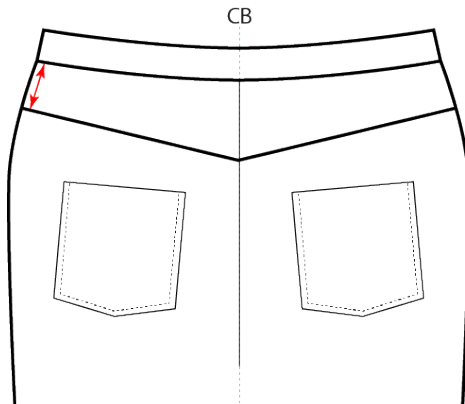
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Merchandise :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :
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XW03	Front Panty Width at 2" From Crotch Seam	XW04	Back Panty Width at 2" From Crotch Seam	XW05	Front Panty Width at 4" From Crotch Seam
Measure garment at 2" from front crotch panel seam. Measure garment from edge to edge (Including trim) or Seam to Seam (Excluding Trim).		Measure garment at 2" from front crotch panel seam. Measure garment from edge to edge (Including trim) or Seam to Seam (Excluding Trim).		Measure garment at 4" from front crotch panel seam. Measure garment from edge to edge (Including trim) or Seam to Seam (Excluding Trim).	
					
XW06	Back Panty Width at 4" From Crotch Seam	YH01	Yoke Height at Center Back Neckline	YH02	CB Yoke Height- Below WB Seam (Bottom)
Measure garment at 4" from front crotch panel seam. Measure garment from edge to edge (Including trim) or Seam to Seam (Excluding Trim).		Measure straight from center back (CB) neck edge/Seam to yoke seam.		Measure yoke straight from bottom edge of waistband to bottom edge at center back.	
					


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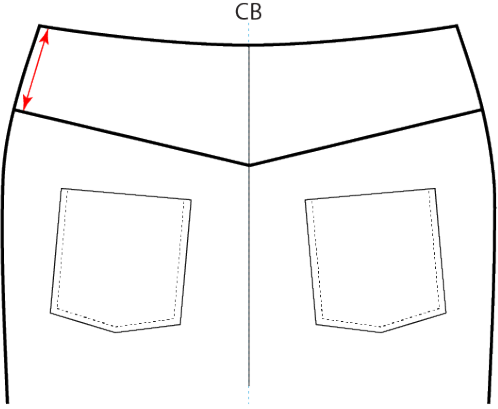
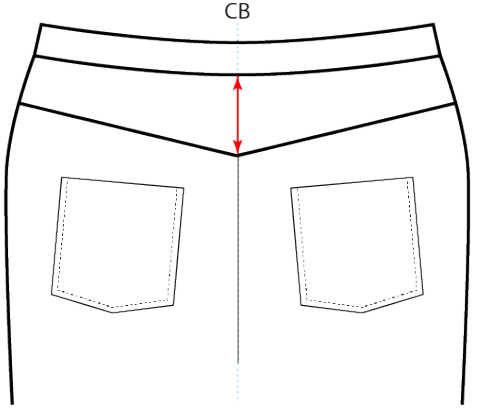
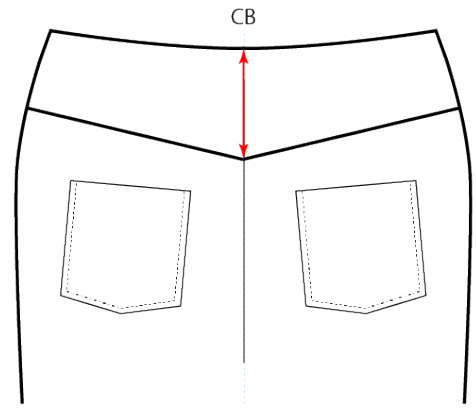
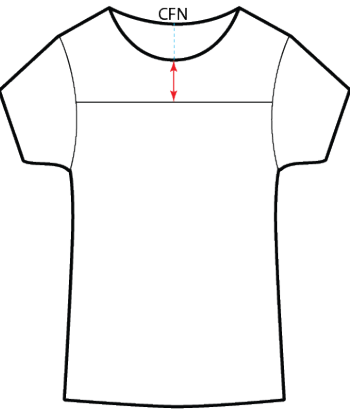
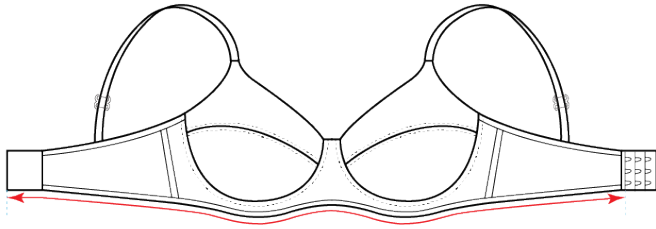
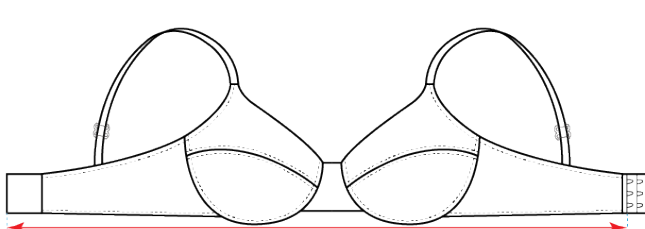
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YH02-T	CB Yoke Height- Below Top Edge (Bottom)	YH03	CF Yoke Height- Below WB Seam (Bottom)	YH03-T	CF Yoke Height- Below Top Edge (Bottom)
Measure yoke straight from top edge of waist to bottom edge at center back.		Measure yoke straight from bottom edge of waistband to bottom edge at center front.		Measure yoke straight from top edge of waist to bottom edge at center front.	
					
YH04	Front Yoke Height From HPS (top)	YH05	Back Yoke Height From HPS (top)	YH06	Yoke Height at Side Seam- Below WB (Bottom)
Measure straight down from HPS to edge of yoke.		Measure straight down from HPS to Back yoke seam.		Measure from below waistband at the side seam, to yoke seam.	
					




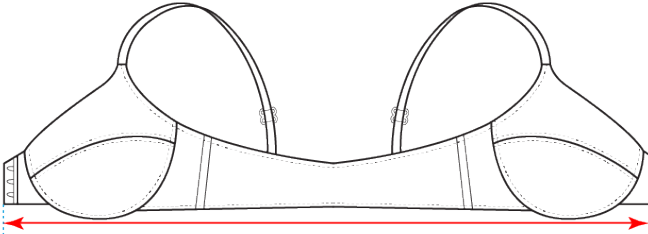
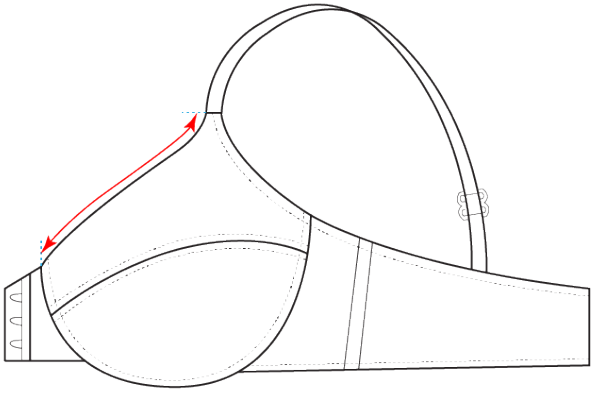
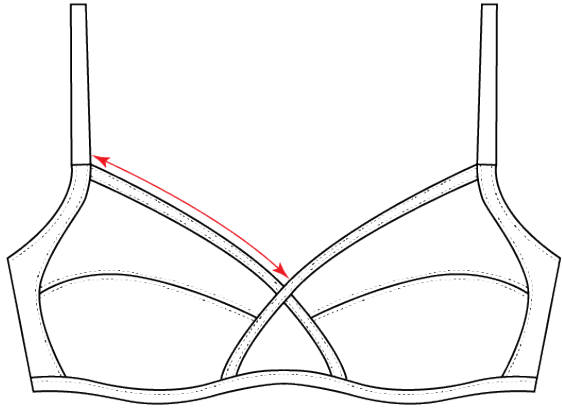
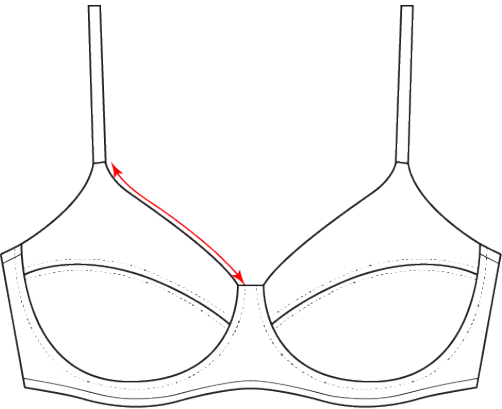
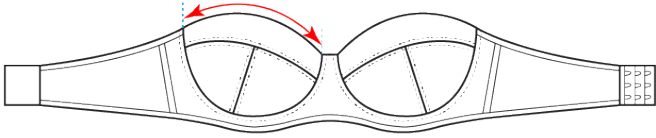
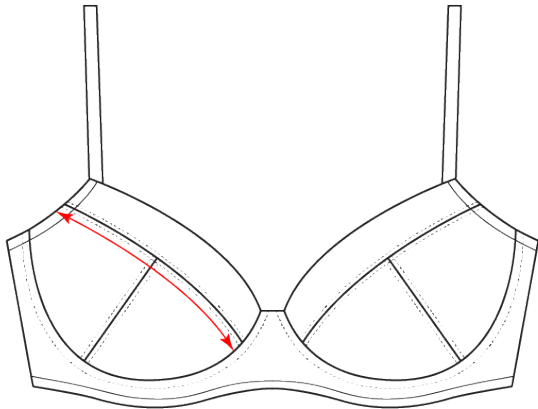
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YH06-T	Yoke Height at Side Seam- From Top Edge (Bottom)	YH07	Yoke Height at CB-Below WB (Bottom)	YH07-T	Yoke Height at CB- From Top Edge (Bottom)
Measure from top of waist at the side seam, to yoke seam.		Measure straight at center back below waistband to yoke seam.		Measure straight at center back from top of waist to yoke seam.	
					
YH08	Yoke Height frm CF (no grade)	ZB002	BANDED Bottom Band Length -1st Hook to 1st Eyes	ZB004	NON-BANDED Bottom Band Length-1st Hook to 1st Eyes
Measure straight from center front (CF) neck edge to bottom of yoke.		Lay garment flat and measure along the edge of the bottom band. Measure from 1st set of hooks to 1st set of eyes.		Lay garment flat and measure bottom edge, from hook to 1st eye. Measure straight across the bottom of the bra. Do not measure over the wire/cup.	
					

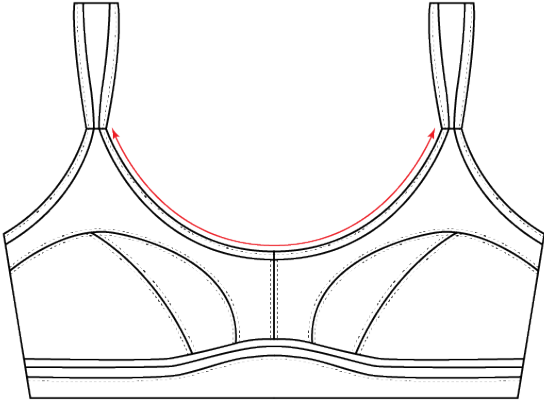
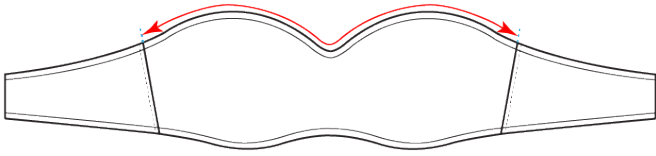
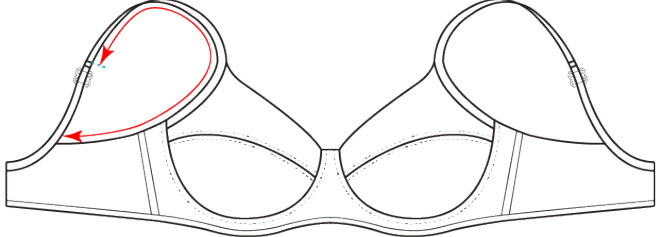
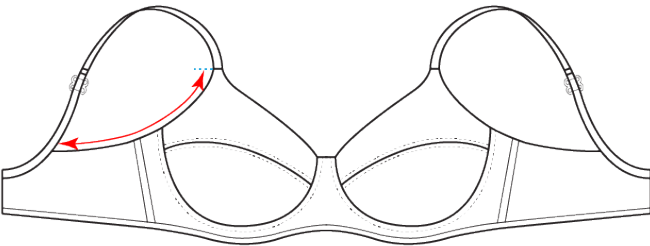
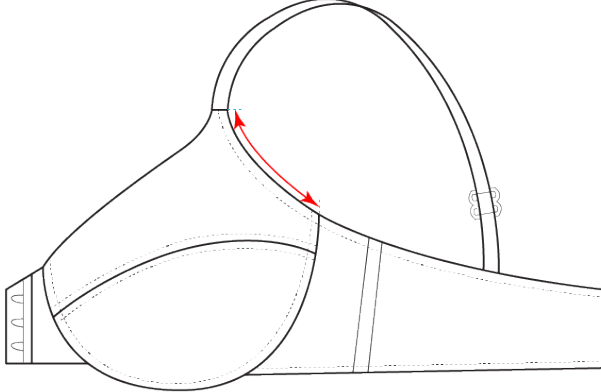
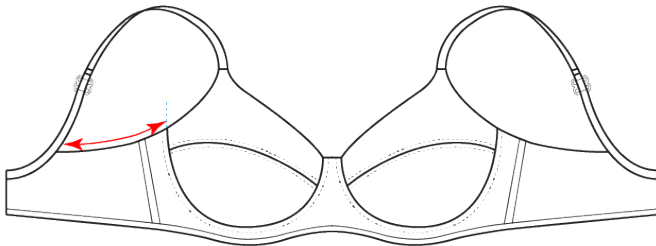
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ZB008	FRONT CLOSURE BRA - Bottom Band Length	ZB016	Front Closure Bra- Top Cup Length from Strap Join	ZB022	Cup Length From Strap Join to CF Join- No Gore
Lay garment flat and measure bottom from end of center front closure to end of the centre front closure. If Garment has Hook/Eye Closure, measure from 1st set of Hooks, to first set of eye.		Lay garment flat, and measure along top of curve. Measure from strap join to Cup Seam/Casing Stitchline. Do Not Measure Hardware/CF Gore		Lay garment flat, and measure from strap join to center front seam.	
					
ZB030	Cup Length at Top of Cup- From Strap Join	ZB040	STRAPLESS- Front Cup Length at Top of Cup	ZB052	Cup Seam Length- Armhole to CF Gore
Lay garment flat, and measure from strap join to casing seam. Measure along curve of cup.		Lay garment flat, and measure from join cup seam to cup seam, along the top of the cup.		Lay garment flat. Measure from armhole to center front gore, along the cup seam.	
					

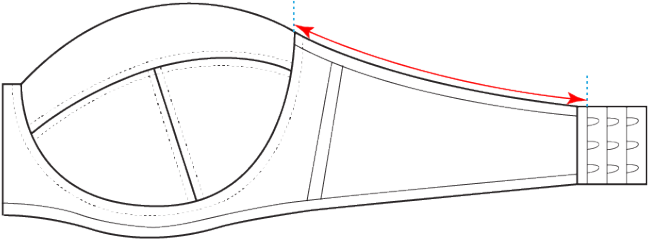
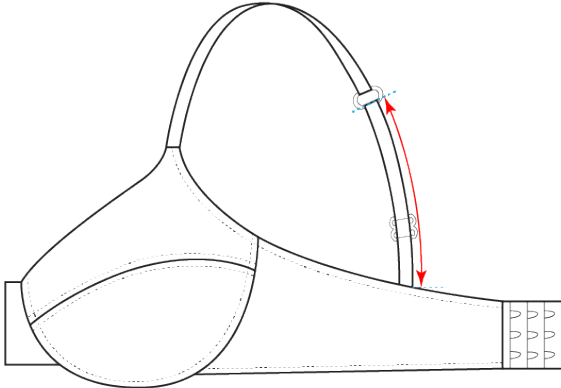
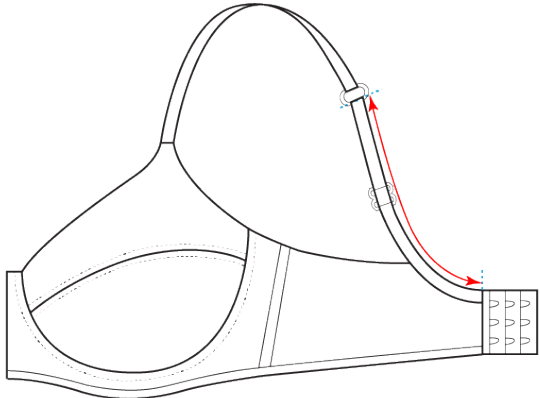
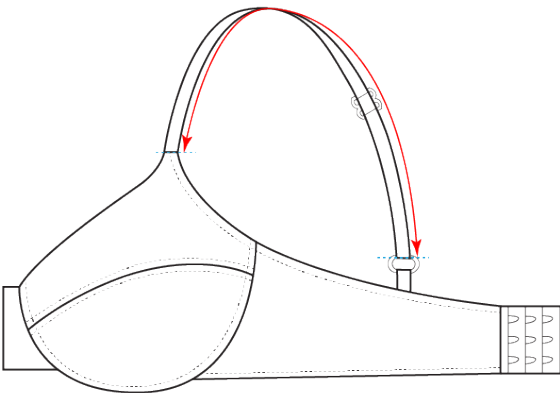
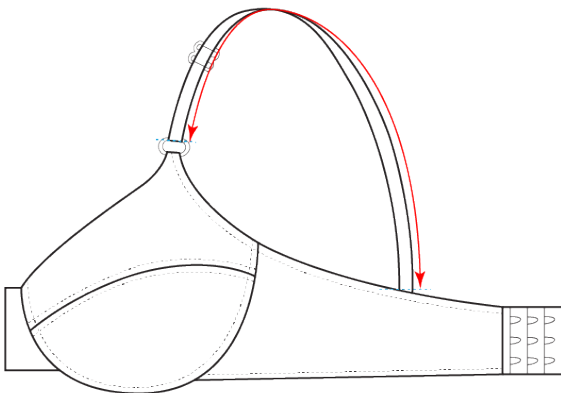
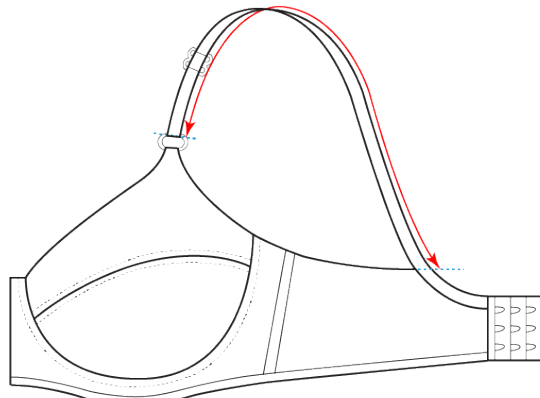
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ZB056	Front Neck Length Strap to Strap- Seamed Sft Cup	ZB058	Strapless Neckline from Seam to Seam	ZB072	Underarm- Bck Strap to Frnt Strap &gt;12".
Lay garment flat, and measure from front strap join to front strap join. Measure with tape measure standing up along edge.		Lay garment flat and measure from side seam to side seam, along top edge of neckline.		Lay garment flat, and measure strap along inside edge. Measure from Back Strap join to Front Strap Join.	
					
ZB078	Underarm- Half Strap-Front Cup to Back Strap	ZB080	Underarm- From Strap Join To Casing Seam	ZB092	Underarm- Cup Seam to Back Hardware.
Lay garment flat, and measure from front strap join seam to the back strap join.		Measure from the top of the cup, at the strap join, to the casing seam. Measure with tape measure standing upright, along curve.		Lay garment flat. Measure from the front cup casing seam to the back strap join. Measure along curve, with tape measure standing upright.	
					

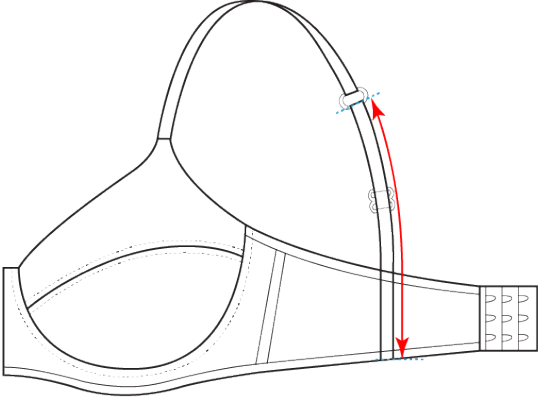
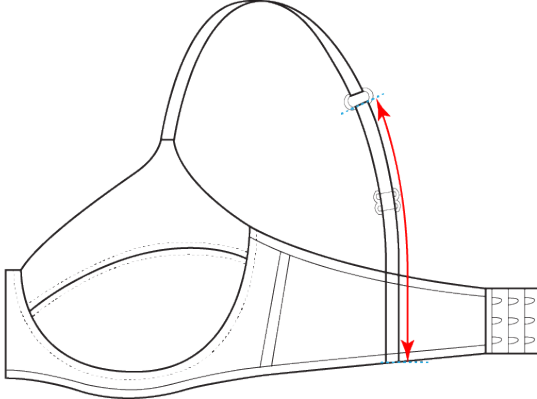
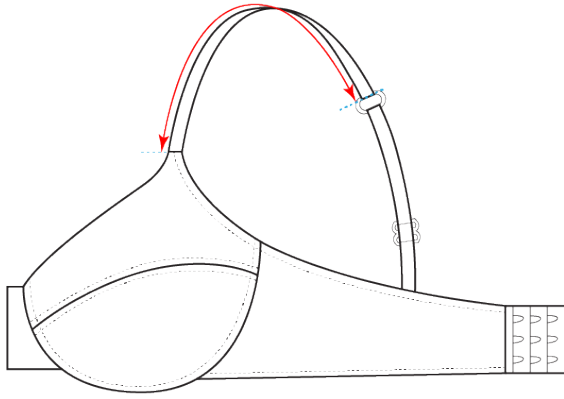
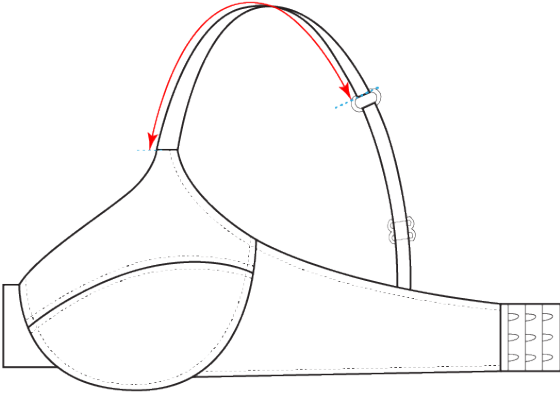
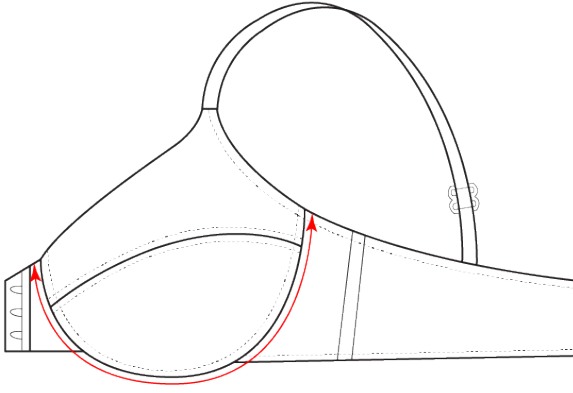
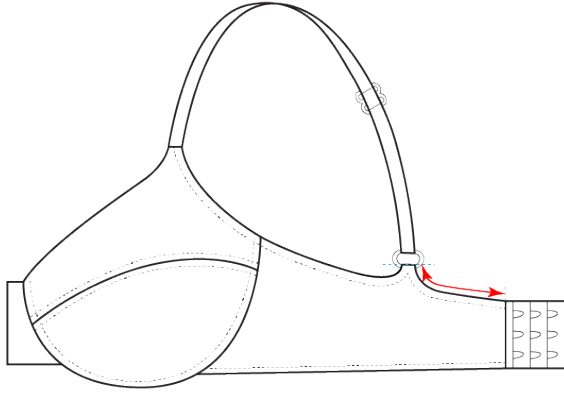
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		Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandiser :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :	
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
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ZB100	Underarm- Cup Seam to Hook or Eye, Strapless	ZB110	Strap Length, Short	ZB112	Strap Length, Cami Short
Lay garment flat, and measure from join cup seam to 1st hook or eye		Lay garment flat, and measure back strap from join to end excluding hook and eye. Strap to be adjusted to 3".		Lay garment flat, and measure back strap from join to end excluding hook and eye. Strap to be adjusted to 3".	
					
ZB114	Strap Length, Std Ring Back	ZB116	Strap Length, Std Ring Front	ZB118	Strap Length, CAmi Std
Lay garment flat, and measure from join to end excluding hardware.		Lay garment flat, and measure from shoulder strap from join to end excluding hardware.		Lay garment flat, and measure from join to end excluding hardware	
					

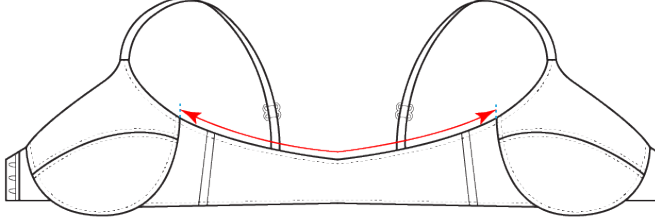
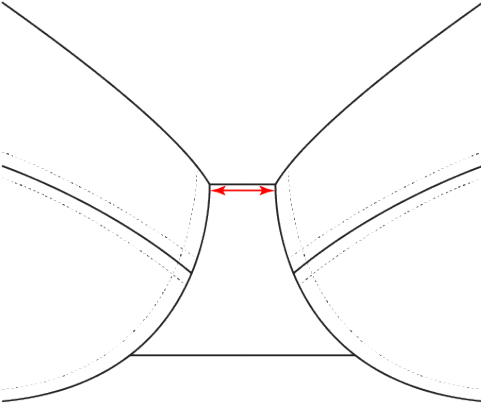
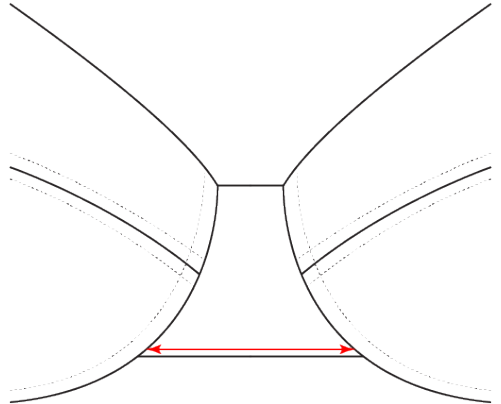
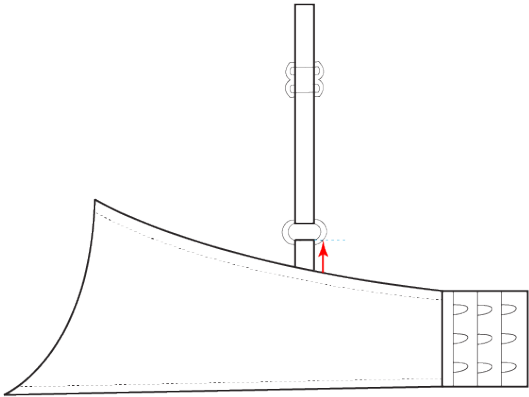
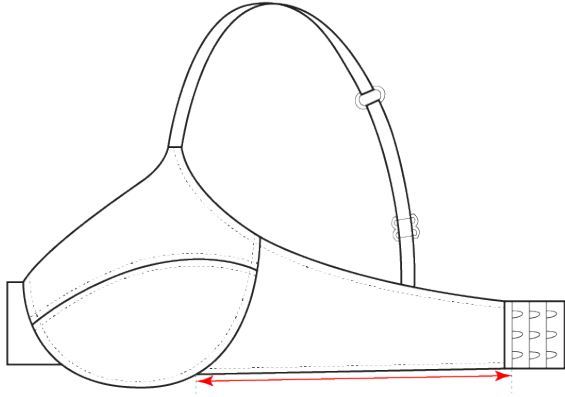
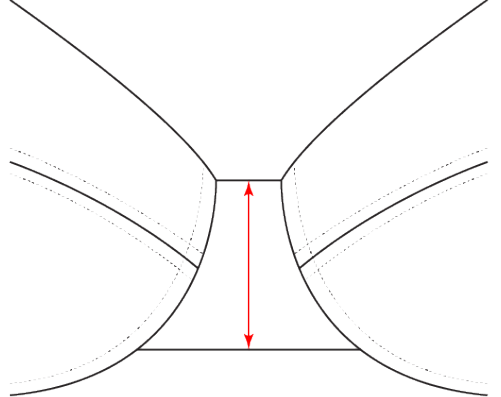
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ZB122	Strap Length, Ext. to Tab	ZB124	Strap Length, to Bottom Elastic	ZB128	Strap Extension, Narrow
Lay garment flat, and measure from shoulder strap from join to end, excluding hardware.		Lay garment flat, and measure from shoulder strap from join to end, excluding hardware.		Lay garment flat, and measure from strap piece/extension/comfort strap from join at the front to join at strap, excluding hardware.	
					
ZB130	Strap Extension, Wide	ZB132	Casing Length Along Seam	ZB136	Ballet Back Length- Strap Join To CB Panel
Lay garment flat, and measure from strap piece/ extension/ comfort strap from join at front to join at strap, excluding hardware		With tape measure standing up, measure along the casing length, from edge to edge.		Lay garment flat, and measure from back strap join to CB closure join seam	
					

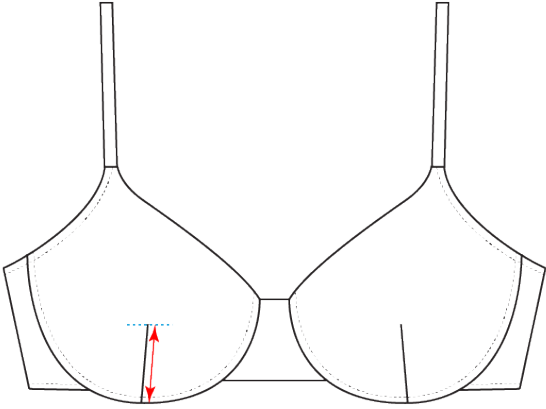
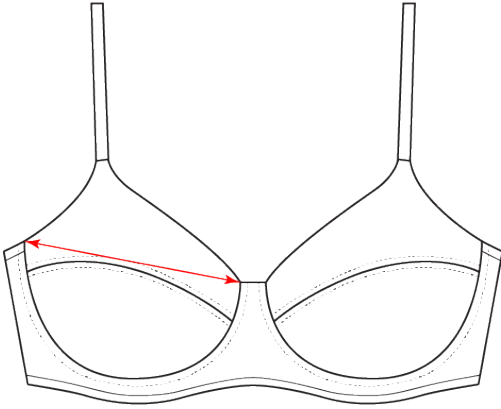
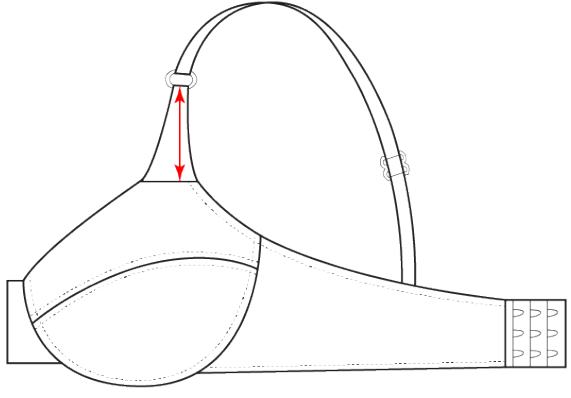
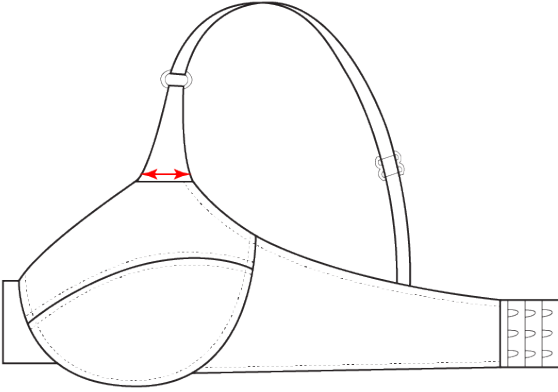
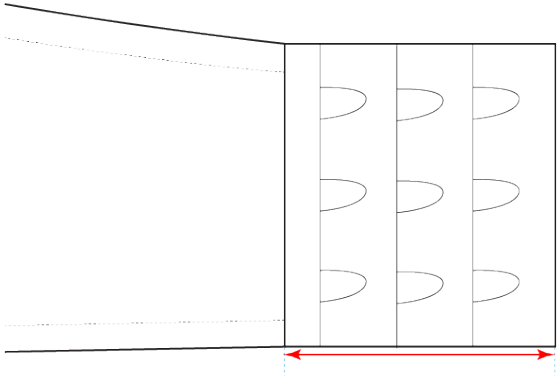
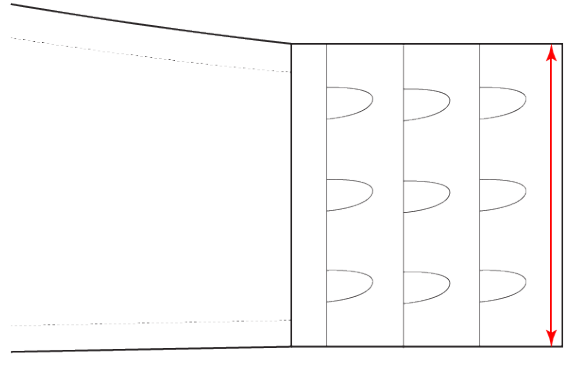
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ZB142	Front Closure Back Length at TOP- Cup to Cup	ZB156	CF Gore Width at Top	ZB158	CF Inset Width Bottom
Lay garment flat, and measure along the back curve from cup seam to cup seam.		Measure from Seam to Seam at the top of the inset panel.		Measure from Seam to Seam at the bottom of the inset panel.	
					
ZB160	Strap Tab, Finished W/ Hardware	ZB164	Bottom Band of Wing	ZB174	Gore Height at Center Front
Lay garment flat, and measure from end of tab to join seam, excluding the hardware.		Lay garment flat, and measure from the outside of wire casing to hook or eye, excluding hook & eye.		Measure at center of gore (inset panel) from top edge to bottom edge.	
					


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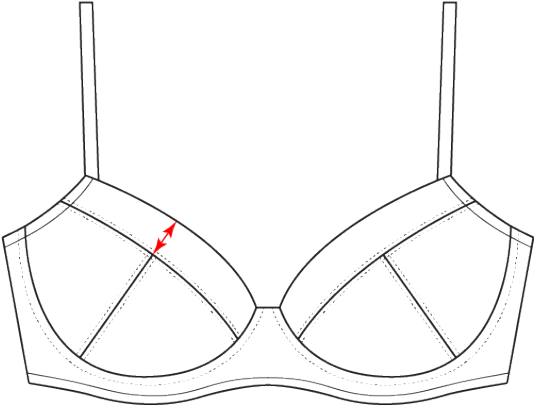
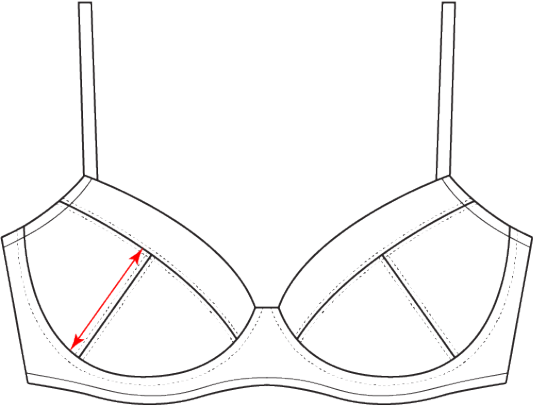
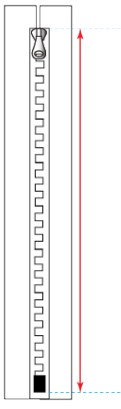
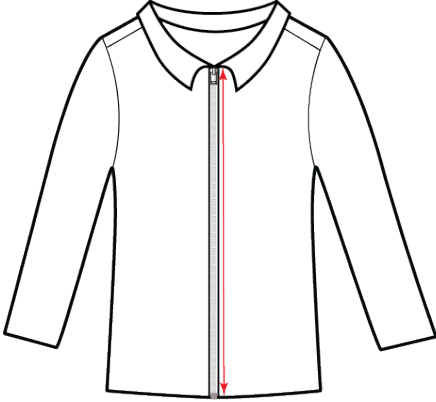
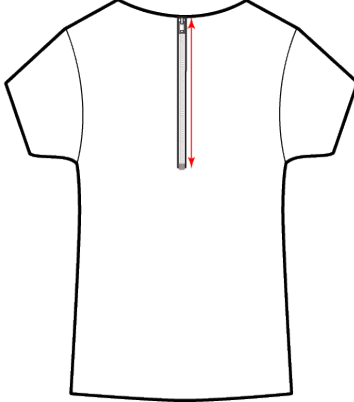
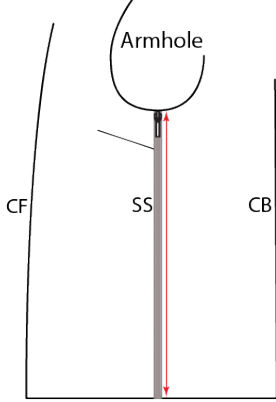
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ZB176	Dart Length	ZB178	Distance from Wire to Wire at Top of Cup	ZB181	Strap Inset Height
Dart length from inside tubing to point		Measure straight across top of cup, from outside stitchline to outside stitchline.		Lay garment flat. Measure from front strap inset seam to top of strap join.	
					
ZB182	Strap Inset Width	ZB184	Length of Hook/Eye Closure	ZB185	Height of Hook & Eye Closure
Lay garment flat. Measure strap inset width at the cup join seam.		Measure from Seam of Hook and Eye closure to the end of Hook and Eye Closure. Measure straight across.		Measure From the top of the Hook/Eye Closure to the Bottom of the Hook/Eye Closure. Edge to Edge.	
					




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ZB189 Top Cup Height- at Widet Point	ZB190 Bottom Cup Height- at Center of Cup	ZP01 Zipper Length (bottom)
Lay garment flat. Measure from top cup height at the widest point. Measure from Seam to Edge of panel.	Measure Bottom Cup Height at Center of Cup. Measure from Casing Seam to Top Cup Join Seam.	Measure zipper from zipper slider to bottom of metal stop.
		
ZP02 Zipper Length @ CF (top)	ZP03 Zipper CB Dress	ZP04 Zipper Length @ Side Seam (top)
Measure zipper length (closed) from top stop to bottom of bottom stop.	Measure zipper length (closed) from top stop to bottom of bottom stop.	Measure zipper length (closed) from top stop to bottom of bottom stop.
		



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ZP05	Zipper Skirt/Pant Side/CB
Measure zipper from zipper slider to bottom of metal stop.	
