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	Colo	ny	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarte	TD Template	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchan	ndiser :	PC - Chelsea	Olm Product Desi	igner :	Tech Designer :			QA Technologist :		
SFC :			Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Nu	umber :			Size Definitions :	Womens Numeric Womens Alpha Size:One Size- Unisex:S-XXXL	:S-3X, One -One Size	Vendor It	rem # :		
MP01	Modesty Pa	nel Length at Cent	iter	MP02 Modesty Pa	Panel Width Bottom Edge		MP03	Modesty Panel Width Top	edge	
Measure bottom e	e center of moc edge	lesty panel straigh	ht down from top edge to	Measure modesty par	anel width at Bottom; from edge	to edge	Measure	modesty panel width at top	; from edge to edge	
MP04	Modesty Par	nel Placement fror	m HPS	ND01-E Front Neck	k Drop From HPS to Top Edge		ND01-S	Front Neck Drop From HP	'S to Seam	
Measure	e down from HI	PS to top edge of r	modesty panel.	Measure from imagina garment perpendicula seam, c) front neck se seam).	nary line at high point shoulder (ł ar to a) front neck edge, b) front seam (for sweaters w/ rib or tubu	t neck collar ular join to body	Measure garment seam, c) seam).	from imaginary line at high perpendicular to a) front nec front neck seam (for sweate	point shoulder (HPS ck seam, b) front nec ers w/ rib or tubular jo	at center of k collar vin to body
	HPS				HPS		HPS	HPS		

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Colony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter :	TD Template Produ	ct Flex Spec ID : Season Name :	91666 Fall 2014
Merchandiser : PC - Chelsea	Olm Product Designer	:	Tech Designer :		QA Technologist	:
SFC :	Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
Pack Number :		Size Definitions :	Womens Numeric Womens Alpha:S· Size:One Size-On Unisex:S-XXXL	-3X, One	or Item # :	
ND02-E Front Neck Drop from HPS to	Chest Edge	ND03 Front Neck Dr	op-Strap Miter to edge	ND04	-E Back Neck Drop From H	PS to Top Edge
Measure from imaginary line at high poin garment perpendicular to a) front neck ec seam (for sweaters w/ rib or tubular join t	tt shoulder (HPS) at center of dge, b) front neck collar to body seam).	Measure from imaginary perpendicular to front ne	line at straps edge at center of ck edge.	Ineck	shoulder (HPS) at center of a	rre from imaginary line at high arment perpendicular to a) back m (for sweaters w/ rib or tubular
HPS				HPS		
ND04-S Back Neck Drop From HPS to	Seam	ND05 Back Neck Dr	op-Strap Miter to Edge	ND06	Front Neck Drop- HPS to	o Waist Placement
On the back of the garment, measure fro point shoulder (HPS) at center of garmer seam, b) back neck collar seam (for swea body seam).	nt perpendicular to a) back	From imaginary line at in neck drop at center of ga	iside straps edge to edge, meas arment perpendicular to edge.	sure back Meas garm	ure from imaginary line at hig ent perpendicular to front necl	h point shoulder (HPS) at center of cedge at waist
HPS				1	HPS ( ( ( ( ( )))) ( ( ))))))))))))))))))	

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Colony		duct Flex # : nary Catalog :	144462	Name : Seasonal Sel	TD Templat lling Quarter :	e Product	Flex Spec ID : Season Name :	91666 Fall 2014	
	Chelsea Olm	Product Designer			Designer :		QA Technologist :		
SFC :		Vendor :	GSO T		0		GSO Tracking # :		
Pack Number :			Size Definitions	Wome Size	ens Numeric:6-24W, ens Alpha:S-3X, One -:One Size-One Size, x:S-XXXL	Vendor Ite	em # :		
NK01-E Neck Width- Edge to I	Edge		NK01-S Neck	k Width- Seam to Seam		NK02-E	Neck Width Boat- Edge to	o Edge	
On the back of the garment, mea inside edge to inside edge at hig	asure straight jh point should	across neckline from ler (HPS)	On the back of t seam to seam ( high point shoul	f the garment, measure stra (for sweaters- w/ rib or tubu ulder (HPS).	ight across neckline from Jlar join to body seam) at	On the bad	ck of the garment, measu je to inside edge at high p	re straight across nec oint shoulder (HPS)	kline from
HPS			HPS			HPS			
NK02-S Neck Width Boat- Sea	am to Seam		NK03 Neck	k Opening button to button	hole	NK03-E	Neck Circumference Off	Shoulder Extended	
On the back of the garment, mea inside edge to inside edge at hig	asure straight jh point shoulc	across neckline from ler (HPS)	Measure straighto furthest tip of tooth edge alon	ht through center of neck b f buttonhole (with zipper m ng neck seam).	and from center of button easure from tooth edge to	Measure a	at top edge following curve	e of relaxed neckline.	
HPS									

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Col		Product Flex # : Primary Catalog :	144462		Name : Seasonal Selling		plate Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea C	Olm Product Designe	ner:		Tech Desi	igner :		QA Technologist :		
SFC :		Vendor :		GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Def	efinitions :	Womens	Numeric:6-24W, Alpha:S-3X, One ne Size-One Size, -:S-XXXL	Vendor It			
NK03-R Neck Circ	rcumference Off Should	lder Relaxed	NK04	Minimum Ne	eck Stretch (Turtleneck	ĸ/Mockneck)	NK05	Neck Trim Height		
Measure at top edgi fabric is flat, keep fr	e following curve of ne ont and back edges e	neckline, stretch until body even.	While str	 .retching, measu	ure neck opening from	edge to edge.	Measure	e straight from neck seam to	outer edge of trim.	
Ĺ			2	N3 Mir	iinimum Neck Stretch	7 8 9 10 11 WESTCJTF R CARA A A A A A				
NR01 Front Rag	aglan Neck Width-Seam	m to Seam	NR02	Back Raglan	n Neck Width-Seam to	Seam	OL01	Overlap/Underlap Width		
Measure straight ac neck.	ross from armhole sea	eam to armhole seam at	Measure neck.	<ul> <li>→ straight across</li> </ul>	ss from armhole seam t	to armhole seam at	Measure of body.	e straight across garment fro	om overlap point to un	derlap point
							{			

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Colony		oduct Flex # : imary Catalog :	144462		Name : Seasona	al Selling Quarte	TD Template er :	e Product	Flex Spec ID : Season Name :	91666 Fall 2014	
	- Chelsea Olm	0				ech Designer :			QA Technologist :		
SFC :		Vendor :	(	GSO TBD		Sourcing :			GSO Tracking # :		
Pack Number :			Size Defi	nitions :	V	Vomens Numeri Vomens Alpha Size:One Size Jnisex:S-XXX	-:S-3X, One -One Size.	Vendor Ite	m # :		
OT01 Outseam From Bel	ow Waistband		OT02	Outseam From	m Below Top	Edge		PC01	Pocket Opening		
Aeasure straight from waistba	and seam to leg	opening at side seam.	Measure	straight from to	op of garmen	t to leg opening	at side seam.	Measure fu on type of seam.	unctional opening following pocket), from reinforceme	g contour or straight nt or seam to reinfo	(depending cement or
					,				seam pocket	Welt pocke	.t
PC02-B Pocket Width at Bo	ottom		PC03-C	Pocket Heigh	t at Center o	f Pocket		PC03-S	Pocket Height at Side		
Aeasure straight from edge to ocket measure at widest poir	o edge at Botton nt.	n of Pocket. For 5 point	Measure	straight at cent	er of pocket	from top edge to	o bottom edge.	Measure s	traight at side of pocket fro	om top edge to botto	om edge.

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Colony	Product Flex # : Primary Catalog :	144462	Name : TD Seasonal Selling Quarter :	Template Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea	a Olm Product Designe	er :	Tech Designer :		QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric:6-24 Womens Alpha:S-3X, ( Size:One Size-One Siz Unisex:S-XXXL	One	· Item # :		
PC04 Coin Pocket Width		PC05 Coin Pocket I	Height	PC06	Coin Pocket Placement F	rom Side Seam	
Measure straight across width of coin p along top edge.	ocket from edge to edge,	Measure straight across the center of the coin po	s height of coin pocket from edge to s ocket).	seam (in Measu horizon	re straight the specified dista tally to the side edge of the c	nce from the side sear coin pocket.	n
				_			
PC07 Coin Pocket Placement Belo	w WB	PC08 Pocket Flap V	Width at Top Edge	PC09	Pocket Flap Height @ Sid	de	
Measure straight the specified distance vertically to the top edge of the coin poo	from the waistband seam cket.	Measure across pocket	flap from edge to edge.	Measu edge.	re down at the side of pocket	flap from top edge of	to bottom

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C		Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter	TD Template er :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea C	Olm Product Designe	er :	Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numeric Womens Alpha: Size:One Size- Unisex:S-XXXL	:S-3X. One	Vendor I	tem # :		
PC10 Pocke	et Flap Height @ Center		PC11 Front Pocket P	Placment From Side Seam		PC12	Front Pocket Placement B	Below Waistband	
Measure down a to bottom edge.	it the center of the flap, fr	from top edge of pocket flap	Measure straight horizon pocket at waistband sear	ntally from the side seam to e am.	→dge of front	Measure pocket a	e straight vertically from waist at side seam.	stband seam to top	edge of
								)	
PC13 Pocke	et Height No Grade		PK01 Placket Length	.h		PK02	Placket Width		
Measure down th	the cetner of the pocket ea	dge to edge.	Measure straight down fr	from neck seam to bottom sea	am.	Measure edge.	e straight across placket widt	th from edge to edg	ge or seam to
					,				7

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	Colony BRANDS Product Flex # : Primary Catalog :				Seasonal Selling Quarter :				TD Template	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchar	ndiser :	PC - Chelsea (	Olm	Product Designe				Designer :			QA Technolog		
SFC :				Vendor :		GSO TBD	Sourc				GSO Tracking	#:	
Pack Nu	imber :				Size Defi	nitions :	Wome Size	ens Numeric ens Alpha:S -:One Size-On x:S-XXXL	-3X. One	Vendor Ite	m # :		
PK03	Sleeve Placket	Length			PK04	Sleeve Plack	et Width			PL01	Pleat Depth		
Measure	e placket from sea	m to top edge o	of placket.		Measure	width of plack	et from edge to se	am.		Measure s	traight from fold (Z) to	fold (Y) not doubled	
										insi -	de fold	Z Outside fold	
PP01	Hip Pocket Plac	cement- Vertica	I		PP02	Chest Pocke	t Placement HPS-	Vertical		PP03	Pocket Flap Placeme	nt HPS - Vertical	
Measure should (I	e straight down the HPS) to the top ec	e front of the ga dge of the pock	rment fron et.	n high point	Measure should (H	straight down IPS) to the top	the front of the ga edge of the pock	rment from hig et.	gh point	Measure s	traight from high point	should (HPS) to top of	flap.
	HPS					HPS					HPS		

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	Colony	Product Flex # : Primary Catalog :	144462	Name : TD Ter Seasonal Selling Quarter :	mplate Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchan	diser : PC - Chelsea	0		Tech Designer :		QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Nu	mber :		Size Definitions :	Womens Numeric:6-24W Womens Alpha:S-3X, On Size:One Size-One Size, Unisex:S-XXXL	е	Item # :		
PP04	Pocket Placement Bottom Ec	dge - Vertical	PP05 Sleeve Pock	et Placement from Shoulder Seam	PP06	Chest Pocket Placement	from CF - Horizontal	
Measure pocket.	straight up from the hemline to	o the bottom edge of the	Measures straight from pocket.	the shoulder seam to the top edge of th	ne Measur	e straight across from CF to	the outside edge of th	e pocket.
	Hem							
PP07	Pocket Placement from SS -	Horizontal	PP08 Pocket Place	ement Below Yoke Seam at CB	PP09	Pocket Placement Below	Yoke at Side Seam	
Measure pocket.	straight across from side seam	n to the outside edge of the	Measure down from the Measurement is taken a	e yoke seam to the top edge of the pock at edge closest to CB Seam.	et. Measur Measur	e down from the yoke seam ement is taken at edge close	to the top edge of the est to Side Seam.	pocket.
		SS		CB		Yoke	CB	

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C <sub>e</sub>	BRANDS	Product Flex # : Primary Catalog :	144462	Name : TD <sup>·</sup> Seasonal Selling Quarter :	) Template Product	t Flex Spec ID : Season Name :	91666 Fall 2014
Merchandiser :	PC - Chelsea C	Olm Product Designer	er :	Tech Designer :		QA Technologist :	
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
Pack Number :			Size Definitions :	Womens Numeric:6-24 Womens Alpha:S-3X, ( Size:One Size-One Siz Unisex:S-XXXL	. One	r Item # :	
PP10 Pocket	t Placement From CB at	t Top of Pocket	PP11 Pocket Plac	cement from HPS to Waist	PP12	Pocket Placement from B	elow Waist Seam
Measure straight a Center of 2N Stitc	across from top edge of ching.	of pocket to center CB Seam/	Measure straight the s (HPS) vertically to top	specified distance from high point shou edge of pocket.	ulder Measu	re the specified distance strai	ght frm WB seam top of pocket
	CB Yoke		HPS				
PP13 Pocket	t Placement from Below	/ top Of Waist	PS01 Princess Se	eam Placement from CF Waist	PS02	Princess Seam Placemen	t from CB Waist
Measure the spec pocket	cified distance straight fri	m top of waist to top of	Measures straight acro shoud be taken at spe	ross from CF to princess seam. Measur ecified waist placement.	Irement Measu shoud	res straight across from CB to be taken at specified waist pla	o princess seam. Measurement acement.
				CF			EB

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(		Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter :	TD Template Prod	91666 Fall 2014		
Merchandiser	: PC - Chelsea C	Dim Product Designe		Tech Designer :		QA Technolo	-	
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Trackir	ng # :	
Pack Number	:		Size Definitions :	Womens Numeric- Womens Alpha:S Size:One Size-O Unisex:S-XXXL	S-3X, One	dor Item # :		
QO01 Tota	al Vertical Trunk (circumfere	ence)	RH01 Ruffle Heigh	nt	RSC	1 Front Rise from Bel	low WB Seam (curved)	
Measure dowr back panel fro	n from HPS to crotch at fron m crotch to HPS.	t panel, pivot to measure	Measure straight from	seam of ruffle to edge of ruffle.	Mea wais	Isure pant following natura stband seam to crotch sea	al curve (without stretching m.	) from
	crotch					Bac	Waistband Weesel Weesel K	
RS01-T Froi	nt Rise from Top Edge (curv	ved)	RS02 Back Rise fr	om Below WB Seam(Curved)	RSC	2-T Back Rise from Top	Edge (Curved)	
Measure pant edge of waist f	following natural curve (with to crotch seam.	nout stretching) from top	Measure pant following waistband seam to cro	g natural curve (without stretchir tch seam.	ng) from Mea edg	sure pant following natura e of waist to crotch seam.	al curve (without stretching	) from top
	Waistban Weistban WeesthO Back Fron			Waistband Waistband Ontream Back Front		E	Waistband Weistband	

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Colo	ny		: Flex # : <sup>y</sup> Catalog :	144462		Name : Seasonal Selling Quarte	TD Template er :	e Product	Flex Spec ID : Season Name :	91666 Fall 2014
Merchandiser : SFC :	PC - Chelsea	Olm	Product Designe Vendor :		GSO TBD	Tech Designer : Sourcing :			QA Technologist : GSO Tracking # :	
Pack Number :				Size Defi		Womens Numeri Womens Alpha Size:One Size Unisex:S-XXX	:S-3X. One	Vendor I		
RS03 Front Rise	From Below WB Se	eam (strai	ight)	RS03-T	Front Rise From	n Top Edge (straight)		RS04	Back Rise From Below W	/B Seam (straight)
Measure pant followir waistband seam to cre	ng natural curve (win otch seam.	thout stre	tching) from	Measure edge of w	pant following nativalist to crotch sea	tural curve (without stretcl am.	hing) from top	Measure waistban	e pant following natural curv nd seam to crotch seam.	e (without stretching) from
RS04-T Back Rise	From Top Edge (str	raight)		SC01	Scarf Length			SC02	Scarf Width	
Measure pant followir edge of waist to crotc	ng natural curve (wit h seam.	thout stre	tching) from top	Measure	straight along the	e length of Scarf, from edg	e to edge	Measure	straight along the width of	Scarf, from edge to edge
				·						

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Co	lony	Product Flex # : Primary Catalog :	144462		Name : Seasonal Selling Qua	TD Template arter :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea (	DIm Product Designe			Tech Designe	r:		QA Technologist :		
SFC :		Vendor :	(	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Defi	nitions :	Womens Num Womens Alph Size:One S Unisex:S-X	a:S-3X, One ze-One Size.	Vendor I	tem # :		
SF01 Shelf Br	ra Height @SS		SF02	Shelf Bra Op	ening - Relaxed		SF03	Shelf BraOpening- Exten	ded	
Measure shelf bra	height along side seam	n (SS), include elastic edge.	Measure	along bottom o	of elastic band, relaxed. (c	ircumference)	Stretch e extend. I extended	elastic along bottom edge u Measure along bottom of ela d.(circumference)	ntil fabric is flat. Do astic band,	not over
		SS								
SF04 Shelf Br	a Height HPS to Bottor	m Edge	SH01	Across Shou	lder Set-in		SH01-D	Across Shoulder Dropped	d-SLEEVE LNGTH (	GRADE 0"
Measure shelf bra to bottom edge of e	height at High Point Sh elastic.	noulder (HPS) straight down	Measure seam.	on the back of	garment straight across s	houlder, seam to	Measure seam (e	on the back of garment str dge to edge if sleeveless).	aight across should	er, seam to
	HPS				G	BACK OF ARMENT		BACK OF GARMENT		

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Merchandiser : PC - Chelsea O	0		Tech Designer :			QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric Womens Alpha:S Size:One Size-O Unisex:S-XXXL	S-3X, One	Vendor Iter	m # :		
SH02 Shoulder Slope		SH03-A Forward Should	der Seam Width at Armhole		SH03-H	Forward Shoulder Seam W	/idth at HPS	
On the back of the garment, measure perp shoulder (HPS) imaginary line straight dov seam or edge.	pendicular from high point wn to low point of shoulder	Measure straight down fro shoulder seam.	om folded edge of garment to		Measure s seam.	traight down from HPS of g	parment to the forwa	d shoulder
HPS BACK OF GARMENT		HPS			HPS			
SH04-E Across Shoulder - Sleeveless -	Edge to Edge	SH04-S Across Shoulde	er - Sleeveless - Seam to Sea	am	SH07	Single Shoulder		
On the back of garment, measure straight edge.		On the back of garment, n seam.	neasure straight across shou	lder seam to	Measure a seam to ar	long shoulder seam (seam mhole seam, measure edg	to seam) from HPS to edge if sleevele	at neck ss
	BACK OF GARMENT		BACK					

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C	olony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter	TD Template r :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea (	Olm Product Designe	er :	Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numeric Womens Alpha Size:One Size- Unisex:S-XXXL	c:6-24W, :S-3X, One One Size, -	Vendor	Item # :		
SL01 Stitch	Line Length		SL02 Stitch Line PI	acement @ Sweep		SM01	Swim Body Length at CF		
Measure straigh	t from top of stitch line to	bottom of stitch line.	Measure straight across	from stitch line to edge at sw	veep.	Measure	e straight from top edge of bo	dice to hem edge at	CF
Π									
SM02 SWIN	I CB Body Length		SM03 Swim Skirt Le	ength		SM04	Swim CB Length		
Measure straigh	t from top edge of bodice	to hem edge at CB	Measures Straight from	top edge of waist to bottom e	edge of skirt.	Measure	e straight from top edge of wa	aist to crotch seam a	t CF
					T				

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	Color	in	Product Fl Primary C		144462		Name : Seasonal Sellin		TD Template	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchand	diser :	PC - Chelsea	Olm	Product Designer	r:		Tech De	signer :			QA Technologist :		
SFC :				Vendor :	(	GSO TBD	Sourcing	1:			GSO Tracking # :		
Pack Nur	mber :				Size Defi	nitions :	Womens Womens Size:C Unisex	Numeric:6 Alpha:S-3 De Size-One -:S-XXXL	6-24W, 8X, One size,	Vendor I	Item # :		
SM05	Swim CF Len	gth		,	SM06	Swim Crotch \	Width at 2 1/2" up fr	om seam		SM07	Swim Crotch Width at sea	am	
Measure	straight from to	p edge of waist t	to crotch sea	am at CB	Measure	straight from ec	dge to edge at 2 1/2	" up from crot	tch seam	Measure	e straight from edge to edge	at crotch seam	
							2 1/2"						
SM08	Swim Crotch	Width at smalles	st point		SM09	Swim Hip Sea	t Width at Leg Oper	ning		SM10	Swim Leg opening Relaxe	ed	
Find narro edge to e	rowest part up fr edge.	rom the crotch se	eam, Measu	ire straight from	Measure	straight from ec	dge to edge at lower	r corner of leg	g opening.	Align fro edge.	nt and back leg opening, me	easures straight from	edge to

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	Colony		uct Flex # : ary Catalog :	144462		Name : Seasonal Selling Quarter	TD Template :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchan	diser : PC - Chel	lsea Olm	Product Designe	er:		Tech Designer :			QA Technologist :		
SFC :			Vendor :		GSO TBD	Sourcing :			GSO Tracking # :		
Pack Nur	mber :			Size Defi	nitions :	Womens Numeric Womens Alpha Size:One Size-( Unisex:S-XXXL	S-3X. One	Vendor I	Item # :		
SM11	Swim Leg Opening Exten	ided		SM12	Swim Sideseam L	_ength		SM13	Swim Waist Relaxed		
Align fror straight f	nt and back leg opening, str rom edge to edge.	etch leg ope	ning, measures	Measure sideseam	straight from top eo	dge of waist to leg openin	g along	Measure	es Straight from edge to edg	ge at waist opening.	
SM14	Swim Waist Extended			SM15	Front Armhole Cu	Irve along seam		SN01	Snap Tab Length		
Measures fully exte	es Straight from edge to edg ended.	le at waist op	pening, with waist	Measure armhole s	along armhole curv seam.	ve at seam from front nec	k seam to	Measure	e straight from snap tab sea	m to opposite edge o	<sup>i</sup> snap tab.
Z											

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	Colony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter	TD Template F	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandi	iser : PC - Chelsea	0		Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Num	iber :		Size Definitions :	Womens Numeric- Womens Alpha: Size:One Size-C Unisex:S-XXXL	S-3X, One	Vendor I	tem # :		
SN02	Snap Tab Width		SO01 Sleeve Ope	ning- Long	:	SO02	Sleeve Opening- Elbow		
Veasure s	straight along the width of snap	tab, edge to edge.	Measure straight acros edge to outside edge	as sleeve at BOTTOM opening If shaped, measure along curve	from outside	Measure edge to o	e straight across sleeve at BC outside edge If shaped, mea	DTTOM opening fro sure along curve.	om outside
SO03	Sleeve Opening- Short		SO04 Sleeve Ope	ning - Relaxed (long)		SO05	Sleeve Opening - Relaxed	(elbow)	
Measure s edge to ou	straight across sleeve at BOTT utside edge If shaped, measure	OM opening from outside e along curve.	Measure straight acros edge to outside edge	ss sleeve at BOTTOM opening RELAXED.	from outside	Measure edge to o	e straight across sleeve at BC outside edge RELAXED.	DTTOM opening fro	om outside
					CF			CF	

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Colony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter	TD Template	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea	Olm Product Designe	er :	Tech Designer :			QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric Womens Alpha Size:One Size- Unisex:S-XXXL	S-3X, One Dne Size.	Vendor I	ltem # :		
SO06 Sleeve Opening - Relaxed (sh	nort)	SO07 Sleeve Op	ening - Extended (long)		SO08	Sleeve Opening - Extende	d (elbow)	
Measure straight across sleeve at BOTT edge to outside edge RELAXED.	rOM opening from outside	Measure along BOTT flat. DO NOT OVER B	OM of sleeve opening, extendir EXTEND MEASUREMENT.	g until fabric is	Measure flat. DO	e along BOTTOM of sleeve o NOT OVER EXTEND MEAS	pening, extending u UREMENT.	ntil fabric is
	CF			CF			CF	
SO09 Sleeve Opening - Extended (s	short)	SO10 Sleeve Op	ening – Large Opening Along E	lge	ST01	Strap Length Short (10 1/2	?" or Shorter)	
Measure along BOTTOM of sleeve open flat. DO NOT OVER EXTEND MEASURE	ing, extending until fabric is EMENT.	Measure following cu outside edge.	rve along sleeve opening from c	utside edge to	adjuster	e from edge to edge or seam is present, straps must be a n to top of hardware (includir	djusted 2 1/2" total f	f strap. If an rom strap
	CF			एम्स् र			2 1/2"	

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	Colony	Product Flex # : Primary Catalog :	144462		Name : Seasonal Selling Quarte	TD Template er :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandise	er: PC - Chelsea	Olm Product Designer	r:		Tech Designer :			QA Technologist :		
SFC :		Vendor :		GSO TBD	Sourcing :			GSO Tracking # :		
Pack Numbe	er :		Size Defir	nitions :	Womens Numeri Womens Alpha Size:One Size Unisex:S-XXX	:S-3X. One	Vendor I	tem # :		
ST02 St	Strap Length Long (10 1/2" or	Longer)	ST03	Front Strap Sp	read- Inside Edge to Inside	e Edge	ST04	Back Strap Spread- Inside	Edge to Inside Edge	9
adiuster is pr	om edge to edge or seam to s oresent, straps must be adjus o top of hardware (including a	sted 2 1/2" total from strap	Measure	straight across f	from inside strap edge to in	nside strap edge.	Measure	e straight across from inside s	trap edge to inside	strap edge.
		2 1/2"								
ST05 St	Strap Width- Edge to Edge		ST06	Strap Length N	Ion-Adjustable		ST07	Childrens Strap Length (inc	clude 1" adjustability	)
Measure stra	raight across edge to edge.		Measure	from edge to ed	ge or seam to seam		Measure adjustab	along strap from front seam ility	to back seam, inclu	ding

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Colony	Product Flex # : Primary Catalog :	144462	Name : TD Templa Seasonal Selling Quarter :	te Product Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea	•		Tech Designer :	QA Technolo		
SFC :	Vendor :	GSO TBD	Sourcing :	GSO Trackin	ig # :	
Pack Number :		Size Definitions :	Womens Numeric:6-24W, Womens Alpha:S-3X, One Size:One Size-One Size, Unisex:S-XXXL	Vendor Item # :		
SW01-C Sweep- Along Curve (Top)		SW01-S Sweep- Straig	ht Across (Top)	SW02 Sweep- Straight Acr	oss at Top of Slit	
Measure sweep from edge to edge, follo hemline.	wing curve of bottom	Measure sweep straight	across bottom from edge to edge (circum).	Measure straight at top of slits	from edge to edge (circum	).
		SW02 S Swoon Straig				
SW03-C Sweep- Along Curve (Bottom)		SW03-S Sweep- Straig	ht Across (Bottom)	SW04 Sweep Relaxed (Ce	enter of Ribbing)	
Measure garment fully extended along c	urve of hemline.	Measure straight across	bottom from edge to edge (circum).	Measure straight across from e band or rib. (circumference)	edge to edge in the center	of relaxed

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Colony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter :	TD Template Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea C	Ŭ		Tech Designer :		QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric Womens Alpha:S Size:One Size-O Unisex:S-XXXL	S-3X. One	Item # :		
SW05 Sweep Extended (Center of Ri	ibbing)	SW06-C Sweep Along C	Curve- Flat (TOP)	SW06-S	Sweep Straight Across - I	Flat (Top)	
Measure straight across from edge to edg rib, extending until body fabric is flat, kee even. Do Not Over Extend Garment. (circ	ge in the center of band or ping front and back edges cumference)	Measure garment fully ex	ttended along curve of hemlin	e. Measure	e straight across bottom fron	n edge to edge (flat).	
SW07 Flyaway Front Panel Width @	Sweep	SW08 Back Sweep- S	Straight Across (Full Grade)	SW09-C	Back Sweep Along Curve	e (1/2 Grade)	
Measure straight across the garment from edge at the sweep.	n side seam to center front	Measure straight across I	bottom from edge to edge (cir	cum). Measure	e across bottom seam to sea	am following curve.	
			CB	PS	CB	HPS	

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Colony	Product Flex # : Primary Catalog :	144462	Name : TD Temp Seasonal Selling Quarter :	late Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelse	a Olm Product Design	er :	Tech Designer :		QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric:6-24W, Womens Alpha:S-3X, One Size:One Size-One Size, Unisex:S-XXXL	Vendor	Item # :		
SW09-S Back Sweep Straight Across	s (1/2 Grade)	SW10 Sweep Straig	ht Hankie Hem W/Vents (1/2 Grade)	SW11	Sweep Straight Hankie He	em (no vents)	
Measure straight across bottom from so	eam to seam.	Measure straight across	at top of vents from edge to edge (flat).	Measur (circum)	e straight across bottom, at lo ).	ongest point, edge to ed	lge
СВ	HPS						
TH01 Thigh 1" Below Crotch		TH02 Mid Thigh 6" [	Down From Crotch	TL01	Thumb Hole Length		
With leg creased along out seam, meas straight across from folded edge to edg	sure 1" below crotch seam ge.	With leg creased along c straight across from edg	out seam, measure 6" below crotch point e to edge.	Measur	e from edge to edge of thumb	o hole opening	
1			6"				

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	Coloni		Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Qua	TD Template arter :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandi	liser : F	PC - Chelsea C	Dim Product Designe		Tech Designer			QA Technologist :		
SFC :			Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Num	nber :			Size Definitions :	Womens Num Womens Alpha Size:One Si Unisex:S-X>	na:S-3X. One	Vendor It	tem # :		
UA01	Upperarm 1" belo	ow armhole		VH01 Vent/Slit H	Height		VW01	Vent Overlap Width		
Measure s edge to ed	straight 1" down fr dge (circum).	om armhole se	eam straight across from	Measure vent/slit from	om the bottom edge to the top	of the slit/vent.	Measure	e across vent to edge.		
			Tr Tr							
WA01	Waist @ Spec Lo	ocation		WA02-E Back Wair	ist Panel- Extended (bottom) 1	1/2 Grade	WA02-R	Back Waist Panel-Relaxed	l (bottom) 1/2 Grad	e
Measure w Neckline, d	waist at specified o or (C) Below Arml	distance down hole at side of	from: (A) HPS, (B) CB garment.	With fingers inside w must be met at top e present. Do Not Ove	waist stretch back to maximum edge of opening and at seam o er Extend Waistband when me	<ol> <li>Measurement or stitching if easuring.</li> </ol>	Measure	straight along top of back wa	aistband from edge	to edge.
a)	HPS	b)						<u></u>	 	

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<b>A :</b>	Product Flex # : Primary Catalog :	144462		Name : Seasonal Selling Quarter :	TD Template :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea C	Olm Product Designer	:		Tech Designer :			QA Technologist :	-	
SFC :	Vendor :	<u> </u>	SSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :		Size Definit	tions :	Womens Numeric- Womens Alpha:S Size:One Size-O Unisex:S-XXXL	S-3X, One	Vendor Ite	em # :		
WA03 Waist Relaxed	;	WA04 \	Waist Extended			WA05	Waist at Top Edge of Wai	istband	
Align front and back, waistlines to be even Measure straight along top of waistband fr edge (circum).	along top of edge. rom outside edge to outside	With fingers a minimum and at sea	rs inside waist stretc n measurement and am or stitching if pres	to maximum. Measure must be met at top edgr sent (circum).	ment given is e of opening	Align fron	nt and back waist at top edg b edge of pant.	ge. Measure from edg	e to edge
WA06 Empire Waist @ seam	·	WA07 \	Waist at Bottom Wa	aistband Seam		WA08	Back Waist- Side Seam to	o Side Seam (1/2 Gra	de)
Measure waist at midriff seam straight acr (circum).	oss from edge to edge	Align front a along the v	t and back waist at to waistband seam.	top edge. Measure from e	dge to edge	Measure I seam.	back waistband at top edge	e from side seam (SS	) to side
							SS C	CB	

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Colony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter	TD Template Product	Flex Spec ID : Season Name :	91666 Fall 2014
Merchandiser : PC - Chelsea C	0		Tech Designer :		QA Technologist :	
SFC :	Vendor :	GSO TBD	Sourcing :		GSO Tracking # :	
Pack Number :		Size Definitions :	Womens Numeric- Womens Alpha: Size:One Size-C Unisex:S-XXXL	S-3X, One	ltem # :	
VA09 Front Waist - SS to SS (1/2 Gra	ade)	WA10 Side Waist	Elastic Length @ Specified Plac	e WA11	Back Waist @ Spec Loca	tion (Full Grade)
Measure front waistband at top edge from seam. All closures must be fastened.	n side seam (SS) to side	Measure relaxed lengt location, (usually CB c	th of elastic from end to end, at s or Side/Back).	specified Measure (HPS) st	e waist at specified distance traight across from edge to e	down from high point shoulder edge (circum).
SS	SS				CB	HPS
WA12 Back Waist @ Spec Location (	(1/2 Grade)	WA13-E Waist Circu	mference Extended (top)	WA13-R	Waist Circumference Rela	axed (top)
Measure waist at specified distance down (HPS) straight across from edge to edge.	n from high point shoulder	across from side seam	aist, stretch to maximum. Measu n (SS) to side seam (SS) at cent ess otherwise noted (circum).	er of Measure	e straight across from side s f elastic/waistband, unless c	eam (SS) to side seam (SS) at therwise noted (circum).
CB	HPS		HP	5		

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Col	ony	Product Flex # : Primary Catalog :	144462	Name : TD <sup>-</sup> Seasonal Selling Quarter :	Template Produ	ct Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea	Olm Product Designe		Tech Designer :		QA Technologist :	:	
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numeric:6-24 Womens Alpha:S-3X, C Size:One Size-One Siz Unisex:S-XXXL	One	or Item # :		
WA14-E Waist - side	le back elastic exten	ded	WA14-R Waist - side bac	ck elastic relaxed	WA1	5-E Waist - elastic all around	extended	
With fingers inside wa a minimum measuren and at seam or stitchi	ment and must be m	num. Measurement given is let at top edge of opening nference).	Align front and back, waist Measure straight along cer outside edge (circumferend	tlines to be even along top of edge. nter of waistband from outside edg ice).	ge to a min	fingers inside waist stretch to n imum measurement and must t seam or stitching if present (o	be met at top edge of	nt given is opening
WA15-R Waist - Ela	astic all around relax	ed	WH01 Waistband Heig		XC01	Crotch Panel Height At C	Center of Panel	
Align front and back, edge.Measure straigh to outside edge (circu	ht along center of wa	en along top of aistband from outside edge	Measure band from seam	set to edge.	Meas	ure from front crotch seam to b	back seam, at the cent	er of the
	<u>, , , , , , , , , , , , , , , , , , , </u>				•	Ba		

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	Colony		ct Flex # : y Catalog :	144462		Name : Seasonal Selling Q	TD Template Quarter :	e Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandise	ser : PC - Che	lsea Olm	Product Designe	er:		Tech Desigr	ner :		QA Technologist :		
SFC :			Vendor :	(	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Numbe	per :			Size Defi	nitions :	Womens Alp	umeric:6-24W, pha:S-3X, One Size-One Size, -XXXL	Vendor I	Item # :		
XC03 Fi	Front Crotch Panel Width			XC04	Back Crotch Pa	anel Width		XC05	Crotch Panel Width at Na	rrowest Point	
garments wit	raight across from edge vithout a separate crotch g edge to edge.	to edge/seam panel, measu	ire total width of	garments	straight across f s without a separ ning edge to edge	from edge to edge/sear rate crotch panel, meas e.	im to seam. For sure total width of	lacross fr	ne the narrowest portion of the total to a set of the total to a set of the total to	eam. For garments v	without a
		ont Ck				Front Back			Bac		
XC06 Fi	Front Crotch Extension W	/idth At Join S	jeam	XC07	Back Crotch E	Extension Width At Join	) Seam	XC08	Front Crotch Extension Le	ength	
Measure stra Edge. Do No	raight across at crotch se lot Follow Curve.	eam. Measure	from Edge to	Measure Edge. Dc	e straight across a o Not Follow Curv	at crotch seam. Measu rve.	ure from Edge to	Measure hook/eye	e straight at center of panel, e attachment.	from crotch panel jo	in seam to
								7		V V V V	

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	Color	ູ່ສູງ	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quar	TD Template rter :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Mercha	indiser :	PC - Chelsea	•		Tech Designer	:		QA Technologist :		
SFC :			Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack N	umber :			Size Definitions :	Womens Nume Womens Alpha Size:One Siz Unisex:S-XX	I:S-3X, One :e-One Size.	Vendor	Item # :		
XC09	Back Crotch	Extension Length	I	XC10 Back Crotch	Panel Closure Width		XL01	Front Panty Length Frm V	Vaist Seam to Crotcl	n Panel
Measur hook/ey	re straight at cen /e attachment.	ter of panel, from	crotch panel join seam to	Measure straight acros	s from edge to edge/seam t	o seam.	Measur	e from the waistband seam t	o the crotch panel joi	n seam.
XL01-T	Front Panty L	ength From Top	Edge to Crotch Panel	XL02 Back Panty I	Length From Wstband Sear	n to Crotch Panel	XL02-T	Back Panty Length From	Top Edge to Crotch I	Panel
Measur	e from the top of	f the waistband to	the crotch panel join seam	. Measure from the waist	tband seam to the crotch pa	anel join seam.	Measur panel jo	e from the top of the waistba in seam.	nd (including trim) to	the crotch

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Co		Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter :	TD Template F	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea C	Olm Product Designer		Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numeric Womens Alpha:S Size:One Size-Or Unisex:S-XXXL	S-3X, One	Vendor Ite	em # :		
XL03 Side Par	nty From Waistband Se	eam To Leg Opening	XL03-T Side Panty	From Top Edge To Leg Opening		XO01	Leg Opening Relaxed		
Measure along the the seam rolls to th the panty while layi	side seam from the top e front or back, measu ng flat.	p edge of the leg opening. If ire along the natural fold of	Measure along the sic the seam rolls to the fi the panty while laying	de seam from the top edge of the front or back, measure along the r j flat.	leg opening. If Anatural fold of	Align front measure a	t and back leg opening. Wi along curve of panty. Doub	th tape measure standle the measurement.	ding up,
XO02 Leg Ope	ening Extended		XW01 Panty Wais	st Relaxed at Top Edge		XW02	Panty Waist Extended at	Top Edge	
Measure leg openir elastic.	ng from side seam/fold	I to fold, overextending	Measure top edge of of with the garment relax	garment from side seam/seam or xed.	fold to fold	Measure t with garm	top edge of garment from s ent relaxed, overextending	side seam/fold to side g garment.	seam/fold

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Col	lony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quart	TD Template Pro er :	oduct	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea	DIm Product Designe		Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numer Womens Alpha- Size:One Size Unisex:S-XX	:S-3X, One e-One Size.	endor Ite	em # :		
XW03 Front Par	nty Width at 2" From (	Crotch Seam	XW04 Back Panty	Width at 2" From Crotch Sea	m XW	V05	Front Panty Width at 4" F	rom Crotch Seam	
Measure garment a garment from edge (Excluding Trim).	at 2" from front crotch ı to edge (Including trir	oanel seam. Measure n) or Seam to Seam	Measure garment at 2 garment from edge to (Excluding Trim).	" from front crotch panel sean edge (Including trim) or Sean	n to Seam gar	easure g rment fr xcluding	garment at 4" from front cro om edge to edge (Includir g Trim).	otch panel seam. Me ng trim) or Seam to S	easure eam
XW06 Back Par	nty Width at 4" From C	Crotch Seam	YH01 Yoke Heigl	nt at Center Back Neckline	ҮН	<del>1</del> 02	CB Yoke Height- Below V	VB Seam (Bottom)	
Measure garment a garment from edge (Excluding Trim).	at 4" from front crotch p to edge (Including trin	panel seam. Measure n) or Seam to Seam	Measure straight from seam.	e center back (CB) neck edge/	Seam to yoke Me edg	easure y ge at ce	oke straight from bottom onter back.	edge of waistband to	bottom
				CB					

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Colony		duct Flex # : hary Catalog :	144462		Name : Seasonal Selling (	TD Templat Quarter :	te Product	Flex Spec ID : Season Name :	91666 Fall 2014	
	Chelsea Olm	Product Designer			Tech Desig	ner :		QA Technologist :		
SFC :		Vendor :	(	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Defi	nitions :	Womens A	umeric:6-24W, lpha:S-3X, One size-One Size, -XXXL	Vendor Ite	em # :		
YH02-T CB Yoke Height- Below	w Top Edge (E	Bottom)	YH03	CF Yoke Hei	ght- Below WB Seam (	Bottom)	YH03-T	CF Yoke Height- Below T	op Edge (Bottom)	
Measure yoke straight from top e center back.	edge of waist to	o bottom edge at	Measure edge at c	yoke straight f enter front.	rom bottom edge of wa	istband to bottom	Measure g	yoke straight from top edge nt.	e of waist to bottom e	edge at
YH04 Front Yoke Height Fro	om HPS (top)		YH05	Back Yoke H	leight From HPS (top)		YH06	Yoke Height at Side Sear	m- Below WB (Bottor	n)
Heasure straight down from HPS	S to edge of yo	oke.	Measure	straight down	from HPS to Back yoke	e seam.	Measure	from below waistband at th	ne side seam, to yoke	e seam.
HPS				HPS					3	

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Colone	ł	Product Flex # : Primary Catalog :	144462		lame : Seasonal Selling Quarte	TD Template er :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : F	PC - Chelsea C	Dim Product Designer	r:		Tech Designer :			QA Technologist :		
SFC :		Vendor :	G	SO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Defin	itions :	Womens Numeri Womens Alpha Size:One Size Unisex:S-XXX	:S-3X, One -One Size.	Vendor I	Item # :		
YH06-T Yoke Height at S	ide Seam- Fro	om Top Edge (Bottom)	YH07	Yoke Height at CB	-Below WB (Bottom)		YH07-T	Yoke Height at CB- From	Top Edge (Bottom)	
Measure from top of waist a	at the side sear	n, to yoke seam.	Measure s	straight at center ba	ck below waistband to	yoke seam.	Measure	e straight at center back from	top of waist to yoke	seam.
	CB				CB			CB		
YH08 Yoke Height frm	CF (no grade)		ZB002	BANDED Bottom E	Band Length -1st Hook	to 1st Eyes	ZB004	NON-BANDED Bottom Ba	nd Length-1st Hook	to 1st Eyes
Measure straight from cente	er front (CF) ne	edge to bottom of yoke.	Lay garme Measure fi	ent flat and measure rom 1st set of hook	e along the edge of the s to 1st set of eyes.	bottom band.	Lay garr Measure the wire/	nent flat and measure bottom e straight across the bottom c /cup.	n edge, from hook to of the bra. Do not me	1st eye. asure over
	CFN									

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Col	ony	Product Flex # : Primary Catalog :	144462		Name : Seasonal Selling Quarte	TD Template er :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea C	Olm Product Designer			Tech Designer :			QA Technologist :		
SFC :		Vendor :		GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Defir	nitions :	Womens Numer Womens Alpha Size:One Size Unisex:S-XXX	:S-3X, One e-One Size.	Vendor If	tem # :		
ZB008 FRONT CI	LOSURE BRA - Botto	om Band Length	ZB016	Front Closure f	Bra- Top Cup Length from	Strap Join	ZB022	Cup Length From Strap J	Join to CF Join- No G	ore
Lay garment flat and closure to end of the Closure, measure fro	centre front closure.	If Garment has Hook/Eye	strap ioin	nent flat, and mean to Cup Seam/Ca e/CF Gore	asure along top of curve. M asing Stitchline. Do Not M	leasure from leasure	Lay garm	hent flat, and measure from	n strap join to center f	ront seam.
ZB030 Cup Lengt	th at Top of Cup- From	m Strap Join	ZB040	STRAPLESS-	Front Cup Length at Top o	of Cup	ZB052	Cup Seam Length- Armh	ole to CF Gore	
Lay garment flat, and Measure along curve	I measure from strap	) join to casing seam.	Lay garma along the	hent flat, and mea top of the cup.	asure from join cup seam t	o cup seam,	Lay garm the cup s	hent flat. Measure from arm seam.	hole to center front g	ore, along

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Co		Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quart	TD Template F er :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea C	Olm Product Designer	r:	Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TB	BD Sourcing :			GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numer Womens Alpha- Size:One Size Unisex:S-XXX	:S-3X, One e-One Size.	Vendor Ite	em # :		
ZB056 Front Ne	eck Length Strap to Stra	ap- Seamed Sft Cup	ZB058 Straple	ess Neckline from Seam to Seam	Z	ZB072	Underarm- Bck Strap to F	rnt Strap >12".	
Lay garment flat, ar Measure with tape	nd measure from front a measure standing up a	strap join to front strap join. along edge.	Lay garment flat a top edge of neckli	and measure from side seam to sid	de seam, along L f	ay garm from Back	ent flat, and measure strap < Strap join to Front Strap J	along inside edge. N oin.	easure
ZB078 Underarr	m- Half Strap-Front Cu	ip to Back Strap	ZB080 Undera	arm- From Strap Join To Casing Se	eam Z	ZB092	Underarm- Cup Seam to E	Back Hardware.	
Lay garment flat, ar strap join.	nd measure from front	strap join seam to the back	Measure from the seam. Measure w	e top of the cup, at the strap join, to with tape measure standing upright	t, along curve.	_ay garmo back strap upright.	ent flat. Measure from the f o join. Measure along curve	ront cup casing seam e, with tape measure	to the standing
			VVV						

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C		Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter :	TD Template F	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser :	PC - Chelsea C	Olm Product Designer	vr :	Tech Designer :			QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numeric Womens Alpha:S Size:One Size-Or Unisex:S-XXXL	S-3X. One	Vendor Ite	em # :		
ZB100 Undera	rarm- Cup Seam to Hook	or Eye, Strapless	ZB110 Strap Length, S	Short		ZB112	Strap Length, Cami Short		
Lay garment flat,	and measure from join c	cup seam to 1st hook or eye	Lay garment flat, and me hook and eye. Strap to be	easure back strap from join to e be adjusted to 3".	end excluding	Lay garme hook and	hent flat, and measure back s l eye. Strap to be adjusted to	strap from join to en o 3".	d excluding
ZB114 Strap L	Length, Std Ring Back	I	ZB116 Strap Length, S	Std Ring Front		ZB118	Strap Length, CAmi Std		
Lay garment flat,	and measure from join to	to end excuding hardware.	Lay garment flat, and mea excluding hardware.	easure from shoulder strap from	m join to end	Lay garmo	ient flat, and measure from jo	oin to end excluding	) hardware

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Colony	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter :	TD Template	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea (	Olm Product Designe	er :	Tech Designer :			QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric Womens Alpha:S Size:One Size-Or Unisex:S-XXXL	S-3X, One	Vendor Ite	æm # :		
ZB122 Strap Length, Ext. to Tab		ZB124 Strap Length,	to Bottom Elastic		ZB128	Strap Extension, Narrow		
Lay garment flat, and measure from shou excluding hardware.	Ilder strap from join to end,	Lay garment flat, and me excluding hardware.	easure from shoulder strap fror	m join to end,	Lay garm strap from	hent flat, and measure from s n join at the front to join at st	strap piece/extension trap, excluding hards	n/comfort ware.
ZB130 Strap Extension, Wide		ZB132 Casing Length	h Along Seam		ZB136	Ballet Back Length- Strap	Join To CB Panel	
Lay garment flat, and measure from strap strap from join at front to join at strap, exc	o piece/ extension/ comfort cluding hardware	With tape measure stand from edge to edge.	ding up, measure along the cas	sing length,	Lay garm seam	hent flat, and measure from b	back strap join to CB	closure join

			HTM Guide					Page 98 of 1
	Colony	Product Flex # : Primary Catalog :		Name : TD Templa Seasonal Selling Quarter :	ate Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandis	diser : PC - Chelsea	•		Tech Designer :		QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Numb	ber :		Size Definitions :	Womens Numeric:6-24W, Womens Alpha:S-3X, One Size:One Size-One Size, Unisex:S-XXXL	Vendor It	tem # :		
ZB142	Front Closure Back Length at	at TOP- Cup to Cup	ZB156 CF Gore Width at	 t Top	ZB158	CF Inset Width Bottom		
Lay garments to cup sear	ent flat, and measure along the am.	a back curve from cup seam	Measure from Seam to Sean	m at the top of the inset panel.	Measure	e from Seam to Seam at the b	ottom of the inset par	nel.
ZB160	Strap Tab, Finished W/ Hardw	ware	ZB164 Bottom Band of W	√ing	ZB174	Gore Height at Center Fron		
Lay garmer excluding t	ent flat, and measure from end the hardware.	l of tab to join seam,	Lay garment flat, and measu hook or eye, excluding hook	ure from the outside of wire casing to < & eye.	Measure edge.	e at center of gore (inset pane	l) from top edge to bo	ittom

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	Product Flex # : Primary Catalog :	144462	Name : Seasonal Selling Quarter	TD Template r :	Product	Flex Spec ID : Season Name :	91666 Fall 2014	
Merchandiser : PC - Chelsea C	•		Tech Designer :			QA Technologist :		
SFC :	Vendor :	GSO TBD	Sourcing :			GSO Tracking # :		
Pack Number :		Size Definitions :	Womens Numeric Womens Alpha: Size:One Size-C Unisex:S-XXXL	;:6-24W, ∶S-3X, One One Size, -	Vendor It	tem # :		
ZB176 Dart Length		ZB178 Distance fro	rom Wire to Wire at Top of Cup		ZB181	Strap Inset Height		
Dart length from inside tubing to point		Measure straight acros stitchline.	oss top of cup, from outside stitcl	hline to outside	Lay garm join.	nent flat. Measure from front	strap inset seam to	top of strap
ZB182 Strap Inset Width	,	ZB184 Length of H	Hook/Eye Closure		ZB185	Height of Hook & Eye	e Closure	
Lay garment flat. Measure strap inset with	at the cup join seam.	Measure from Seam o Eye Closure. Measure	of Hook and Eye closure to the e e straight across.	end of Hook and	Measure Hook/Eye	From the top of the Hook/E e Closure. Edge to Edge.	ye Closure to the B	ottom of the

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Colony	Product Flex # : Primary Catalog :	144462	Name : TI Seasonal Selling Quarter :	TD Template F	Product	Flex Spec ID : Season Name :	91666 Fall 2014
Merchandiser : PC - Chelsea C	•	er :	Tech Designer :			QA Technologist :	
SFC :	Vendor :	GSO TBD	Sourcing :			GSO Tracking # :	
Pack Number :		Size Definitions :	Womens Numeric:6- Womens Alpha:S-3X Size:One Size-One S Unisex:S-XXXL	3X. One	Vendor I	tem # :	
ZB189 Top Cup Height- at Widet Point	.t	ZB190 Bottom Cup H	Height- at Center of Cup	:	ZP01	Zipper Length (bottom)	
Lay garment flat. Measure from top cup he Measure from Seam to Edge of panel.	eight at the widest point.	Measure Bottom Cup He Seam to Top Cup Join S	leight at Center of Cup. Measure fro Seam.	rom Casing	Measure	zipper from zipper slider to b	bottom of metal stop.
ZP02 Zipper Length @ CF (top)		ZP03 Zipper CB Dre	ess		ZP04	Zipper Length @ Side Sea	m (top)
Measure zipper length (closed) from top st stop.	top to bottom of bottom	Measure zipper length (o	(closed) from top stop to bottom of l	f bottom	Measure stop.	zipper length (closed) from t	top stop to bottom of bottom
						CF SS	ole CB

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Colony		Product Flex # : 144462 Primary Catalog :		Name : Seasonal Selling Quarter :	TD Template Product	D Template Product Flex Spec ID : Season Name :		
Merchandiser :	PC - Chelsea	Olm Product Des	signer :	Tech Designer :		QA Technologist :		
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :		
Pack Number :			Size Definitions :	Womens Numeric Womens Alpha:S Size:One Size-Or Unisex:S-XXXL	-3X, One	m # :		

