
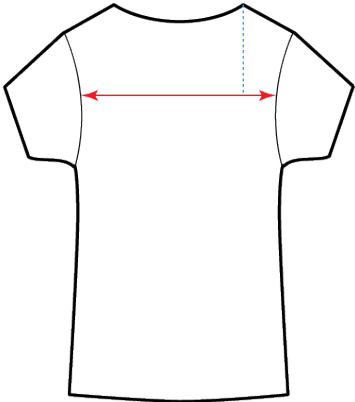
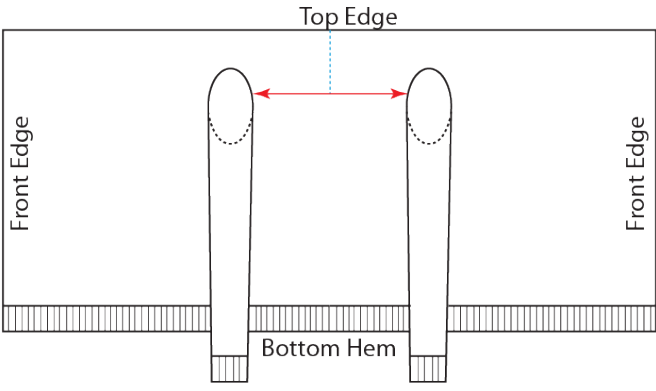
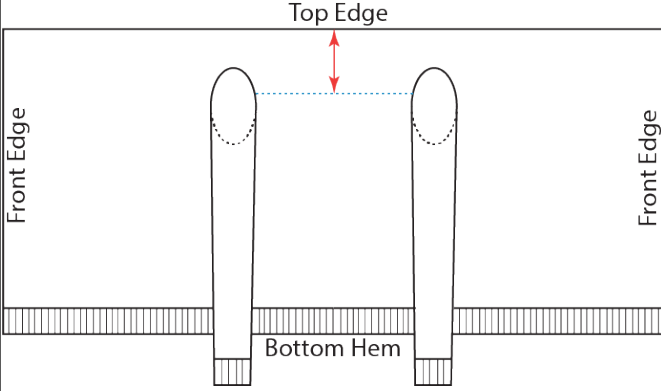
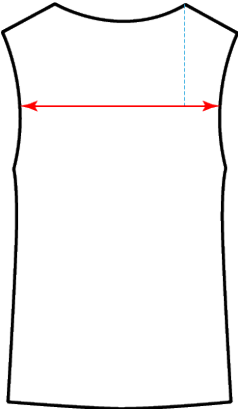
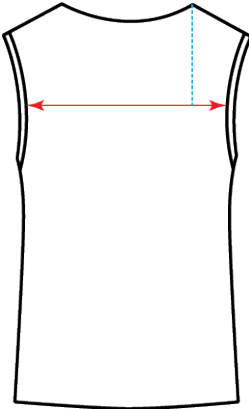
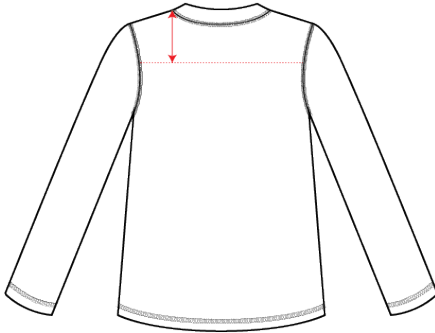



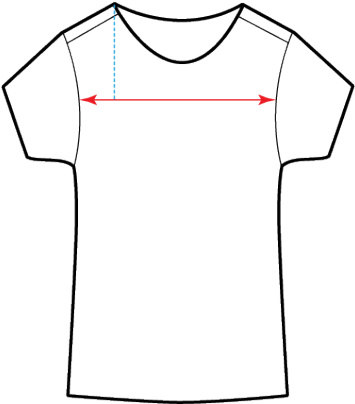
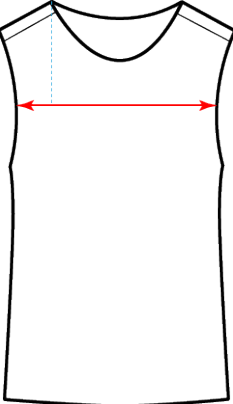
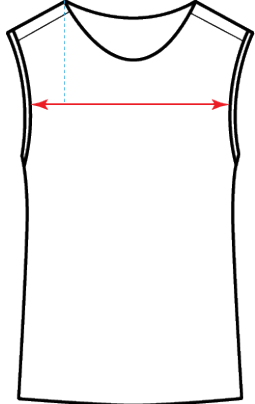
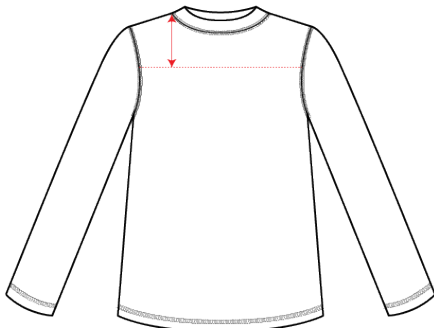
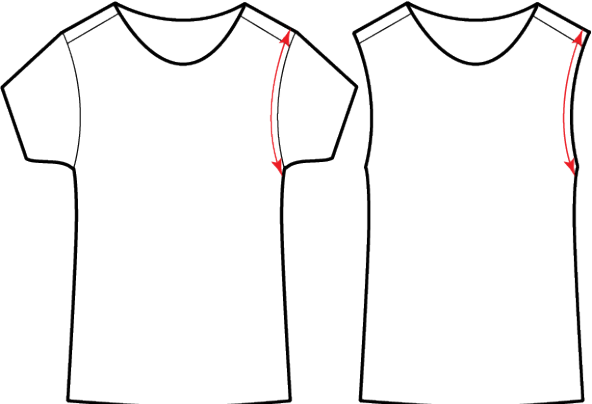
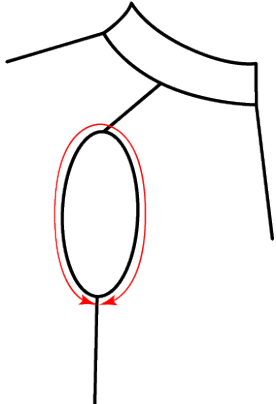
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	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Sourcing :	Flex Spec ID : 91666 Season Name : Fall 2014	
Merchandiser : SFC :	PC - Chelsea Olm	Product Designer : Vendor :	GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :		


AB01	Across Back 5" from HPS- Seam to Seam	AB02	Across Back Seam to Seam @ Spcfd. Location (Flyaway	AB03	Across Back Placement From Top Edge (Flyaway Sweater
At specified location below HPS measure straight across back from seam to seam.		Measure straight at specified location from top edge, seam to seam.		Measure straight down from top edge to specified location at center back.	
					
AB04-E	Across Back 5" from HPS - Sleeveless, Edge to Edge	AB04-S	Across Back 5" from HPS - Sleeveless, Seam to Seam	AB05	Across Back placement from HPS
At specified location below HPS, measure straight across back from edge to edge.		At specified location below HPS, measure straight across back from seam to seam.		Measure straight down from HPS to determine the location for Across Back	
					

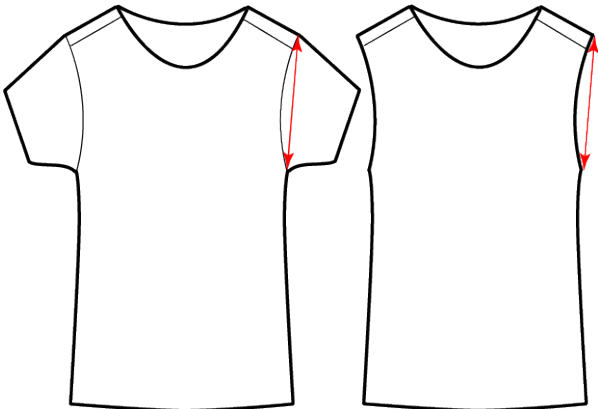
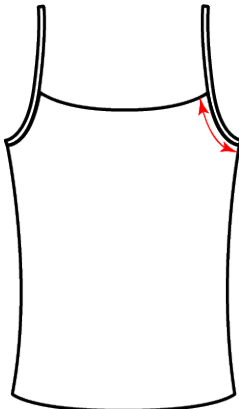
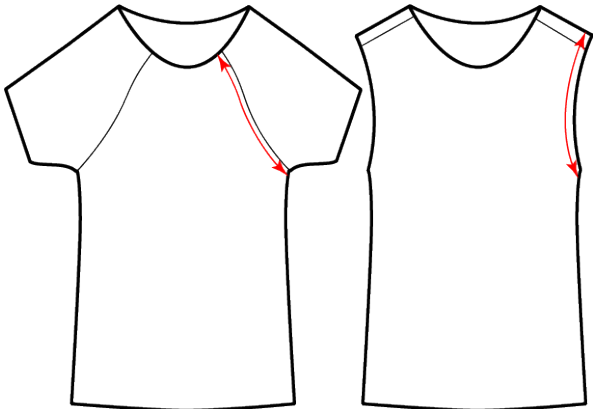
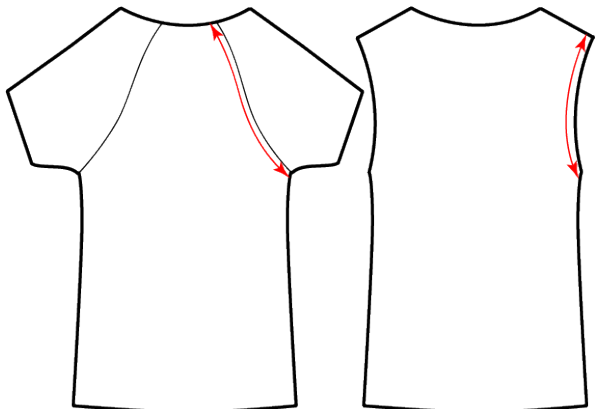
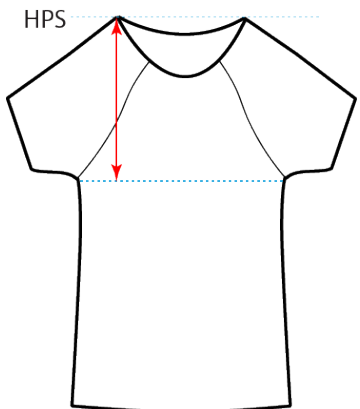
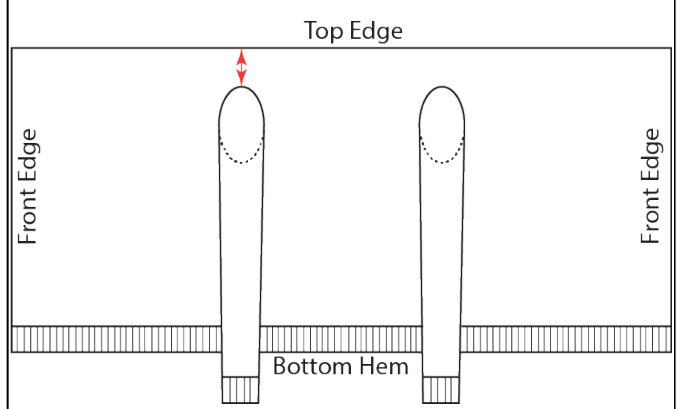
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Merchandiser : SFC :	PC - Chelsea Olm	Product Designer : Vendor :	GSO TBD	Tech Designer : QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


AC01	Across Chest 5" from HPS- Seam to Seam	AC02-E	Across Chest 5" from HPS - Sleeveless, Edge to Edge	AC02-S	Across Chest 5" from HPS - Sleeveless, Seam to Seam
At midpoint of front armhole measure straight across chest from seam to seam.		At a specified location below HPS, measure straight across chest from edge to edge.		At a specified location below HPS, measure straight across chest from edge to edge.	
					
AC03	Across Chest placement from HPS	AH01-K	Armhole Following Curve - Knit	AH01-W	Armhole Following Curve - Woven
Measure straight down from HPS to determine the location for Across Front		With measuring tape upright, measure on front of garment with front and back armhole seams together (or edges if sleeveless) following natural curve of armhole.		With measuring tape upright, measure at seam (edge if sleeveless) following natural curve of armhole (circum).	
					

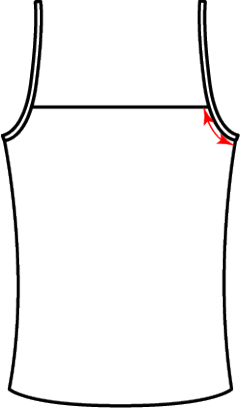
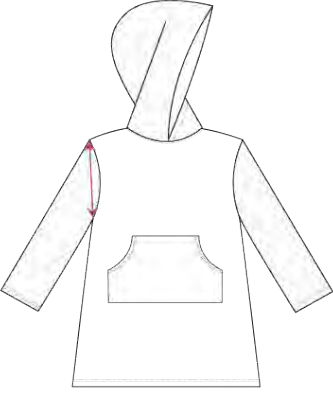
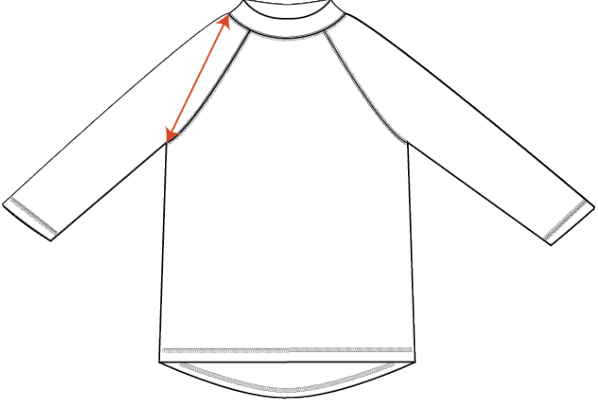
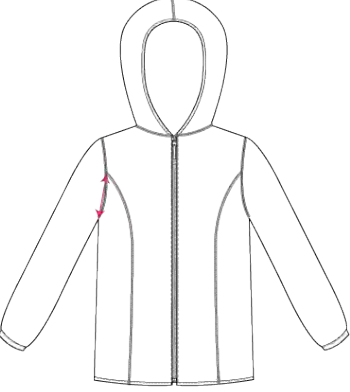
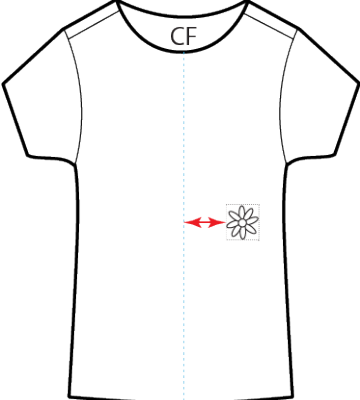
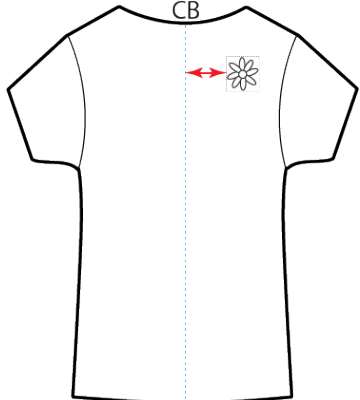
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	Product Flex # :	144462	Name :	TD Template Product	Flex Spec ID :	91666
	Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandise :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :
SFC :		Vendor :	GSO TBD	Sourcing :		GSO Tracking # :
Pack Number :		Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL		Vendor Item # :	

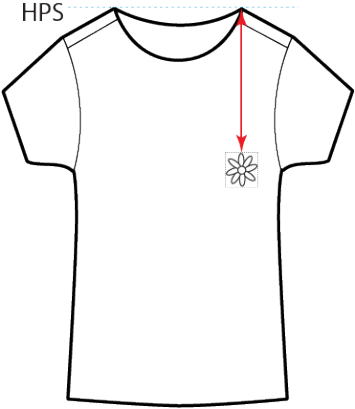
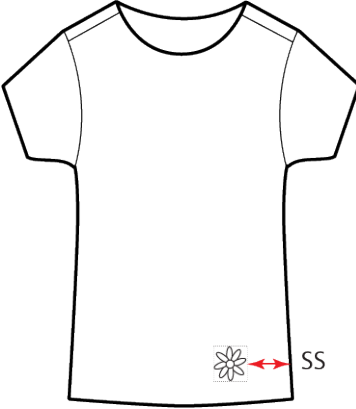
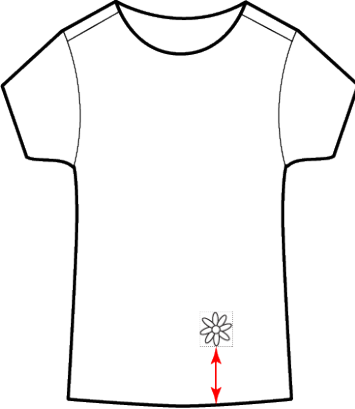
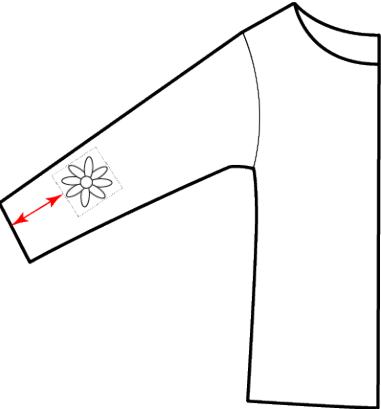
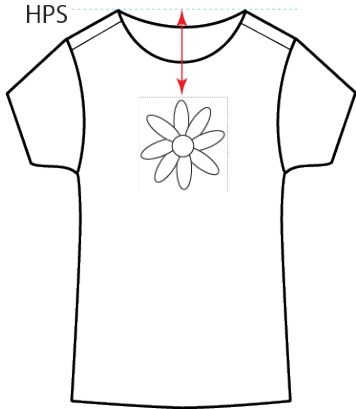
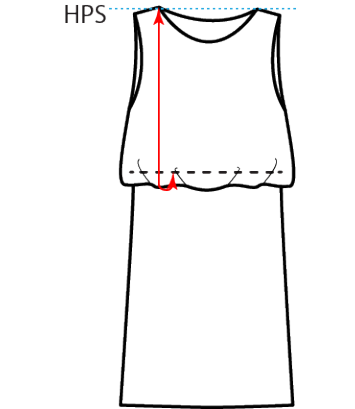
AH02	Armhole Straight	AH03	Armhole Front- From Strap Join	AH04	Armhole Front
Measure straight from top of armhole to underarm seam, keeping armhole in natural shape (1/2 circum).		With measuring tape upright, measure from front strap edge to underarm seam following natural curve of armhole.		With measuring tape upright, measure from front neck seam/edge or top of armhole to underarm seam following natural curve of armhole.	
					
AH05	Armhole Back	AH06	Armhole Depth	AH07	Armhole Placement From Top Edge
With measuring tape upright, measure from back neck seam/edge or top of armhole to underarm seam following natural curve of armhole.		Measure straight from high point shoulder (HPS) to imaginary line perpendicular to underarm/side seam intersection.		Measure straight from top edge to top of shoulder, at the center of the sleeve.	
					

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Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	

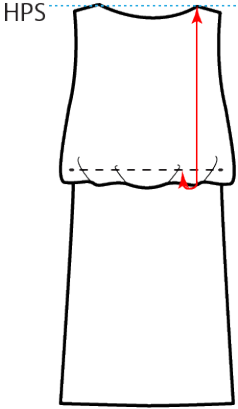
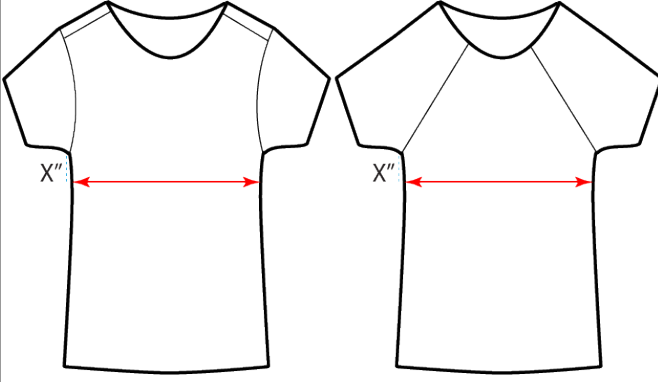
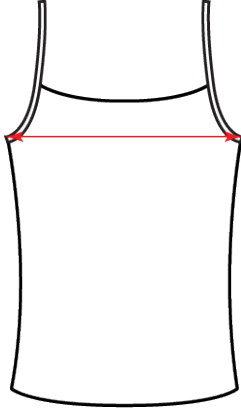
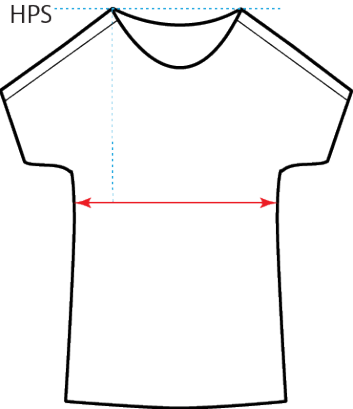
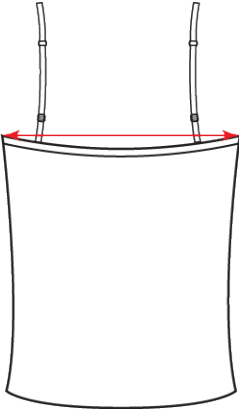
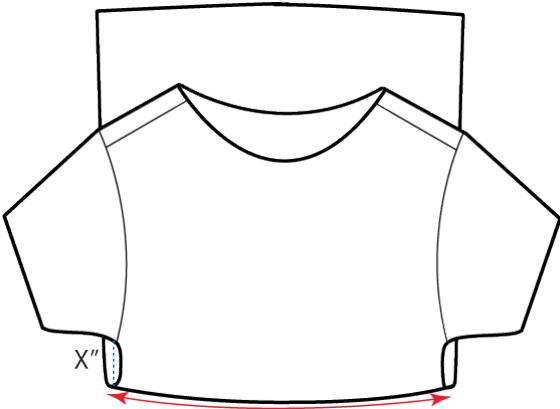
AH08	Armhole Back - From Strap Join	AH09	Armhole Depth (shoulder to armhole)	AH10	Raglan Armhole Depth (HPS to armhole)
With measuring tape upright, measure from back strap edge to underarm seam following natural curve of armhole.		Measure Straight from shoulder seam to underarm/ sideseam intersection		Measure Straight from HPS to underarm/ sideseam intersection	
					
AH11	Side Panel Width at armhole	AP01	Artwork Placement from CF - Horizontal	AP02	Artwork Placement from CB-Horizontal
Measure along curve of armhole from sideseam to side panel seam.		Measure straight the specified distance from Center Front (CF) horizontally to the closest edge of the squared off artwork.		Measure straight the specified distance from Center Back (CB) horizontally to the closest edge of the squared off artwork.	
					

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AP03	Artwork Placement from HPS	AP04	Artwork Placement from SS-Horizontal	AP05	Artwork Placement from Bottom Hem-Vertical
	Measure straight the specified distance from "X" to the closest edge of the squared off artwork.		Measure straight the specified distance from Side Seam (SS) horizontally to the closest edge of the squared off artwork.		Measure straight the specified distance from bottom hem vertical to the closest edge of the squared off artwork.
					
AP06	Artwork Placement from Sleeve Hem-Vertical	AP07	Artwork Placement from HPS at Chest	BB01	Front Bodice Blouse Length
	Measure straight the specified distance from sleeve hem vertical to the closest edge of the squared off artwork.		Measure straight the specified distance from "X" to the closest edge of the squared off artwork at chest.		On outerbody, measure straight from HPS to waist seam including folded length.
					

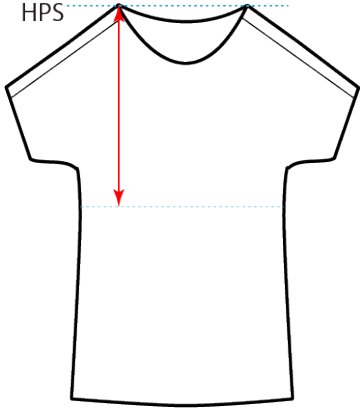
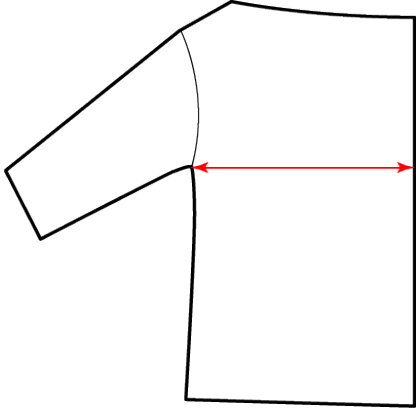
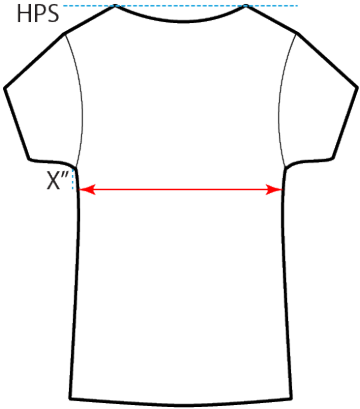
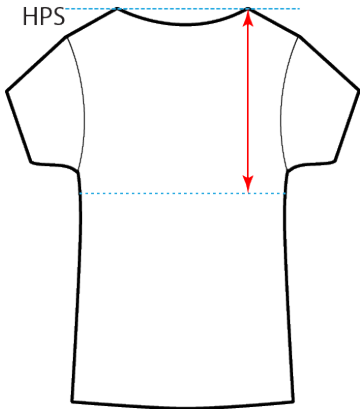
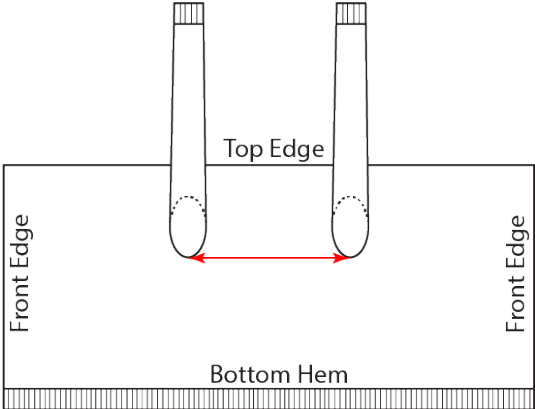
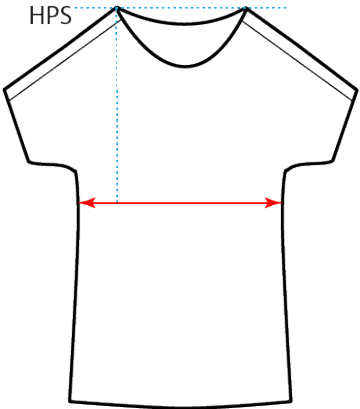
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Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : Vendor :	GSO TBD Sourcing :	Tech Designer : QA Technologist : GSO Tracking # :
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BB02	Back Bodice Blouse Length	BC01	Bust/Chest 1" below Armhole	BC02	Bust/Chest @ Armhole
On outerbody, measure straight from HPS to waist seam including folded length.		Measure bust/chest X" down from armhole seam straight across from edge to edge (circum). If not specified, measure 1" down from armhole seam.		Measure bust/chest at armhole seam straight across from edge to edge (circum).	
					
BC03	Bust/Chest @ spcfd. Location from HPS	BC04	Cami Back Bust @ top edge (1/2 Grade)	BC05	Bust/Chest Folded- 1" Below Armhole (Full Grade)
Measure bust/chest at specified distance down from high point shoulder (HPS) straight across from edge to edge (circum).		Measure back panel at armhole seam straight across from edge to edge.		With measuring tape upright, measure garment folded under to allow fullness of bust projection to relax. Measure bust X" down from armhole seam along fold curve from edge to edge (circum). If not specified, measure 1" down from armhole seam.	
					

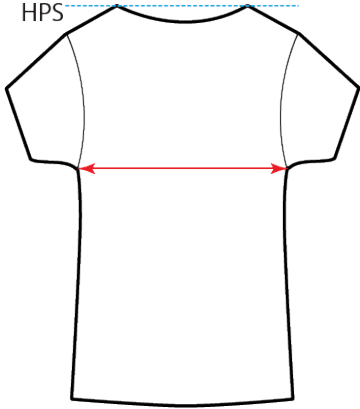
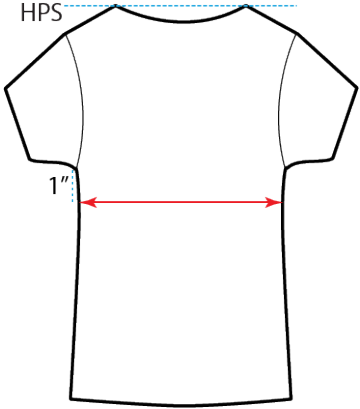
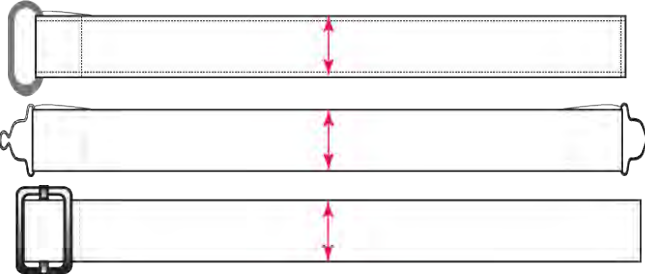
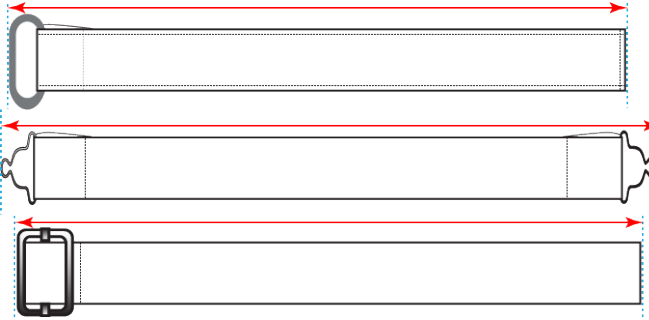
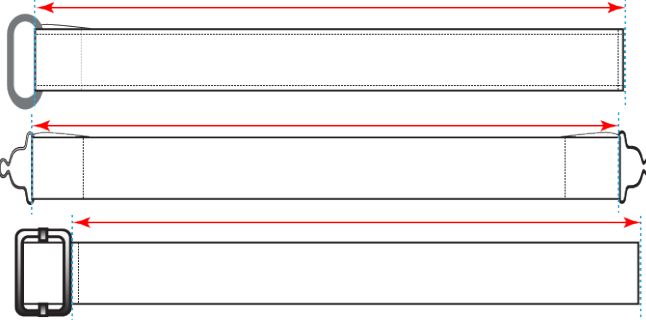
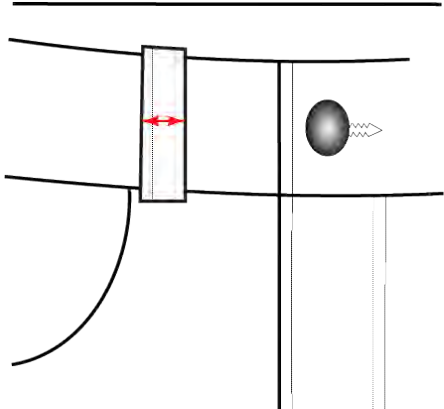
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BC06	Bust Placement from HPS	BC07	Flyaway Front Panel Width @ Armhole	BC08	Back Bust/Chest - 1" Below Armhole (Full Grade)
Measure straight down from high point shoulder (HPS) to specified point to determine bust placement.		Measure straight across the garment at armhole, from side seam to center front edge.		Measure bust/chest 1" down from armhole seam straight across from edge to edge (circumference).	
					
BC09	Back Bust Placement From HPS	BC10	Back Bust Seam to Seam @ Armhole	BC11	Bust/Chest @ spcfd. Location From HPS (1/2 Grade)
Measure straight down from high point shoulder (HPS) to specified point to determine bust placement.		Measure straight at bottom of armhole, center of sleeve to center of sleeve.		Measure bust/chest at specified distance down from high point shoulder (HPS) straight across from edge to edge (flat).	
					

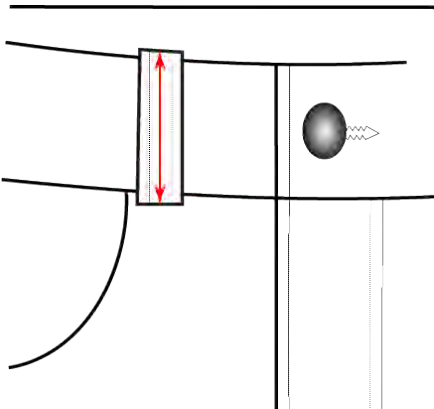
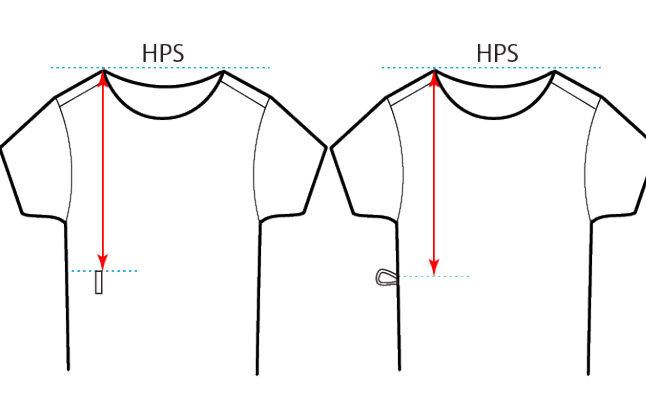
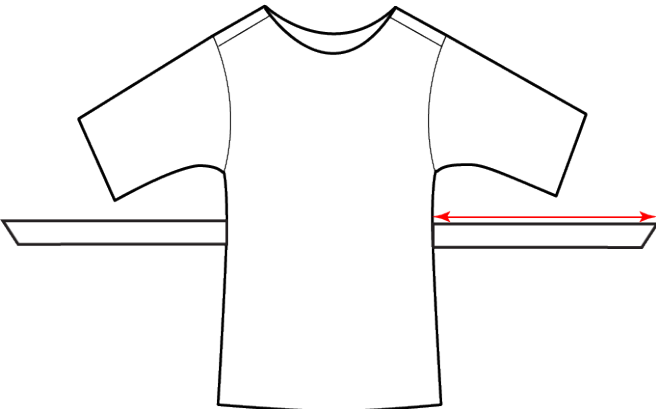
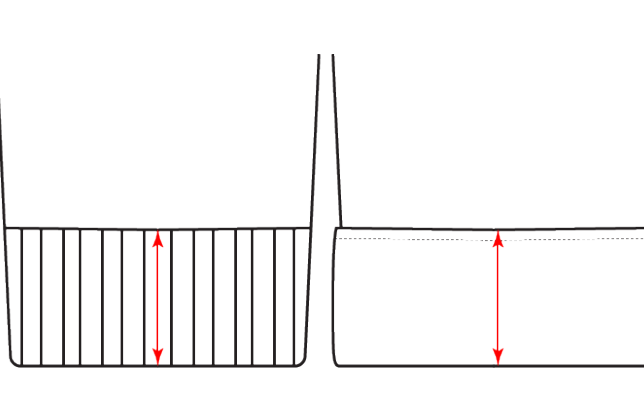
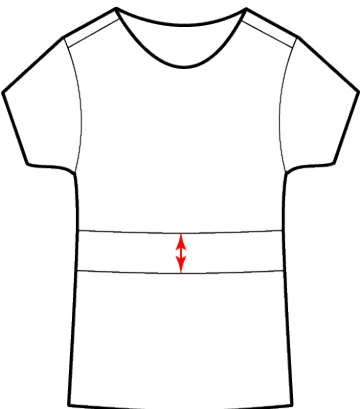
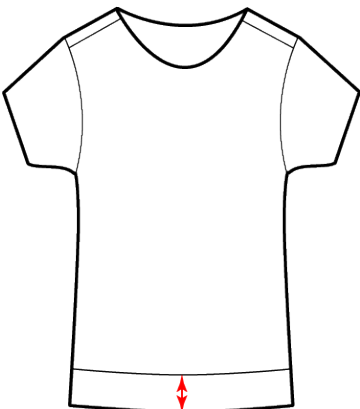
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BC12	Back Bust @ Armhole (1/2 Grade)	BC13	Back Bust 1" Below Armhole-Seam to Seam (1/2 Grade)	BE01	Belt Height
Measure bust/chest at specified distance down from high point shoulder (HPS) straight across from edge to edge (flat).		Measure back bust/chest X" down from armhole seam straight across from edge to edge. If not specified, measure 1" down from armhole seam.		Measure belt straight across from top edge to bottom edge.	
					
BE02	Belt Length-Including Hardware	BE02-E	Belt Length- Excluding Hardware	BE03	Belt Loop Width
Measure belt straight from end to end, including all hardware.		Measure belt straight from end to end, not including hardware.		Measure belt loop width from edge to edge.	
					

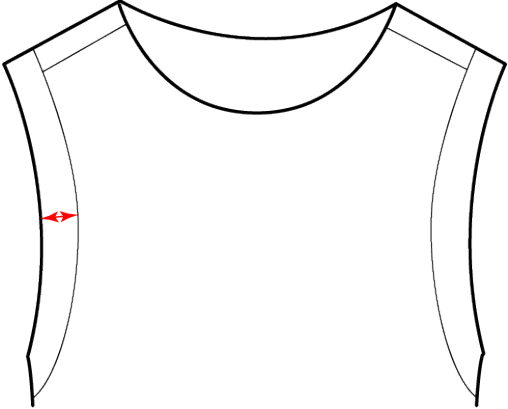
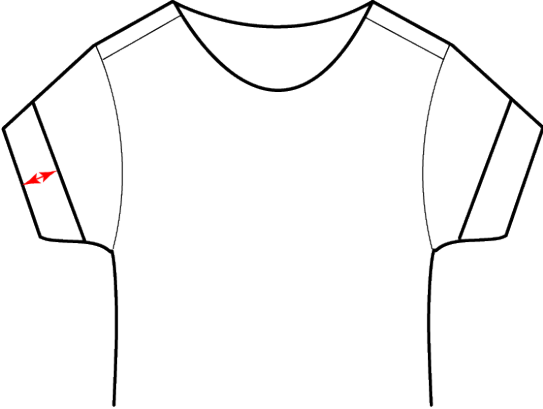
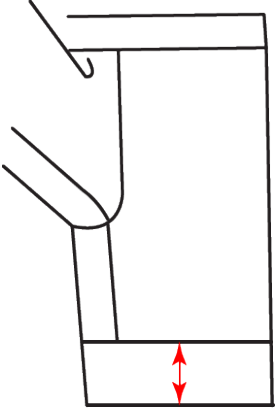
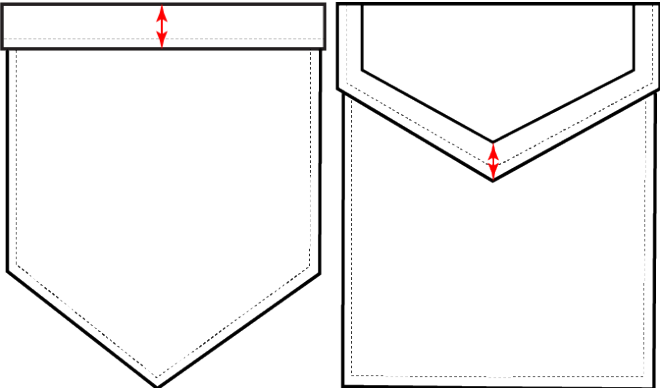
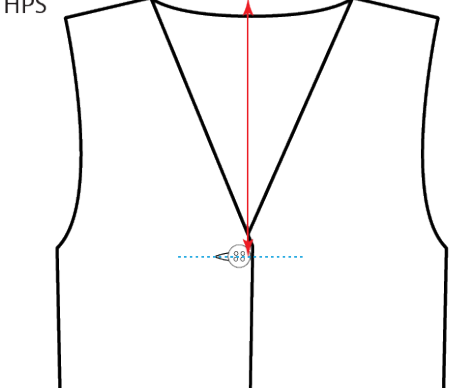
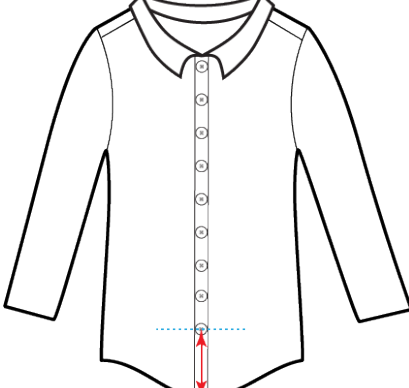
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	Product Flex # : 144462 Primary Catalog :	Name : Seasonal Selling Quarter :	TD Template Product Sourcing :	Flex Spec ID : 91666 Season Name : Fall 2014
Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


BE04 Belt Loop Height	BE05 Belt Loop Placement From HPS	BE06 Side Tie Length
Measure belt loop height from top edge to bottom edge, to folded edge.	Measure straight down from HPS to top of belt loop.	Measure from side seam to end of tie.
		
BH01 Band Height	BH02 Band Height (Waist, Top)	BH03 Band Height (Sweep, Top)
Measure band straight from seam/start of rib knit to edge, at center of band.	Measure band height straight from seam/start of rib knit to seam/start of rib knit at center of band.	Measure band height straight from seam/start of rib knit to edge at center of band.
		

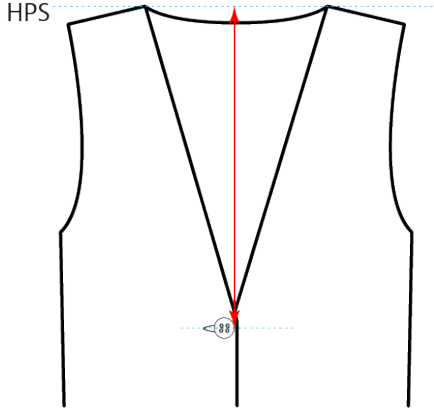
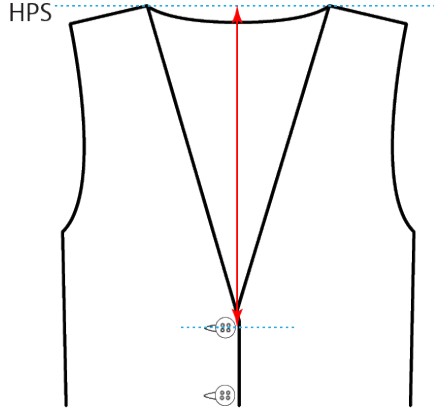
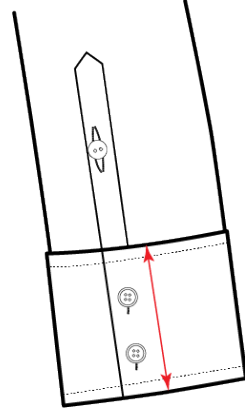
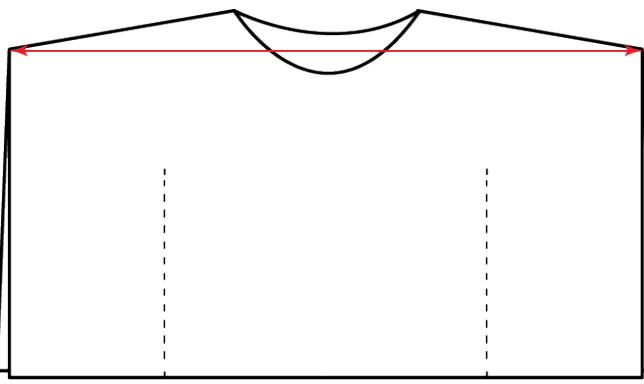
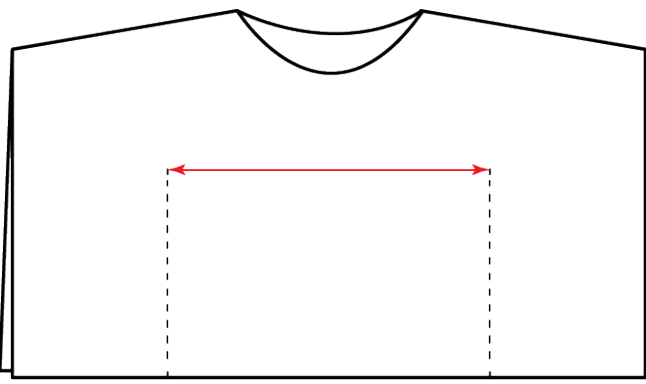
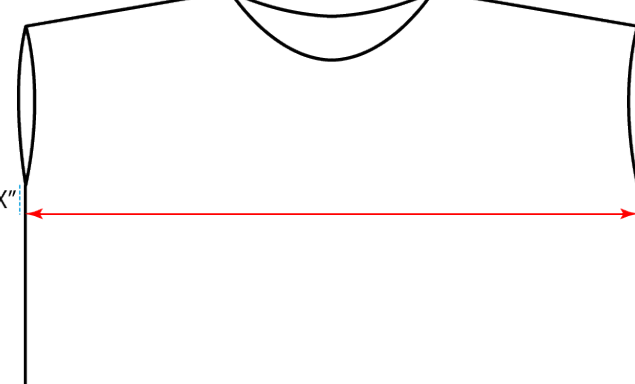
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BH04	Band Height (Armhole)	BH05	Band Height (Sleeve Opening)	BH06	Band Height (Leg Opening)
	Measure band height straight from seam/start of rib knit to edge, at center of band.		Measure band height straight from seam/start of rib knit to edge at center of band.		Measure band straight from seam to edge at the center of band.
					
BH07	Band Height (Pocket)	BT01	Button Placement from HPS above apex	BT02	Last Button Placement from Bottom Edge
	Measure band height straight from seam to edge. Band can be on pocket or flap.		Measure straight from imaginary line at high point shoulder (HPS) to center of button at chest.		Measure from bottom edge to center of last button.
					

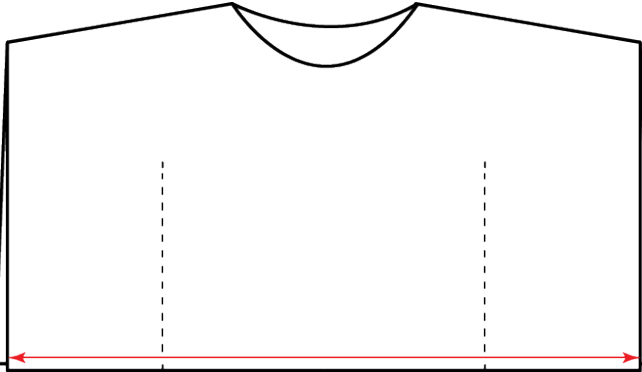
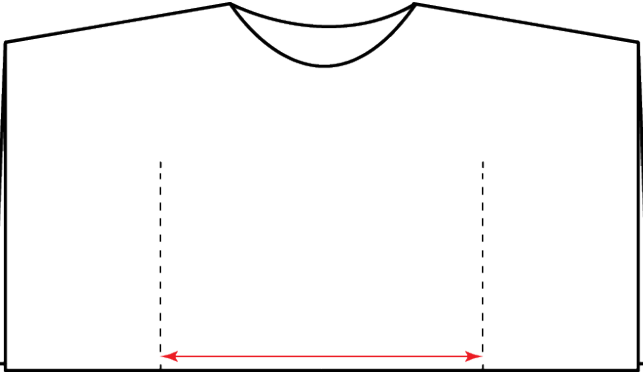
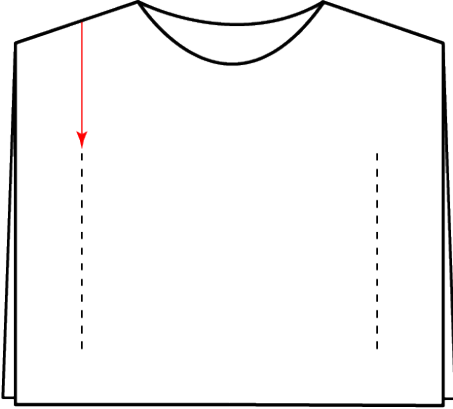
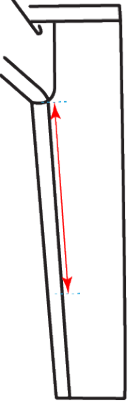
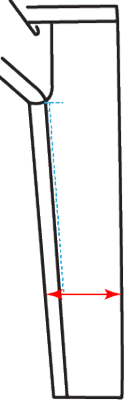
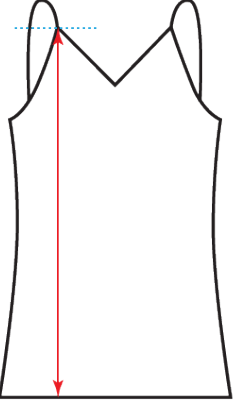
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BT03	Button Placement from HPS below apex	BT04	Button Placement from HPS to Waist	CF01	Cuff Height
Measure straight from imaginary line at high point shoulder (HPS) to center of button below apex.		Measure straight from imaginary line at high point shoulder (HPS) to center of button.		Measure cuff straight from edge to edge.	
					
CF04	Caftan Across Shoulder	CF05	Caftan Bust from Stitchline to Stitchline (1/2 Grade)	CF06	Caftan Bust Below Armhole
Measure straight across shoulder, edge to edge.		Measure bust straight across from right side stitching top edge to left side stitching top edge		Measure bust 1" down from armhole seam straight across from edge to edge (circum).	
					

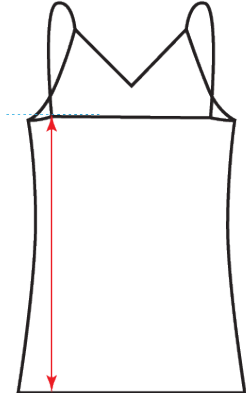
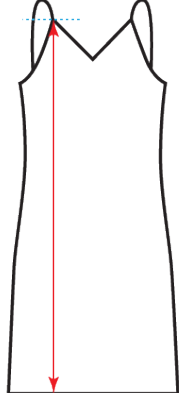
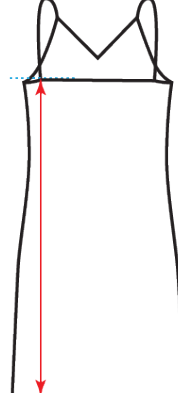
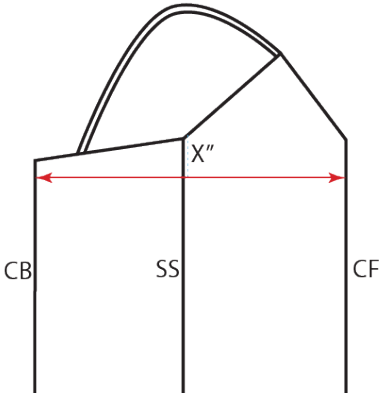
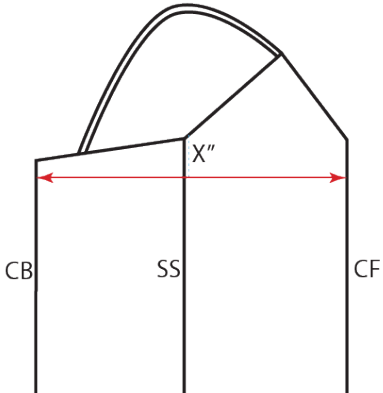
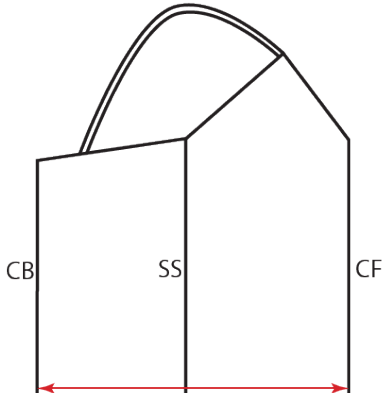
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Merchandise :		PC - Chelsea Olm		Product Designer :		
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CF07	Caftan Sweep Edge to Edge	CF08	Caftan Sweep Stitchline to Stitchline (1/2 Grade)	CF09	Caftan Armhole Placement from Shoulder Edge
Measure straight across bottom from edge to edge whether straight or curved (circumference).		Measure straight across bottom from stitchline to stitchline.		Measure straight down from shoulder edge to top of stitch line.	
					
CL01	Calf Placement from Below Crotch	CL02	Calf Width	CM01	Front Cami Body Length From Strap Join
Lay garment flat. Measure the specified distance below crotch seam, along inseam.		Lay garment flat. Measure width at specified location below crotch, from edge to edge.		Measure from front bodice point down the front to finished bottom edge.	
					

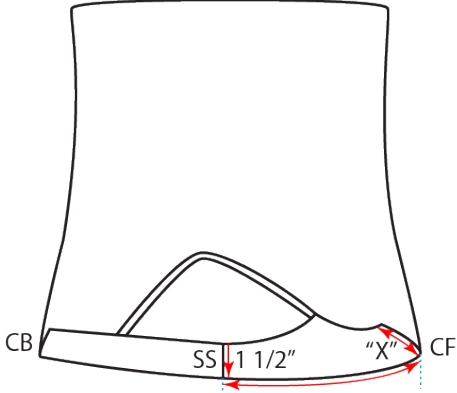
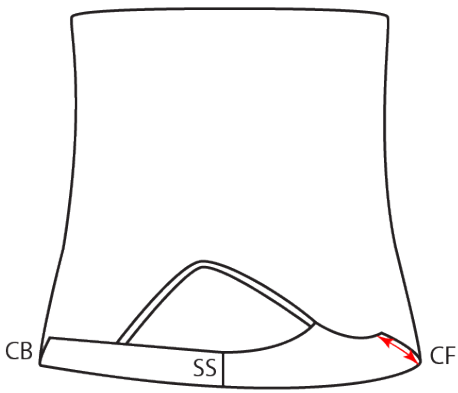
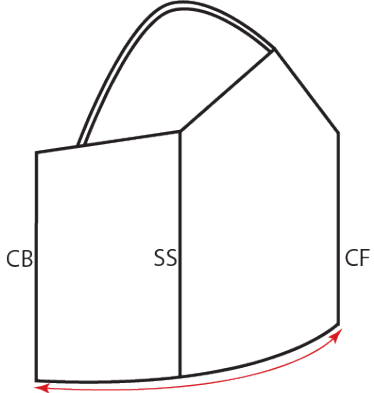
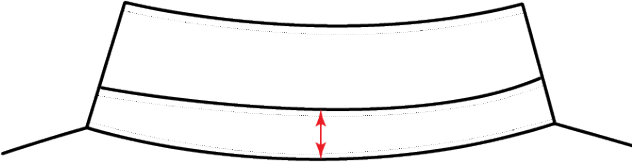
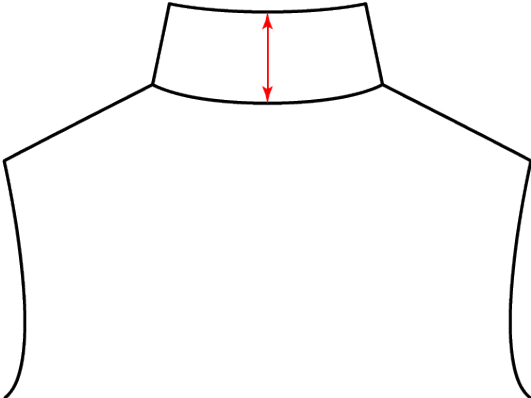
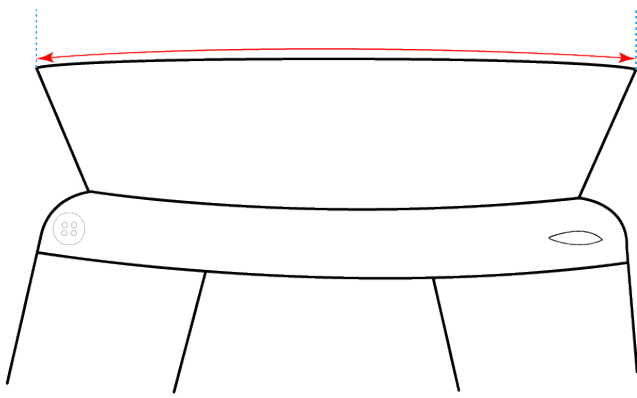
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CM02	Back Cami Body Length From Strap Join	CM03	Front Cami Dress Length From Strap Join	CM04	Back Cami Dress Length From Strap Join
Measure from back bodice point down the back to finished bottom edge.		Measure from front bodice point down the front to finished bottom edge.		Measure from back bodice point down the back to finished bottom edge.	
					
CM05	Cami Bust CF to CB- 1 1/2" Below Armhole	CM06	Cami Front Bust CF to SS- 1 1/2" Below Side Seam (1/2	CM07	Cami Sweep - CB to CF (circum)
Fold cami at center back (CB) and center front (CF) with side seams (SS) matching. Measure straight across at specified point below the side seam.(circumference)		Fold cami at center back (CB) and center front (CF) with side seams (SS) matching. Measure straight across at specified point below the side seam.		Fold cami at center back (CB) and center front (CF) with side seams (SS) matching. Measure from CB fold straight across bottom edge to CF fold. (circumference)	
					

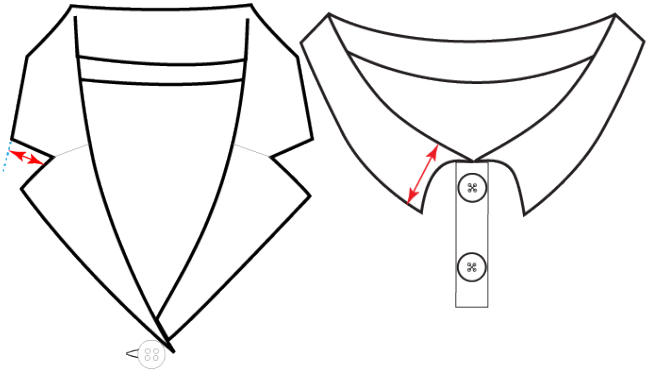
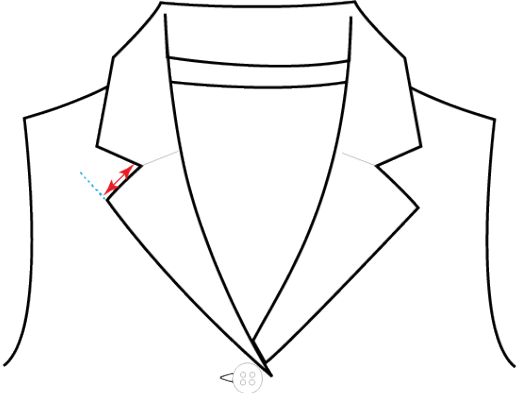
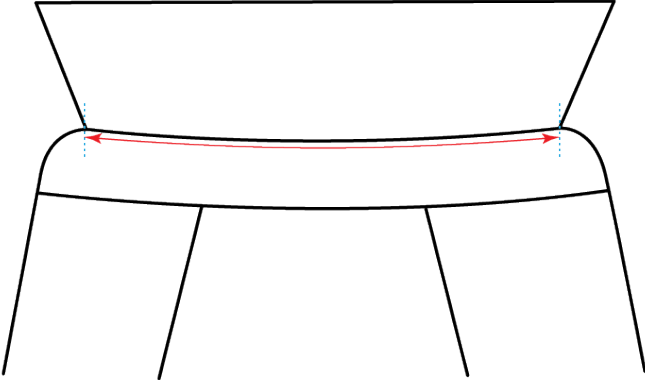
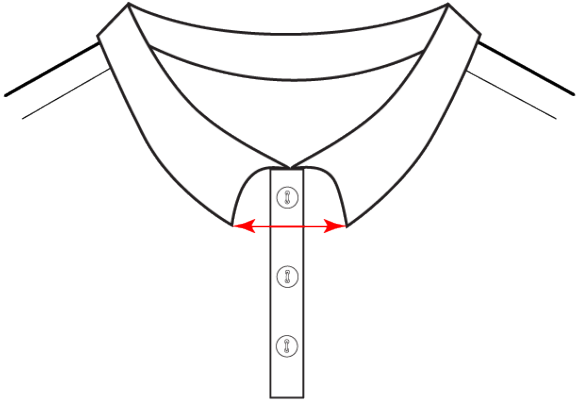
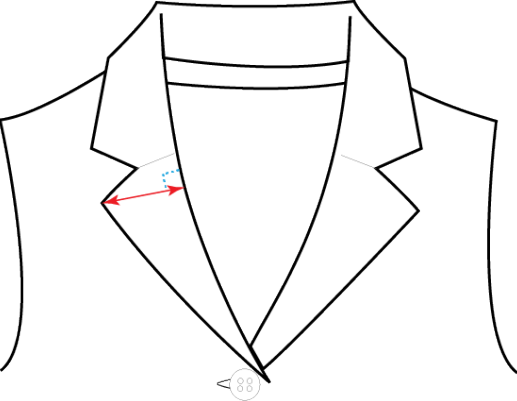
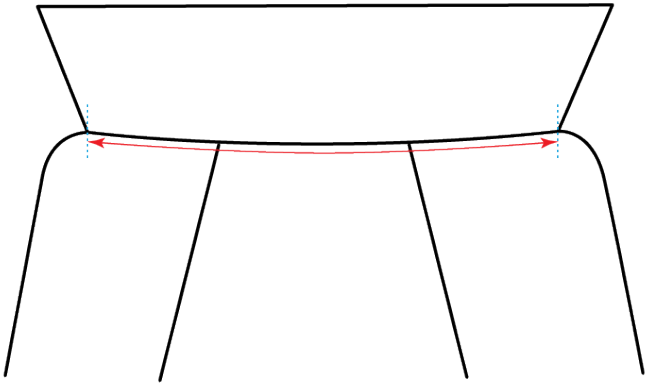
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CM08	Cami Front Bust Folded CF to SS - 1 1/2" Below SS (1/2)	CM09	Cami Bust Folded Placement From Front Neckline	CM10	Cami Sweep Along Curve - CB to CF (circum)
With measuring tape upright, measure garment folded under to allow the fullness of the bust projection to relax. Measure cami front bust 1 1/2" down from armhole seam and "X" point down from front neck, along fold from side seam to CF edge.		Measure straight down from front neck edge to "X" point along CF fold.		Measure garment fully extended along curve of hemline.	
					
CO01	Collar Band Height @ CB	CO02	Collar Height @ CB	CO03	Collar Length @ edge
Measure straight at center back from neck seam to collar set seam, at the center back.		Measure straight at center back collar from neck seam to collar edge.		With collar open, measure along edge from point to point.	
					

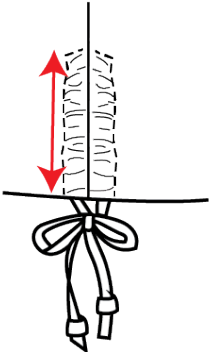
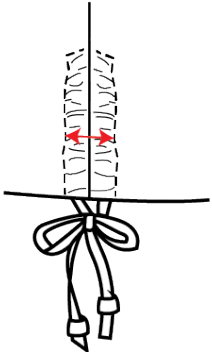
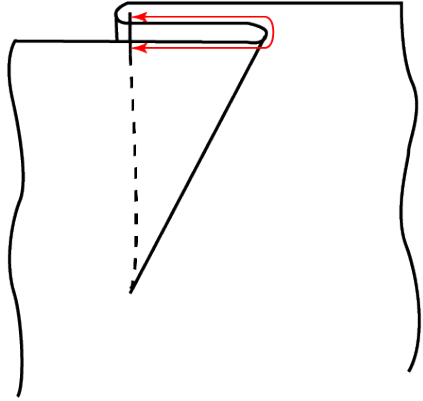
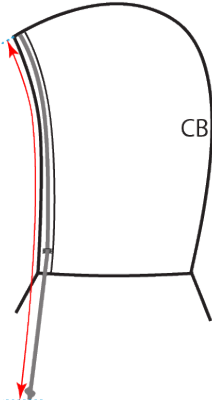
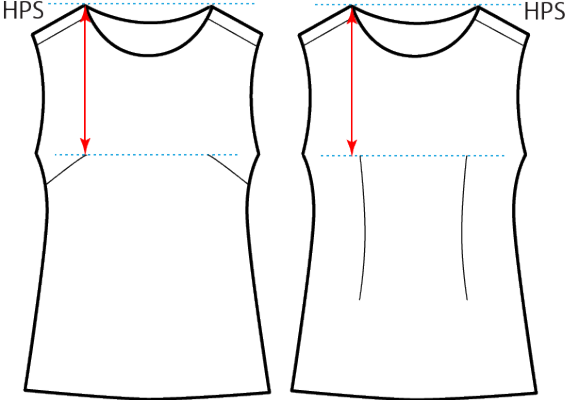
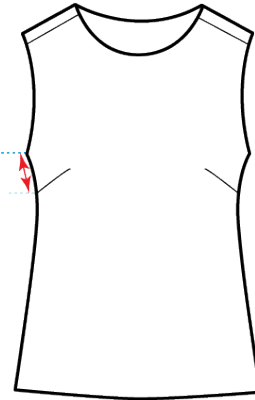
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CO04 Collar Point	CO05 Lapel Point	CO06 Collar Length @ Collarband Join Seam
Measure straight along edge from collar point to lapel seam or neck seam.	Measure straight along edge from lapel notch to lapel point.	With collar open, measure along edge from point to point at the collarband seam.
		
CO07 Collar Spread	CO08 Lapel Width	CO09 Collar Length @ Join Seam (no collar band)
With buttons fastened, measure straight from collar point to collar point across front opening.	Measure from lapel edge to collar seam, forming a perpendicular line to collar seam.	Measure along body join at neck from notch of collar around to notch of collar.
		

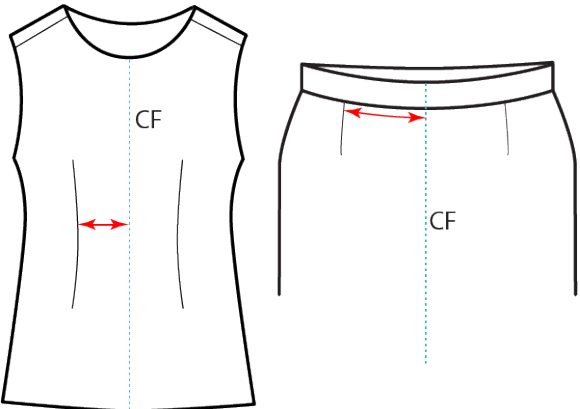
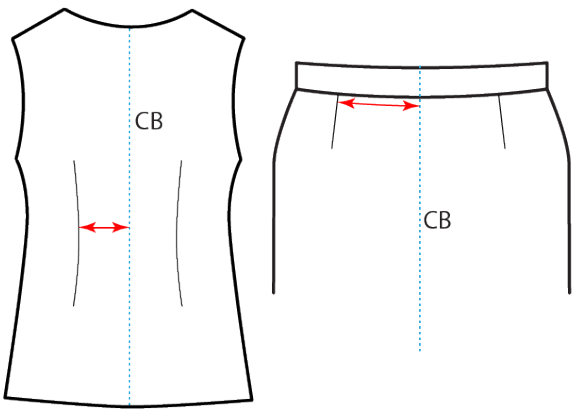
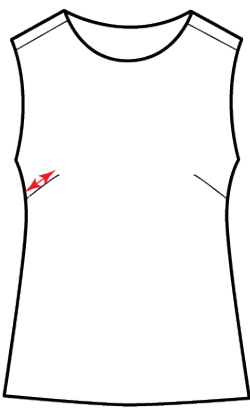
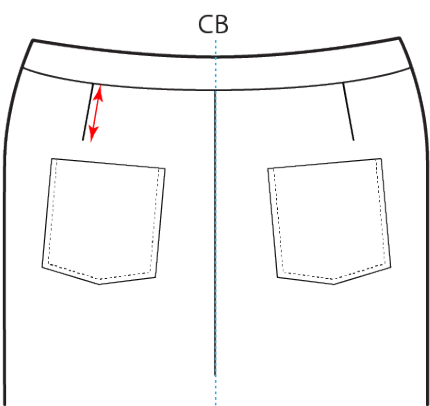
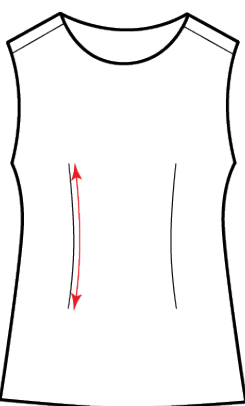
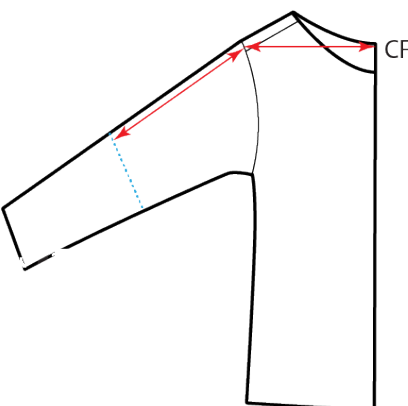
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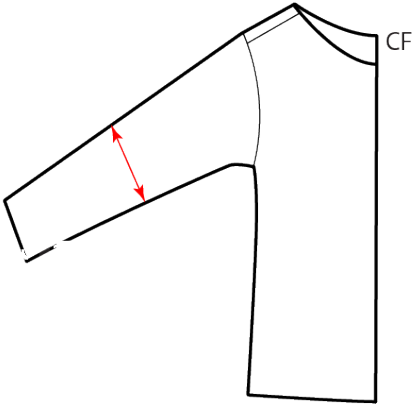
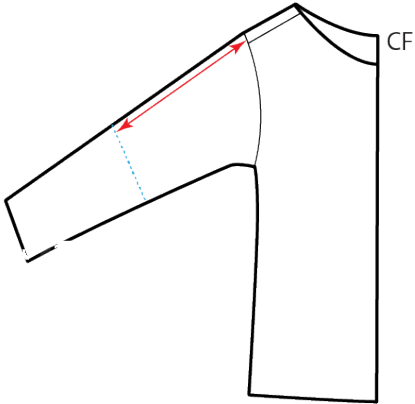
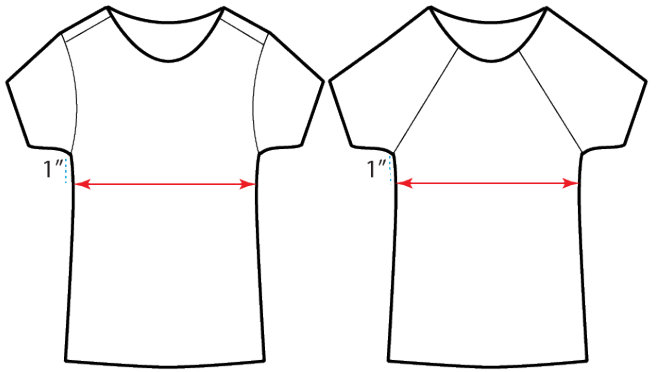
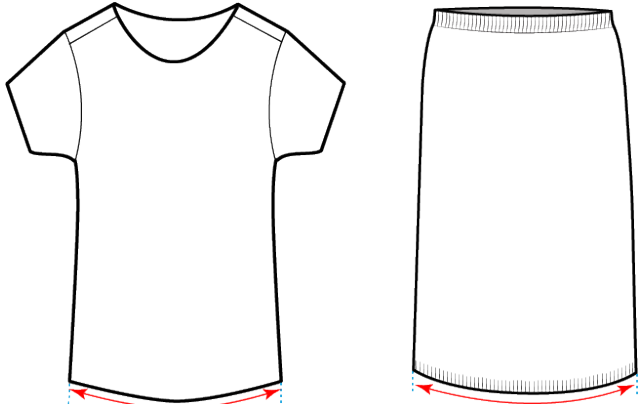
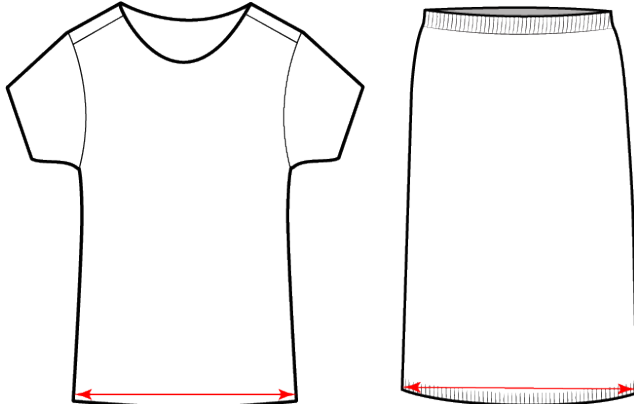
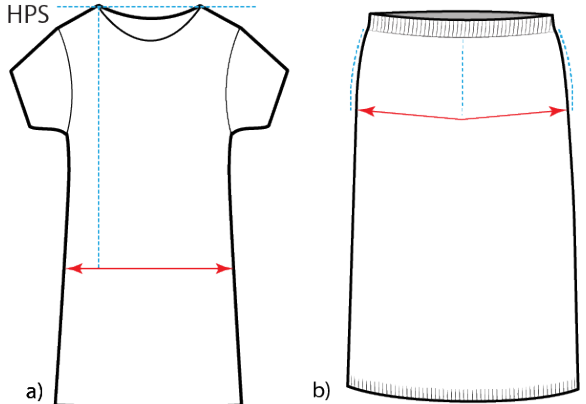
DC01	Drawstring Casing Length (ruched)	DC02	Drawstring Casing Width (Total)	DD01	Dart Depth
Measure Straight from casing stitch to casing opening at edge		Measure from stitch to stitch across the width of casing		Measure dart depth on inside at widest point from dart seam to edge of dart fold (double measurement).	
					
DR02	Drawstring Length - Hood	DT01	Dart Placement from HPS	DT02	Dart Placement below Armhole
Fold hood at center back, keeping front edges together. Measure along extended hood opening to end of exposed drawstring. (full length)		Measure straight down from high point shoulder (HPS) to dart point.		Measure straight down from armhole to dart seam.	
					

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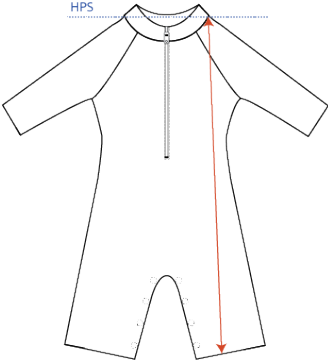
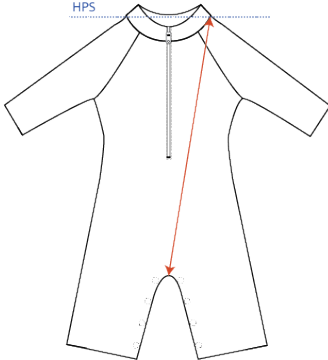
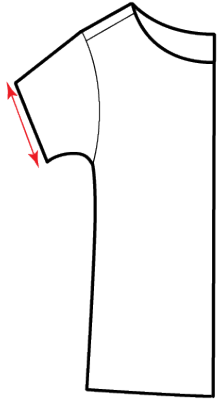
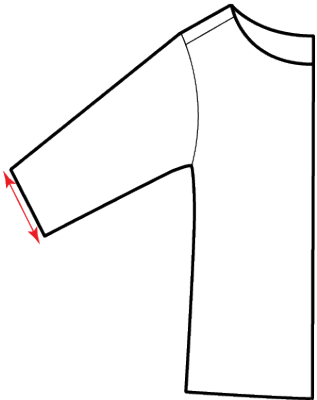
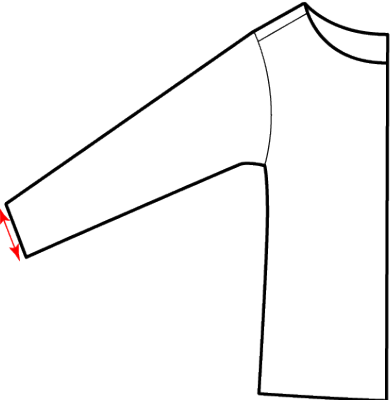
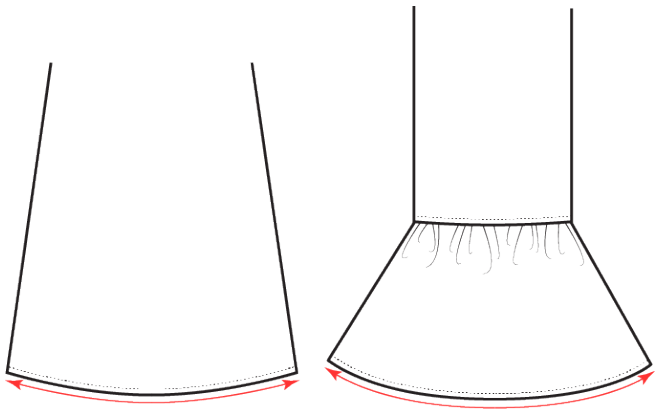
DT03 Dart Placement from CF @ Waist	DT04 Dart Placement from CB @ Waist	DT05 Bust Dart Length
Measure at waist from dart to center front (CF).	Measure at waist from dart to center back (CB).	Measure along the length of the dart.
		
DT06-B Waist Dart Length (Pant)	DT06-T Waist Dart Length (Top)	EB01 Elbow Placement from CB Neckline
Measure along the length of the dart.	Measure along the length of the dart.	Determine center back(CB) placement. Measure straight the specified distance from neck seam edge at center back to shoulder to elbow at center fold.
		

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Merchandiser : PC - Chelsea Olm	Product Designer :	Tech Designer :	QA Technologist :	
SFC :	Vendor : GSO TBD	Sourcing :	GSO Tracking # :	
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


EB02	Elbow @ Specified Location	EB03	Elbow Placement from Shoulder Seam	FB01	Bust/Chest 1" below Armhole (1/2 Grade)
Measure elbow at specified location down from CB or from Shoulder seam. Measure straight across, parallel with the sleeve hemline.		Measure straight from Armhole down to determine elbow placement.		Measure bust/chest 1" down from armhole seam straight across from edge to edge.	
					
FE01-C	Sweep- Along Curve (1/2 Grade)	FE01-S	Sweep- Straight Across (1/2 Grade)	FH01	Hip at Specified Location- (1/2 Grade)
Measure following curve across bottom from edge to edge (flat).		Measure straight across bottom from edge to edge .		Measure hip at specified distance down from (A) HPS, (B) waistband. Measure straight across from edge to edge.	
					

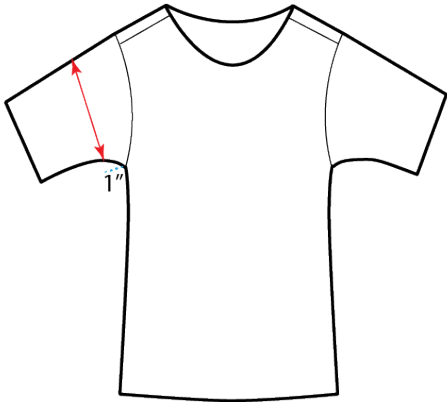
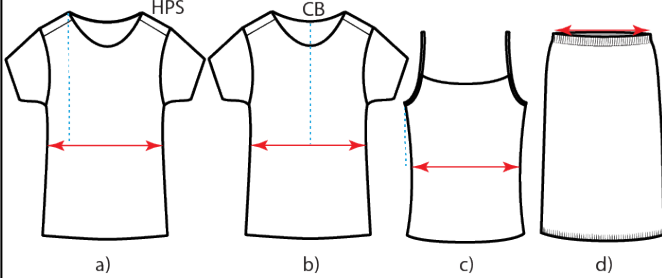
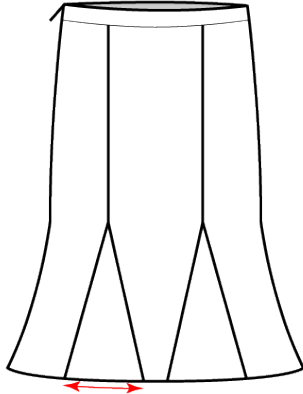
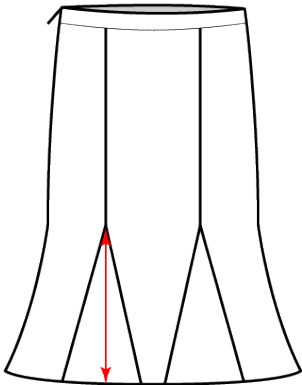
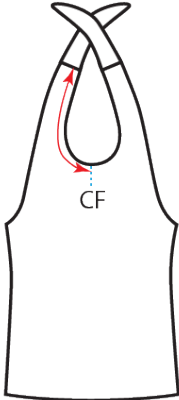
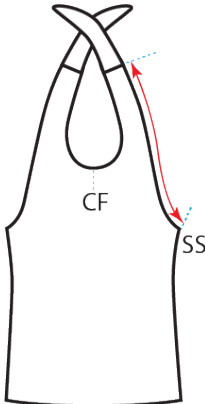
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Merchandiser : PC - Chelsea Olm SFC :	Product Designer : Vendor : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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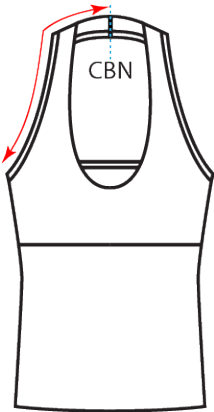
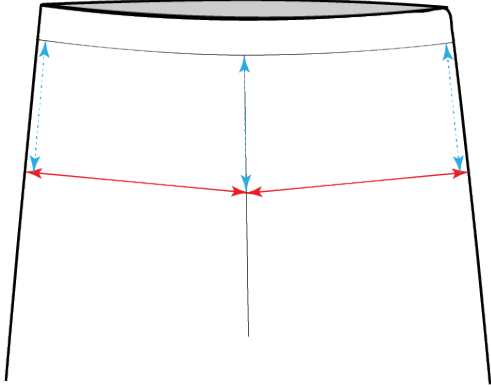
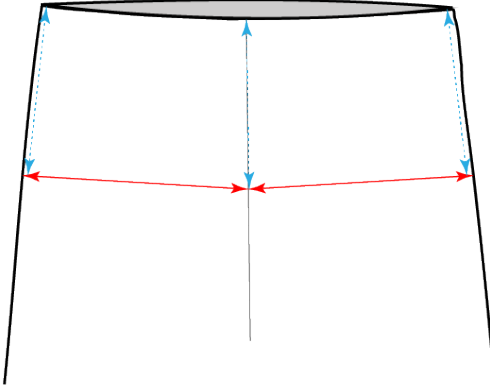
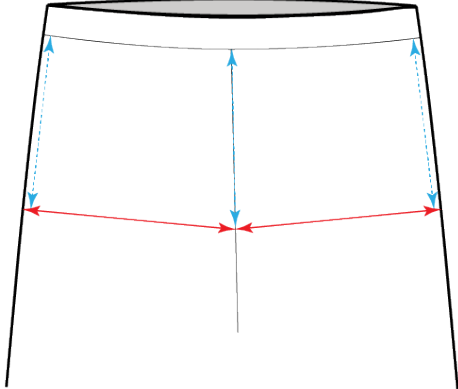
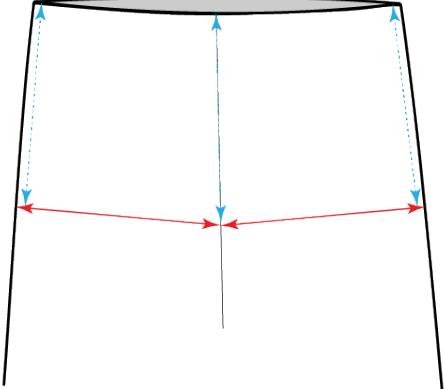
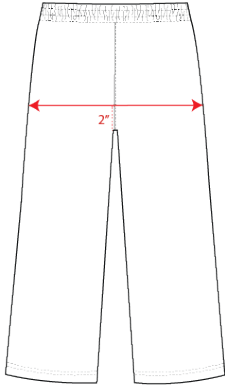
FR01	Front Body Length from HPS to leg opening	FR02	Front Body Length from HPS to crotch edge	FS01	Sleeve Opening Short- (1/2 Grade)
	Measure straight from HPS to leg opening edge		Measure straight from HPS to crotch edge		Measure straight across sleeve opening from edge to edge (Flat Measurement)
					
FS02	Sleeve Opening Elbow- (1/2 Grade)	FS03	Sleeve Opening Long- (1/2 Grade)	FS04	Sleeve Opening – Large Opening Along Edge (1/2 Grade)
	Measure straight across sleeve opening from edge to edge (Flat Measurement)		Measure straight across sleeve opening from edge to edge (Flat Measurement)		Measure following curve along sleeve opening from outside edge to outside edge (flat measurement)
					

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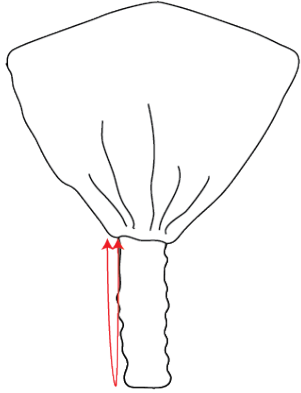
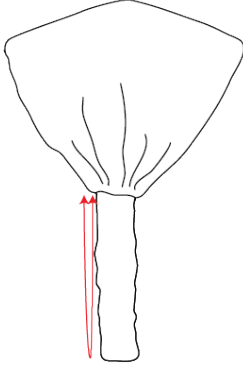
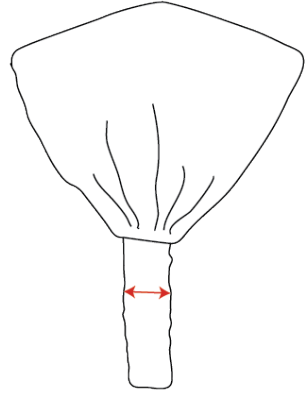
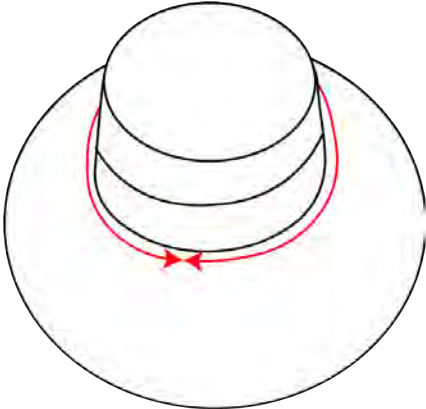
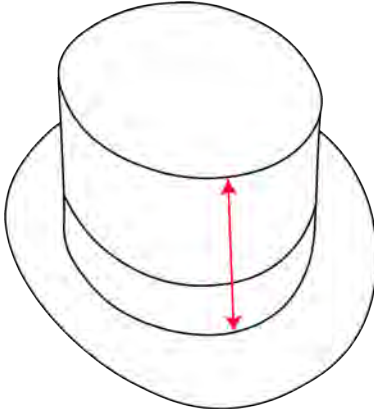
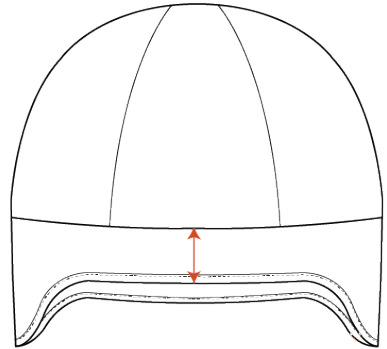
FU01	Upperarm 1" Blw Armhole - (1/2 Grade)	FW01	Waist @ Specified Location- (1/2 Grade)	GD01	Godet Width At Bottom
Measure straight 1" down from armhole seam, measure straight across from edge to edge (flat).		Measure waist at specified distance down from (A) HPS, (B) CB-neck, (C) down from armhole, or (D) At top edge of waist. Measure straight across from edge to edge (flat).		Measure straight across from seam to seam at bottom of godet.	
					
GD02	Godet Height At Center	HA01	Halter Neck - Back to Front (1/2 Grade)	HA02	Halter Armhole- SS to Neck Join Seam
Measure straight from top of godet to bottom edge at center of godet.		Measure from back neck join seam to center front (CF) neck following curve of neckline.		Measure from side seam (SS) to back neck join seam, following curve of armhole.	
					

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HA03	Halter Armhole Total	HB01	High Hip Width From Bottom Edge- 3 Point Measurement	HB01-T	High Hip Width From Top Edge-3 Point Measurement
Measure from side seam (SS) to center back (CB) neck seam, following curve of armhole		Measure specified distance from waistband seam following side edges and center front. Measure from side seam to center front, pivot to other side edge (circum).		Measure specified distance from top edge following side edges and center front. Measure from side seam to center front, pivot to other edge (circum).	
					
HB02	Low Hip Width from Bottom Edge- 3 Point Measurement	HB02-T	Low Hip Width From Top Edge-3 Point Measurement	HB03	Hip Seat Width (@ 2" up from crotch)
Measure specified distance from waistband seam following side edges and center front. Measure from side seam to center front, pivot to other side edge (circum).		Measure specified distance from top edge following side edges and center front. Measure from side seam to center front, pivot to other side edge (circum).		At specified location, measure straight from from edge to edge	
					

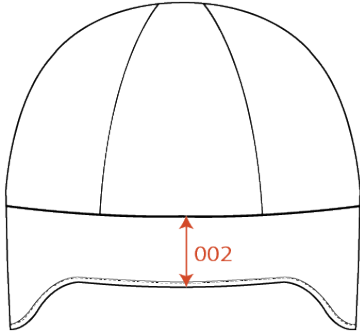
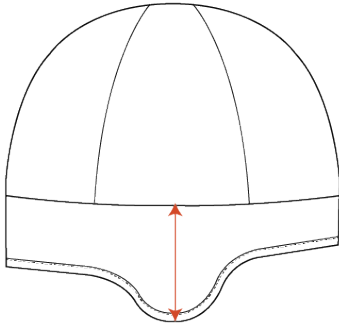
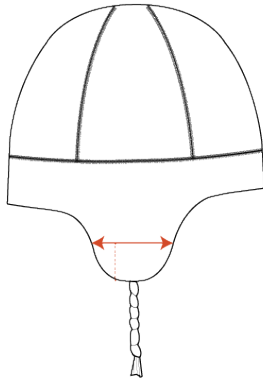
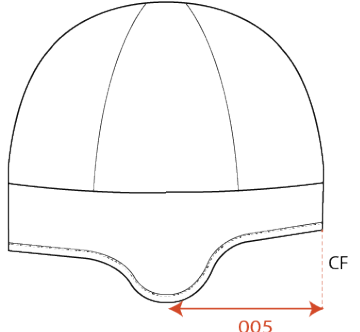
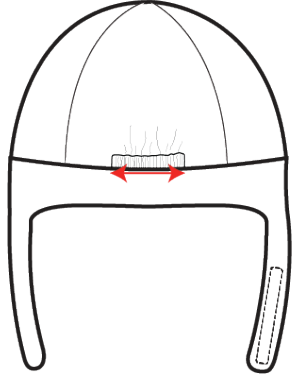
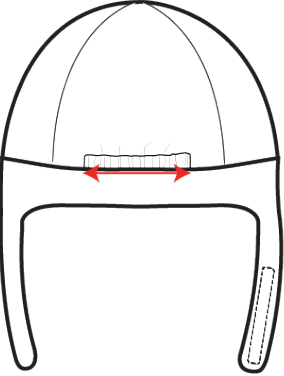
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	Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandiser :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :
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HE01	Headband Strap Length (Relaxed)	HE02	Headband Strap Length (Extended)	HE03	Headband Strap Width
With strap relaxed, measure along strap from join seam to join seam.		With strap extended, measure along strap from join seam to join seam.		Measure from edge to edge of strap.	
					
HE04	Hat Opening Relaxed	HE05	Hat Height	HE06	CF Trim Height
With Hat flat, measure from edge to edge along join seam. (Full Circumference)		Measure from hat opening to top point of hat		At CF, Measure straight from hat opening edge to trim seam.	
					

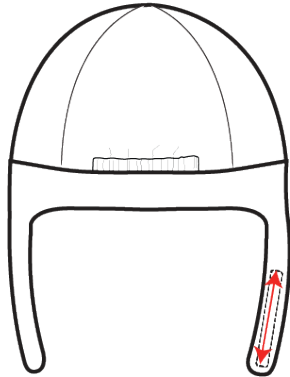
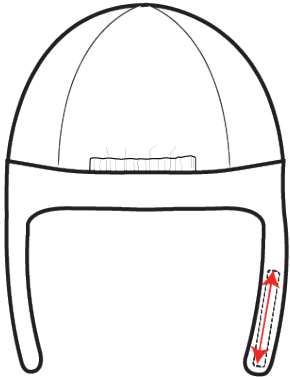
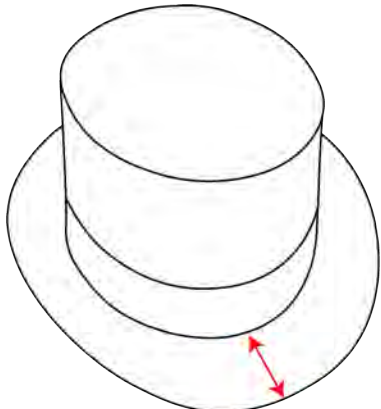
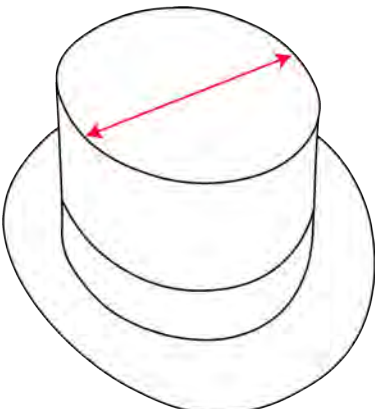
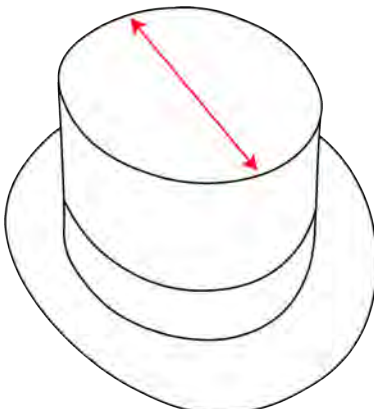
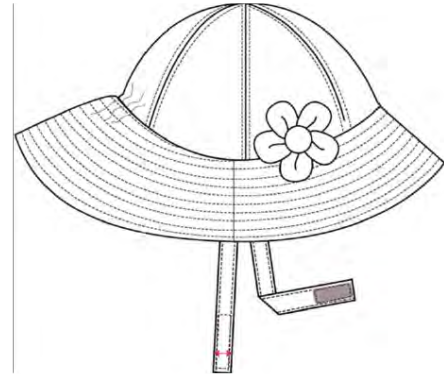
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HE07	CB Trim Height	HE08	Flap Height at Side	HE09	Width of Side Flap @ specified location
	At CB, Measure straight from hat opening edge to trim seam		At side, Measure straight from hat opening edge to trim seam		Measure from the width of the flap from edge to edge at the widest point.
					
HE10	Mid Ear placement from CF	HE11	Length of Elastic at CB Relaxed	HE12	Length of Elastic at CB Extended
	Measure from center front of hat to midpoint of flap.		At CB, with elastic relaxed, measure the elastic from seam to seam		At CB, with elastic extended, measure the elastic from seam to seam
					


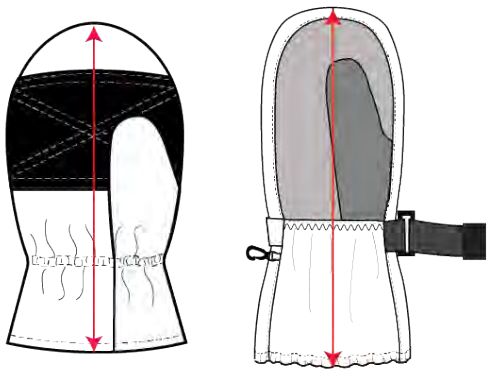
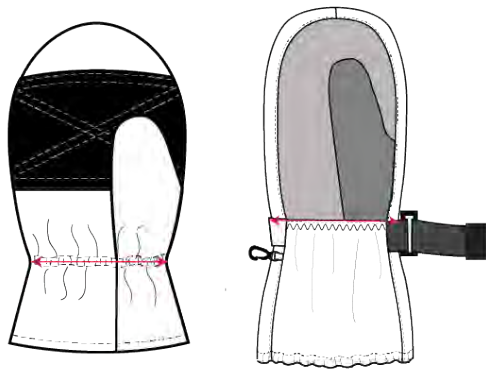
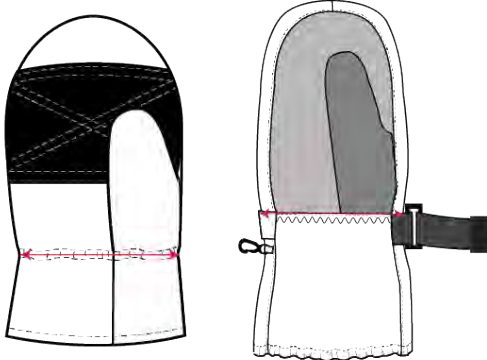
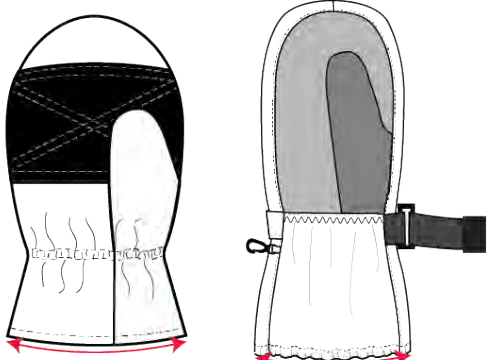
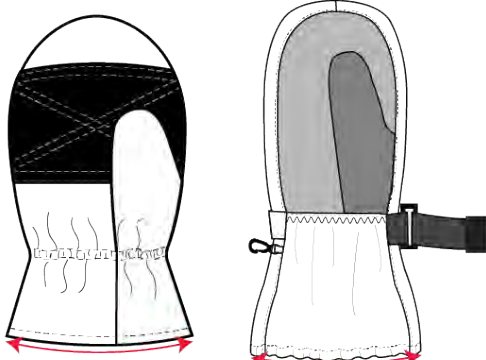
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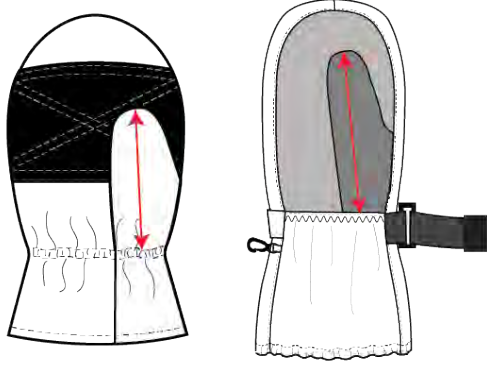
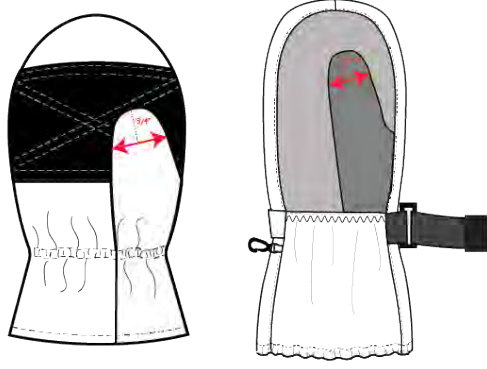
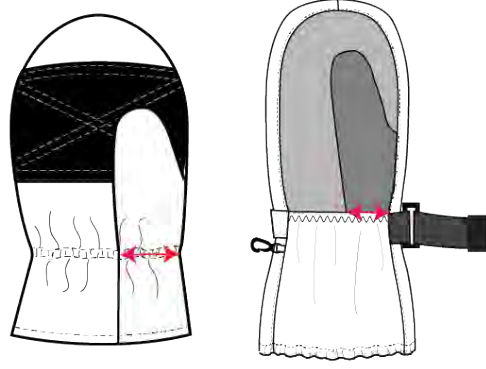
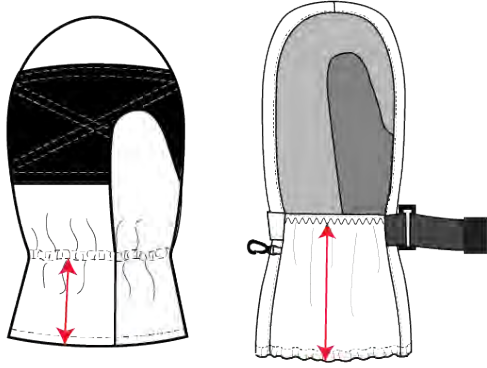


HE13	Length of Hook Velcro	HE14	Length of Loop Velcro	HE15	Brim Height
Measure hard side of velcro from edge to edge		Measure soft side of velcro from edge to edge		Measure straight from brim seam to brim edge at center front.	
					
HE16	Hat top panel width	HE17	Hat Top Panel Length	HE18	Chin Strap Width
Measure crown width at center- side to side.		Measure crown width at center- front to back.		Measure from chin strap edge to edge	
					

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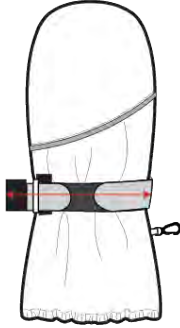
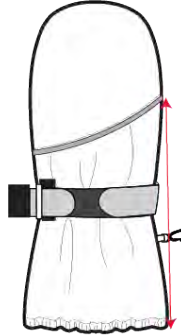
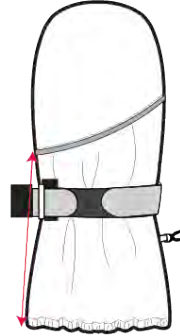
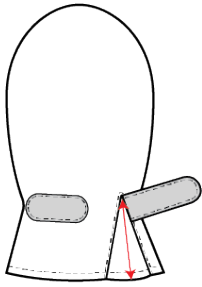
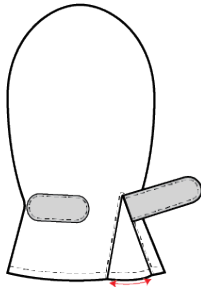
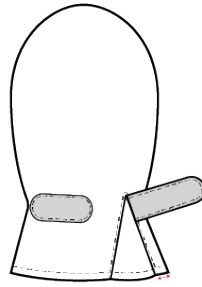
HE19	Chin Strap Length	HN01	Mitten Length (from top edge to opening)	HN02	Mitten Width (at base of thumb) Relaxed
Measure from chin strap seam to chin strap edge		Measure straight from top edge of mitten to opening		With wrist elastic relaxed, Measure straight across mitten at the base of the thumb from edge to edge	
					
HN03	Mitten Width (at base of thumb) Extended	HN04	Mitten Opening Relaxed	HN05	Mitten Opening Extended
With wrist elastic extended, Measure straight across mitten at the base of the thumb from edge to edge		With the elastic relaxed, measure straight across the mitten opening from edge to edge		With the elastic extended, measure straight across the mitten opening from edge to edge	
					

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HN06	Thumb Length (from seam to tip)	HN07	Thumb Width (3/4 inch from tip)	HN08	Thumb Width (at seam)
Measure straight from the base of thumb seam to the top tip of thumb		At 3/4" down from the tip of the thumb, measure from edge to edge		At the thumb seam measure the width from seam to seam	
					
HN09	Wrist elastic placement from opening	HN10	Length of Loop with Glove Clip	HN11	Width of Loop with Glove Clip
Measure straight from mitten opening to the elastic at wrist		Measure the loop from the seam to the folded edge		Measure the loop from edge to edge	
					

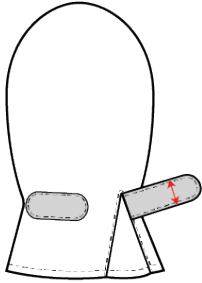
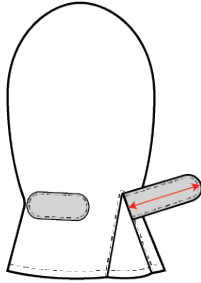
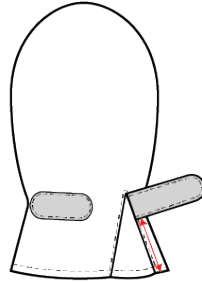
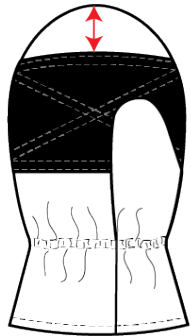
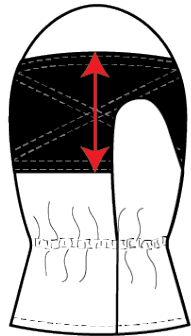
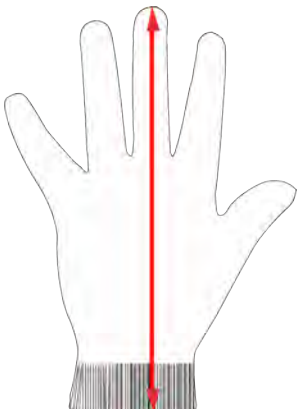
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HN12	Length of Adjustability Strap	HN13	Piping placement from opening at Outer	HN14	Piping placement from opening at Inner
Measure along strap from seam to edge		On the outer side of hand, Measure straight from piping seam to the mitten opening		On the inner side of hand, Measure straight from piping seam to the mitten opening	
					
HN15	Gusset Length	HN16	Gusset Width at Opening	HN17	Gusset Placement from SS
Measure straight from mitten opening to gusset seam		Measure straight along gusset opening from seam to seam		Measure along mitten opening from sideseam to the gusset seam	
					

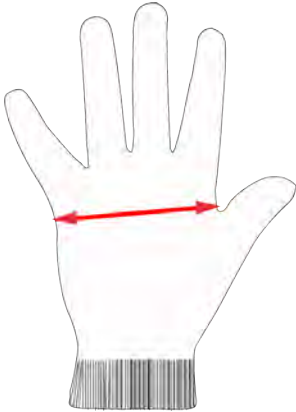
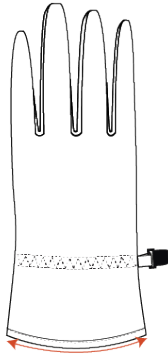
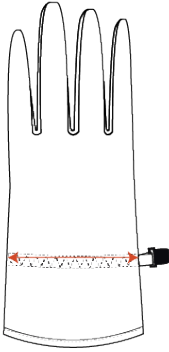
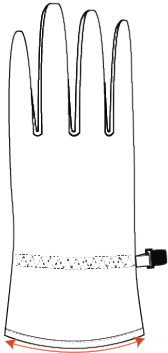
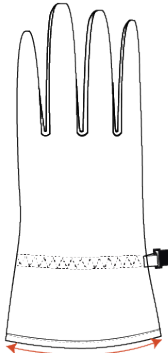
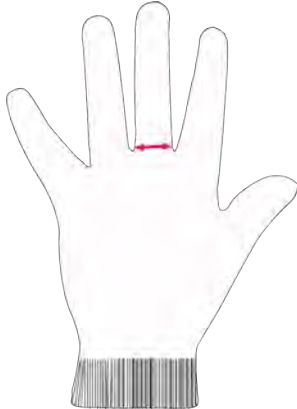
HTM Guide

	Product Flex # : 144462 Primary Catalog :	Name : TD Template Product Seasonal Selling Quarter :	Flex Spec ID : 91666 Season Name : Fall 2014
Merchandiser : PC - Chelsea Olm SFC :	Product Designer : Vendor : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :


HN18	Tab Width	HN19	Tab Length	HN20	Placement of Tab from opening
Measure straight from tab seam to tab edge 		Measure straight from edge to edge of tab 		Measure straight from mitten opening to tab 	
HN21	Placement of PU from top edge	HN22	Height of PU at Center	HN23	Glove Length (from top edge to opening)
Measure straight from top edge of mitten to PU material seam 		Measure Straight from seam to seam of PU material 		Measure from the top of the Middle Finger to the bottom opening edge 	

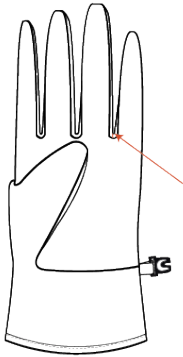
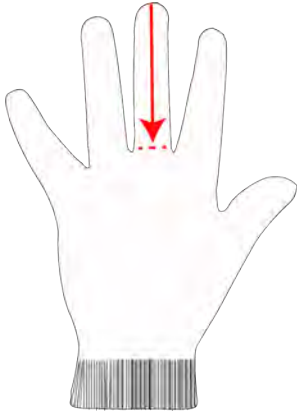
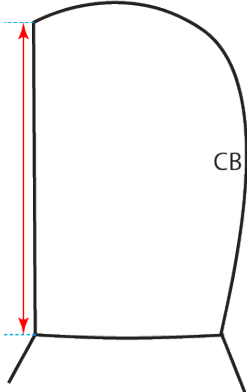
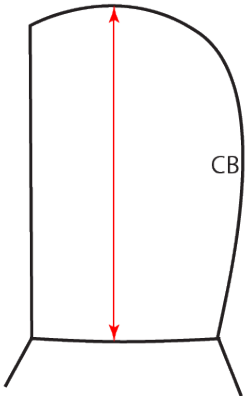
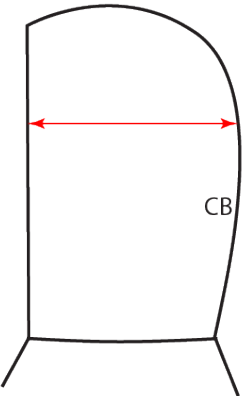
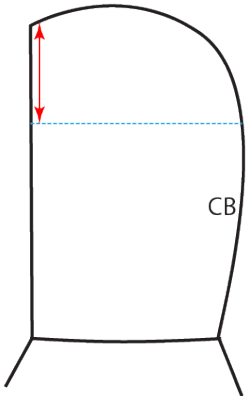
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Merchandiser : SFC :	PC - Chelsea Olm	Product Designer : Vendor :	GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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HN24	Glove Width (across palm)	HN25	Glove Width (at elastic) Relaxed	HN26	Glove Width (at elastic) Extended
Measure straight across glove at the base of the thumb from edge to edge		With elastic relaxed, Measure straight across glove from edge to edge		With elastic extended, Measure straight across glove from edge to edge	
					
HN27	Glove Width at Opening Relaxed	HN28	Glove Width at Opening Extended	HN29	Finger Width at base
With the elastic relaxed, measure straight across the glove opening from edge to edge		With the elastic extended, measure straight across the glove opening from edge to edge		Measure straight across finger at base from seam to seam, on middle finger.	
					

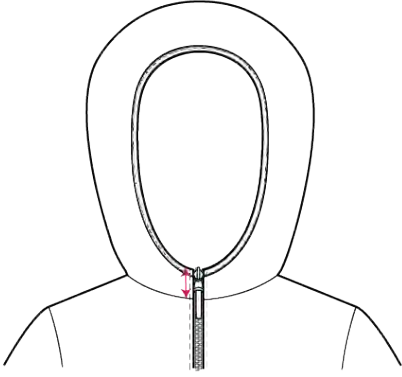
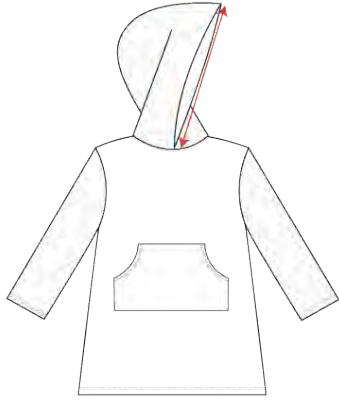
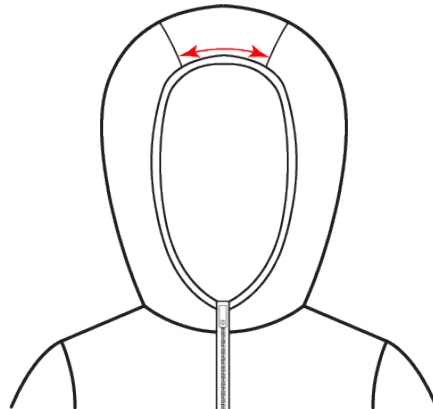
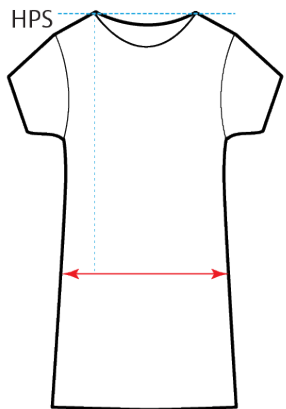
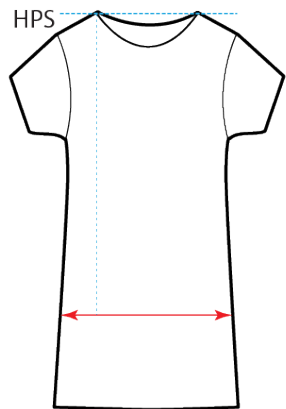
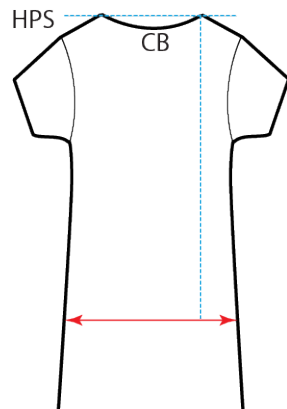
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Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : Vendor :	GSO TBD Sourcing :	Tech Designer : QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


HN30	Gusset Width (at base of fingers)	HN31	Finger Length	HO01	Hood Opening at CF - (1/2 Measurement)
Measure straight across gusset at base from seam to seam		Measure straight from base of finger to tip of finger on the Middle Finger		Fold hood at center back, keeping front edges together. Measure opening along edge, from top edge to neck-line seam.	
					
HO02	Hood Height @ Tallest Point	HO03	Hood Width @ Specified Point- (1/2 Grade)	HO04	Hood Width Placement From Top Edge
Fold hood at center back, keeping front edges together. Measure height at the tallest point of the hood, from top edge to neckline seam.		Fold hood at center back, keeping front edges together. Measure width at widest point, from front edge to CB fold.		Fold hood at center back, keeping front edges together. Measure straight from top edge to specified point on hood.	
					

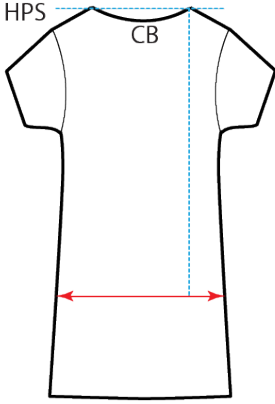
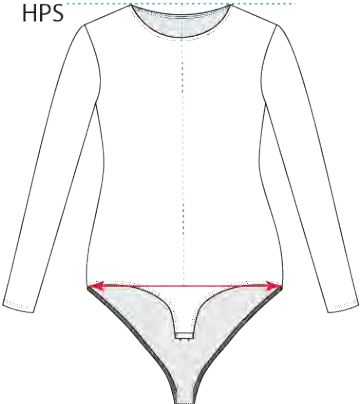
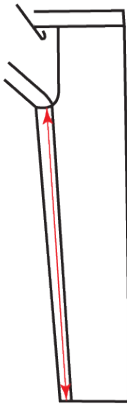
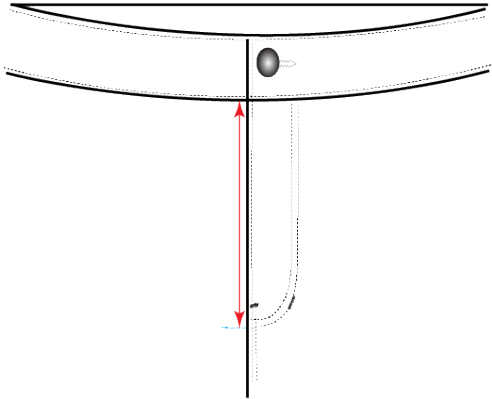
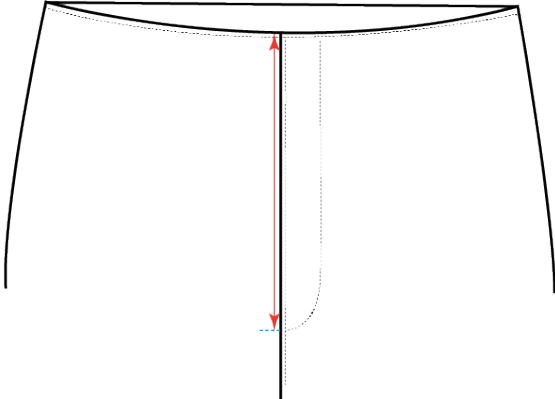
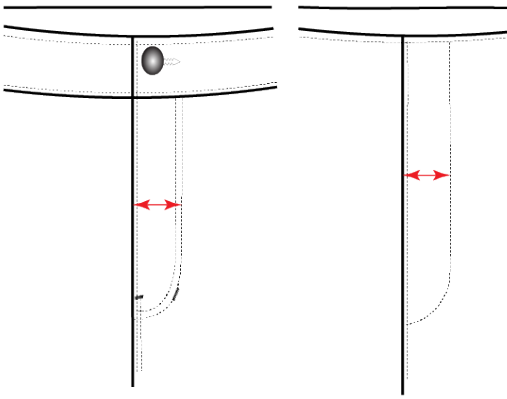
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Merchandiser : SFC :	PC - Chelsea Olm	Product Designer : Vendor :	GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :		


HO05	Hood Extension Height	HO06	Hood Height at Opening (Extended)	HO07	Hood Gusset Width
Fold hood at center back, keeping front edges together. While stretching, measure opening along edge, from top edge to neck-line seam.		At CF measure straight from neckline seam to hood edge		Measure gusset straight from seam to seam at CF hood	
					
HT01	High Hip @ spec. location (top)	HT02	Low Hip @ Spec Location	HT04	Back Hip @ spec location (1/2) Grade
Measure hip at specified distance down from high point shoulder (HPS) straight across from edge to edge (circum).		Measure hip at specified distance down from high point shoulder (HPS) straight across from edge to edge (circum).		Measure hip at specified distance down from high point shoulder (HPS) straight across from edge to edge (1/2 Grade).	
					

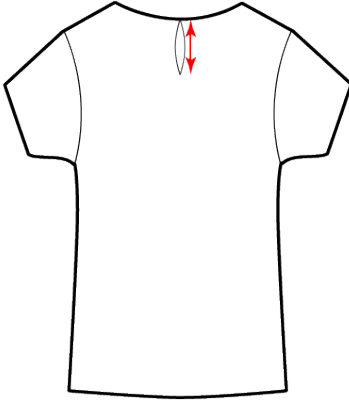

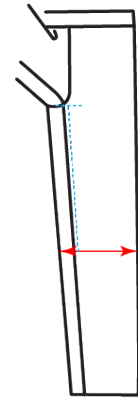
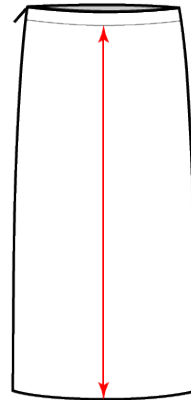
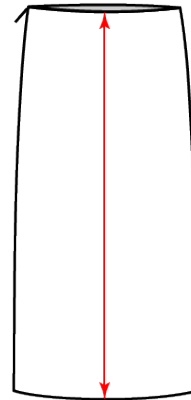
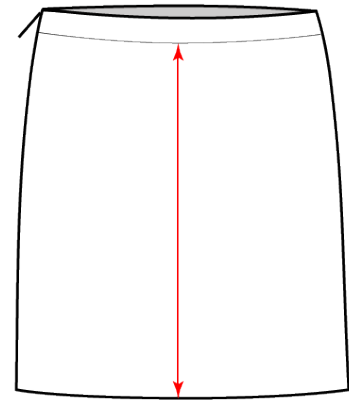
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Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


HT05	Back High Hip @ spec location	HT06	Hip Wldth @ Top of Leg Openings	IN01	Inseam
Measure hip at specified distance down from high point shoulder (HPS) straight across from edge to edge (circum).		Measure hip at specified distance down from high point shoulder (HPS) straight across from edge to edge (circum).		Measure straight from crotch seam to leg opening. Measure along seamline.	
					
JS01	J Stitch Length from Below WB Seam	JS01-T	J Stitch Length from Top Edge	JS02	J Stitch Width
Measure straight from waistband seam to bottom of fly "J" stitch.		Measure straight from top edge of garment to bottom of fly "J" stitch.		Measure straight from edge to outer stitch.	
					

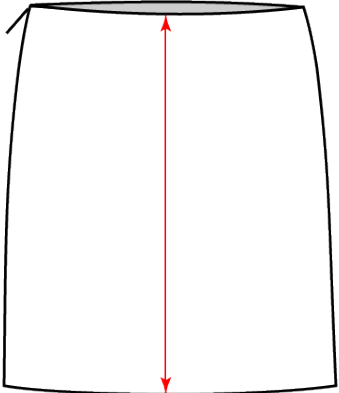
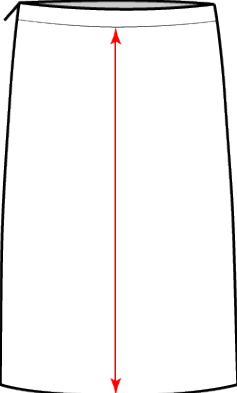
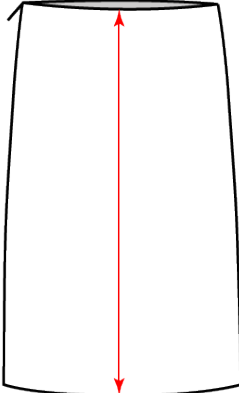
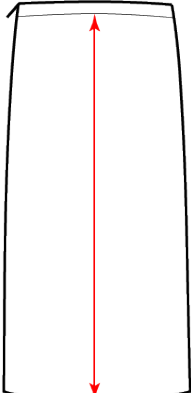
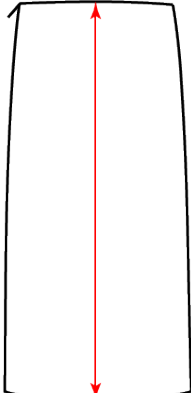
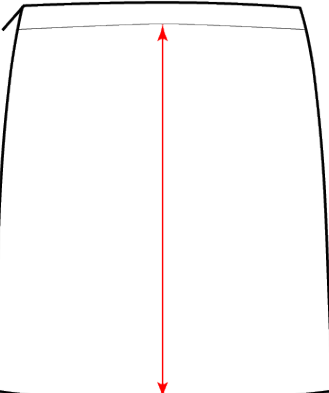
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	Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandiser :	PC - Chelsea Olm	Product Designer :		Tech Designer :		QA Technologist :
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Pack Number :		Size Definitions :		Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


KH01	Key Hole Height	KN01	Knee Placement down from Crotch	KN02	Knee Width
Measure straight from top of key hole to bottom of key hole.		Lay flat garment flat. Measure the specified distance below crotch seam along inseam.		Lay garment flat. Measure width at specified placement, from edge to edge.	
					
LB01	Front Length from Below WB Seam - Ankle	LB01-T	Front Length from Top Edge - Ankle	LB02	Front Length from Below WB Seam - Above Knee
Measure skirt straight from waistband seam to bottom hem at center front.		Measure skirt straight from top edge of waist to bottom hem at center front.		Measure skirt straight from waistband seam to bottom hem at center front.	
					

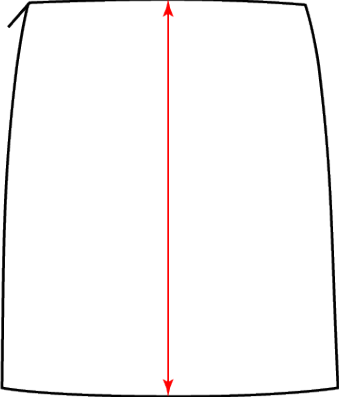
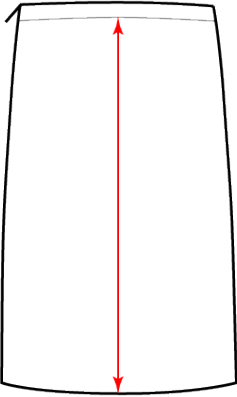
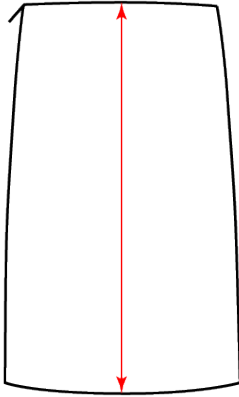
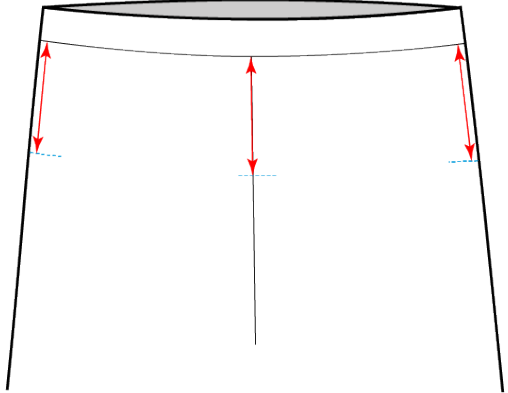
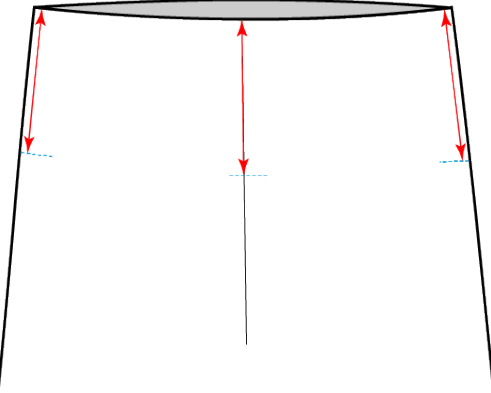
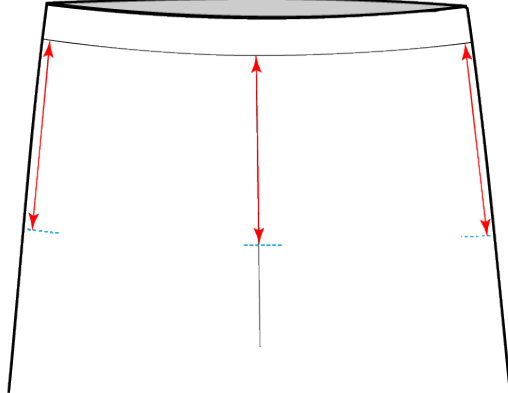
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	Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandiser :		PC - Chelsea Olm		Product Designer :		
SFC :		Vendor :		GSO TBD		Tech Designer :
QA Technologist :		GSO Tracking # :				
Pack Number :		Size Definitions :		Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL		
Vendor Item # :						

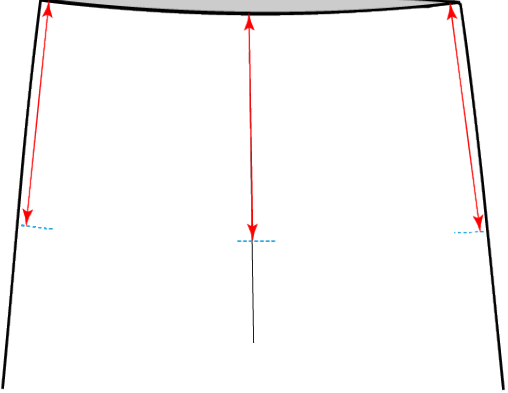
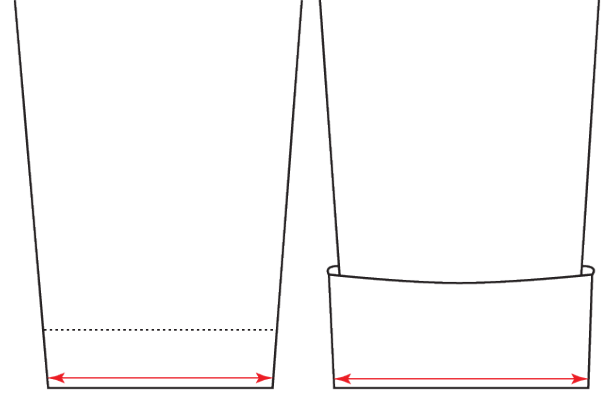
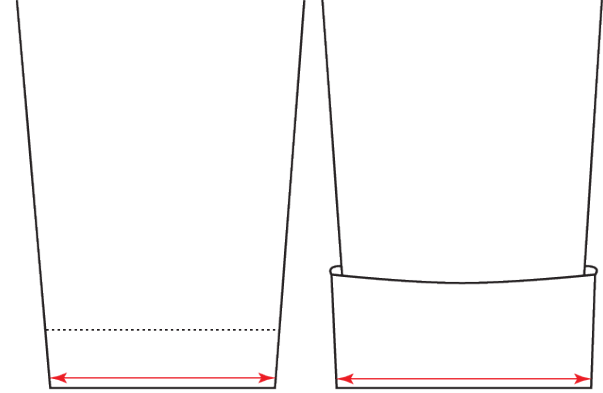
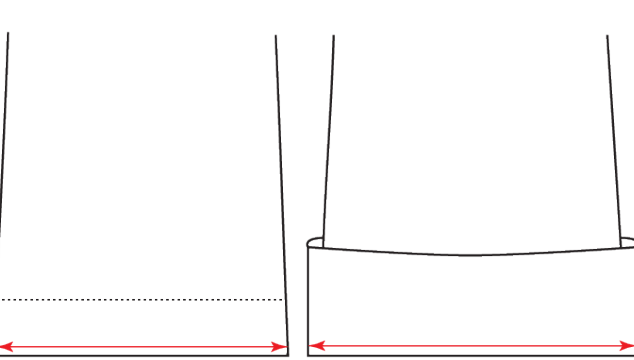
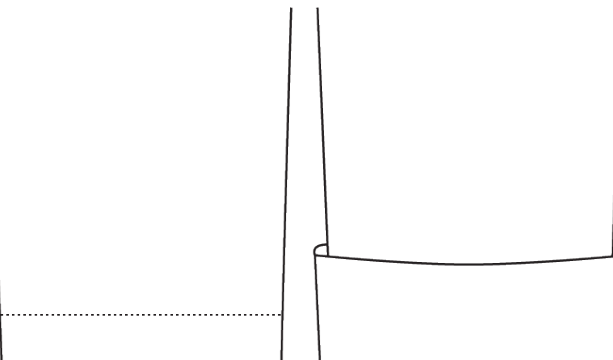
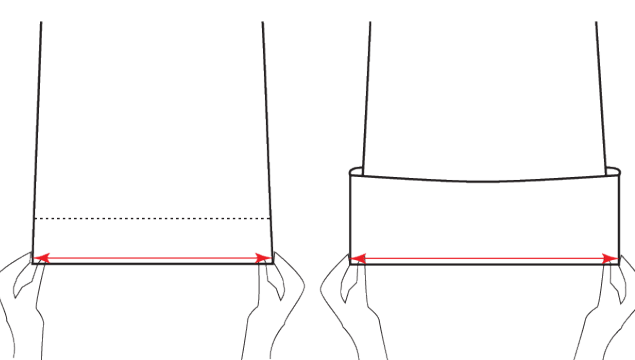
LB02-T	Front Length from Top Edge - Above Knee	LB03	Front Length from Below WB Seam- Knee; Calf	LB03-T	Front Length from Top Edge - Knee; Calf
Measure skirt straight from top edge of waist to bottom hem at center front.		Measure skirt straight from waistband seam to bottom hem at center front.		Measure skirt straight from top edge of waist to bottom hem at center front.	
					
LB04	Back Length from WB - Ankle	LB04-T	Back Length from Top Edge - Ankle	LB05	Back Length from Below WB Seam- Above Knee
Measure skirt straight from waistband seam to bottom hem at center back.		Measure skirt straight from top edge of waist to bottom hem at center back.		Measure skirt straight from waistband seam to bottom hem at center back.	
					


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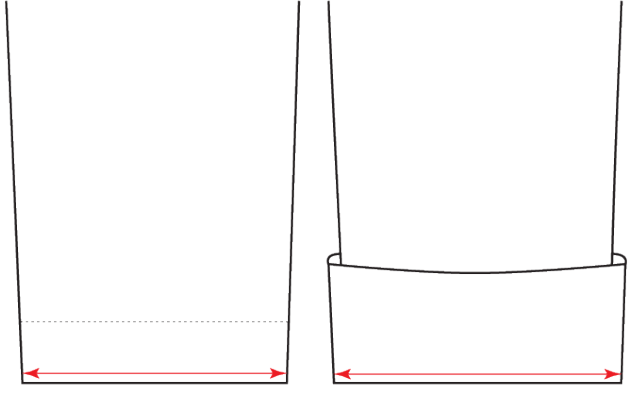
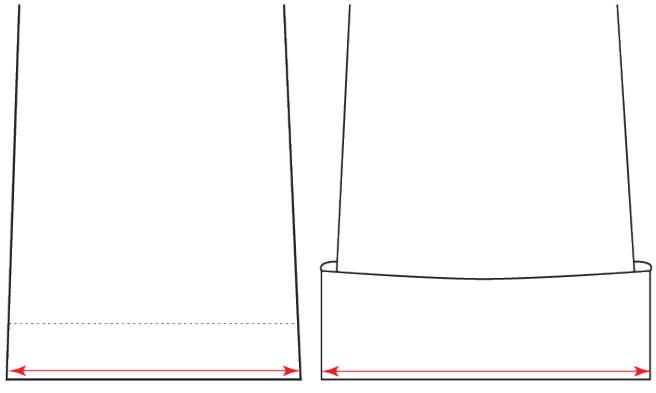
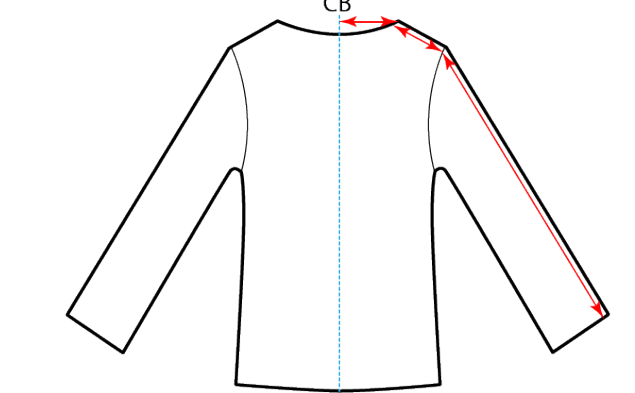
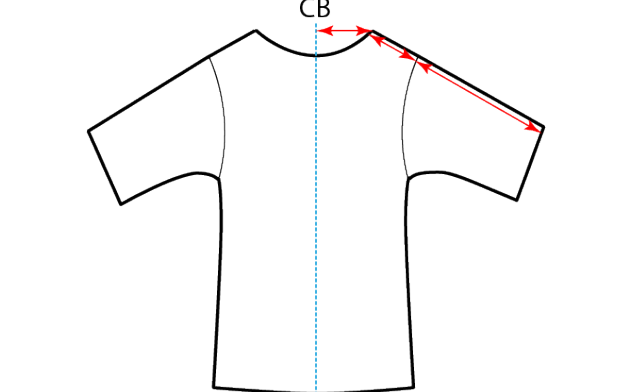
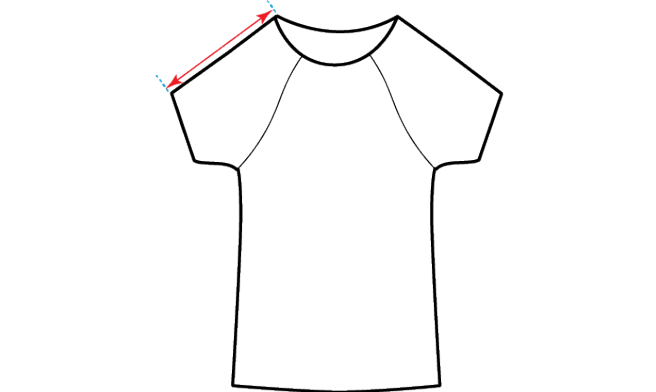
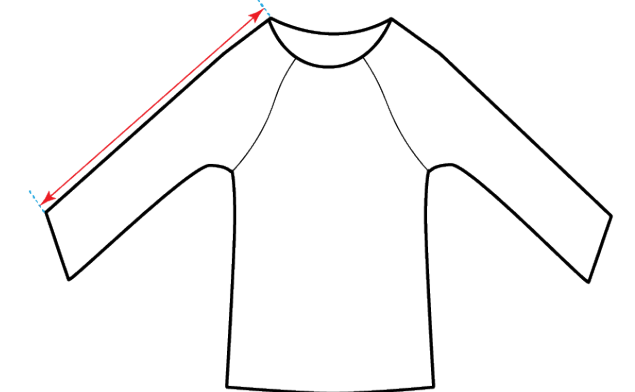
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	Primary Catalog :		Seasonal Selling Quarter :		Season Name :	Fall 2014
Merchandise :		PC - Chelsea Olm		Product Designer :		
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Pack Number :		Size Definitions :		Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL		Vendor Item # :

LB05-T	Back Length from Top Edge - Above Knee	LB06	Back Length from Below WB Seam- Knee; Calf	LB06-T	Back Length from Top Edge - Knee; Calf
Measure skirt straight from top edge of waist to bottom hem at center back.		Measure skirt straight from waistband seam to bottom hem at center back.		Measure skirt straight from top edge of waist to bottom hem at center back.	
					
LH01	High Hip Placement from Below WB Seam	LH01-T	High Hip Placement from Top Edge	LH02	Low Hip Placement from Below WB Seam
Measure specified distance from waistband seam at side edges and center front to locate 3 points.		Measure specified distance from top edge at side edges and center front to locate 3 points.		Measure specified distance from waistband seam at side edges and center front to locate 3 points.	
					


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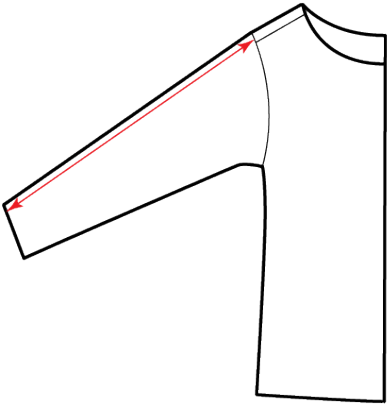
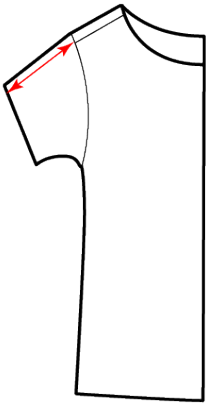
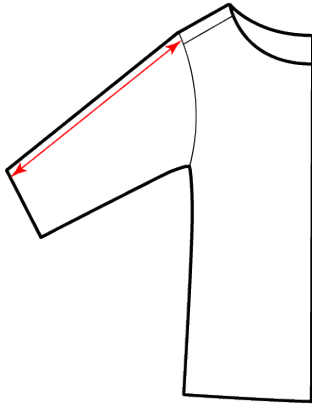
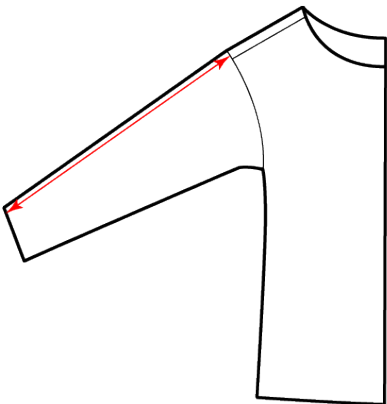
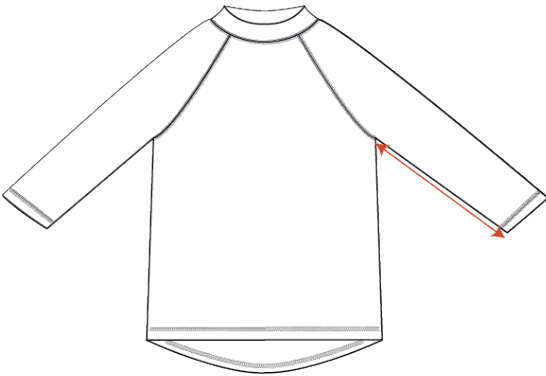
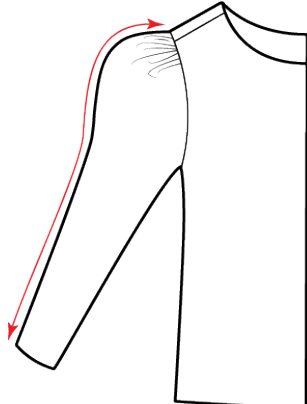
LH02-T Low Hip Placement from Top Edge	LO01 Skinny Leg Opening less than 16"	LO02 Leg Opening Calf
Measure specified distance from top edge at side edges and center front to locate 3 points.	Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).	Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).
		
LO03 Leg Opening Pant- Regular	LO04 Leg Opening Short- 5" or Longer	LO05-E Leg Opening Short- 5" Or Shorter (Extended)
Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).	Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).	Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).
		

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		Primary Catalog :	Seasonal Selling Quarter :	Season Name : Fall 2014
Merchandiser : PC - Chelsea Olm	Product Designer :	Tech Designer :	QA Technologist :	
SFC :	Vendor : GSO TBD	Sourcing :	GSO Tracking # :	
Pack Number :	Size Definitions :	Womens Numeric---:6-24W, Womens Alpha---:S-3X, One Size---:One Size-One Size, Unisex---:S-XXXL	Vendor Item # :	


LO05-R	Leg Opening Short- 5" Or Shorter (Relaxed)	LO06	Leg Opening Flared	LS01	Sleeve Length CB Long
Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).		Measure straight at leg opening across from outside edge to outside edge. A fold back cuff will be measured at leg opening (circum).		On the back of the garment, determine center back (CB) placement (1/2 of across shoulder measurement). Measure straight from neck seam edge at center back to shoulder, pivot to bottom of sleeve at center fold.	
					
LS02	Sleeve from CB- Short/Elbow	LS03	Raglan Sleeve Length from Neckline- Short	LS04	Raglan Sleeve Length from Neckline- Long
On the back of the garment, determine center back (CB) placement (1/2 of across shoulder measurement). Measure straight from neck seam edge at center back to shoulder, pivot to bottom of sleeve at center fold.		Measure along sleeve from neck seam to finished end of sleeve.		Measure along sleeve from neck seam to finished end of sleeve.	
					

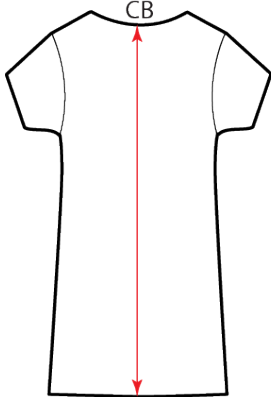
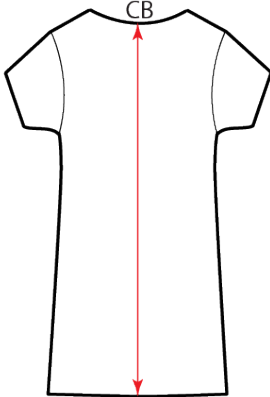
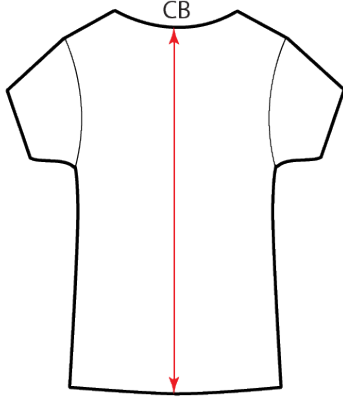
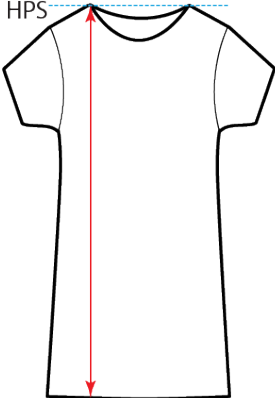
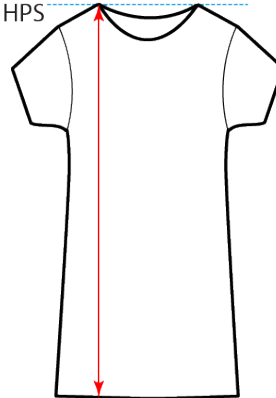
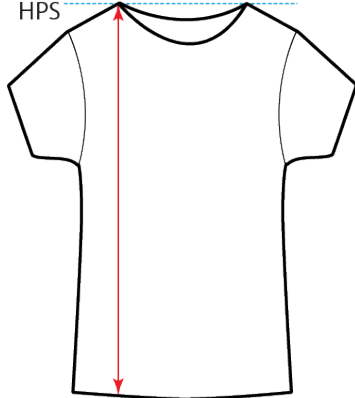
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LS05	Sleeve Length From Shoulder Long	LS06	Sleeve Length From Shoulder Short	LS07	Sleeve Length From Shoulder Elbow
Measure straight from shoulder to bottom of sleeve at center fold.		Measure straight from shoulder to bottom of sleeve at center fold.		Measure straight from shoulder to bottom of sleeve at center fold.	
					
LS08	Sleeve Lgth from Moderate Drop Shoulder	LS09	Underarm Sleeve Length	LS10	Sleeve Length on Curve – Long
Measure straight from shoulder to bottom of sleeve at center fold.		Measure Straight from underarm/sideseam intersection to sleeve opening.		Measure following curve from shoulder to bottom of sleeve at center fold.	
					

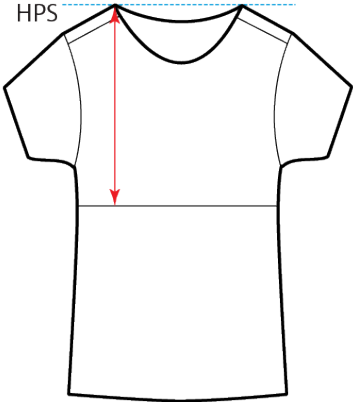
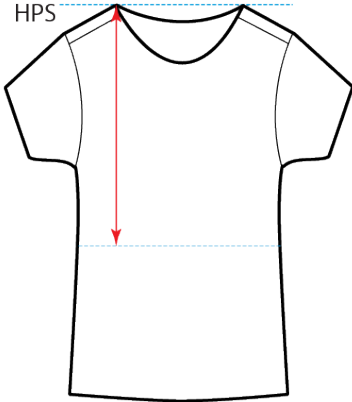
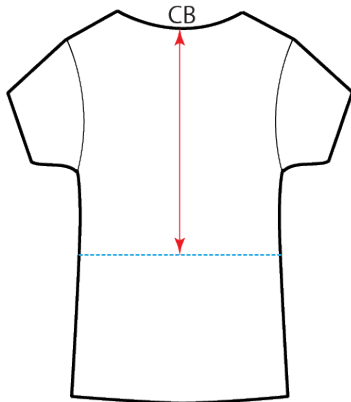
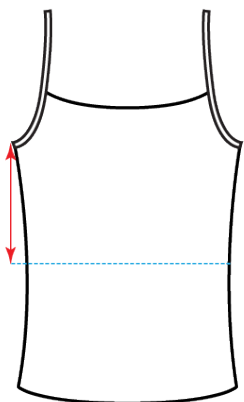
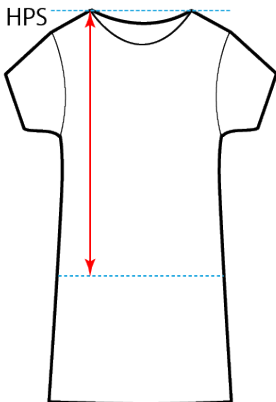
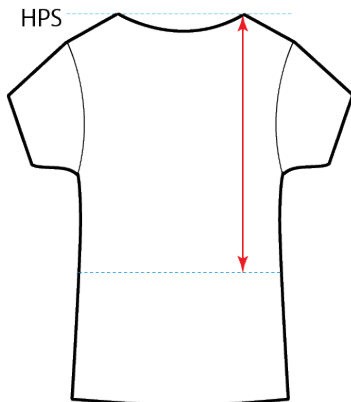
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LT01-A	Back Length From CB to Ankle	LT01-C	Back Length From CB to Knee/Calf	LT02	Back Length from CB to Crotch
Measure straight from center back (CB) neckline edge/seam to bottom edge.		Measure straight from center back (CB) neckline edge/seam to bottom edge.		Measure straight from center back (CB) neckline edge/seam to bottom edge.	
					
LT04-A	Front Length from HPS to Ankle	LT04-C	Front Length from HPS to Knee/Calf	LT05	Front Length from HPS to Crotch
Measure straight from high point shoulder (HPS) to bottom edge.		Measure straight from high point shoulder (HPS) to bottom edge.		Measure straight from high point shoulder (HPS) to bottom edge.	
					

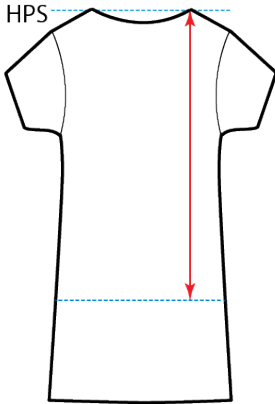
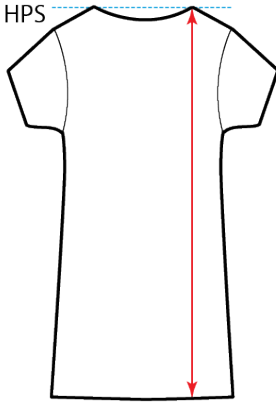
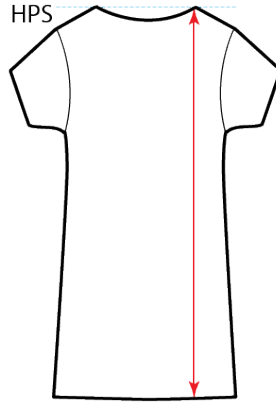
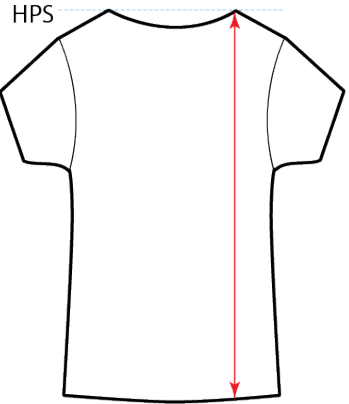
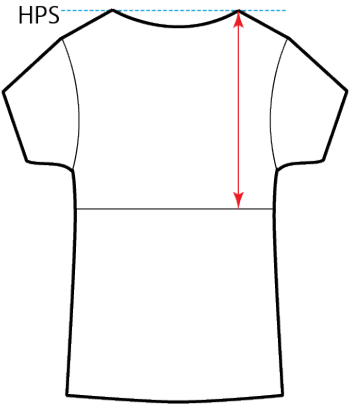
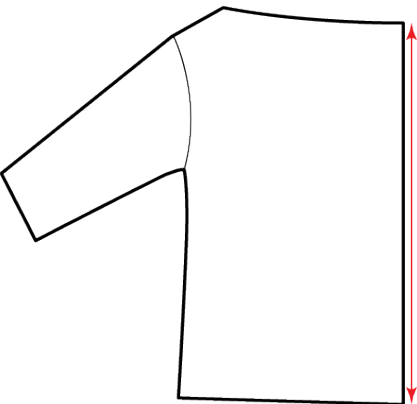
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Merchandiser : SFC :	PC - Chelsea Olm Vendor :	Product Designer : GSO TBD	Tech Designer : Sourcing :	QA Technologist : GSO Tracking # :
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LT06	Front Length from HPS to Midriff/Empire Seam	LT07	Waist Placement from HPS	LT08	Waist Placement from CB
Measure straight from high point shoulder (HPS) to front midriff/empire seam		Measure straight to waist location parallel to center front from high point shoulder (HPS).		Measure straight to waist location from center back (CB) neck.	
					
LT09	Waist Placement from Below Armhole	LT10	High Hip Placement From HPS	LT11	Back Waist Placement From HPS
Measure straight down along side of garment to specified point below armhole.		Measure straight to hip location parallel to center front from high point shoulder (HPS).		Measure straight to waist location parallel to center back from high point shoulder (HPS).	
					

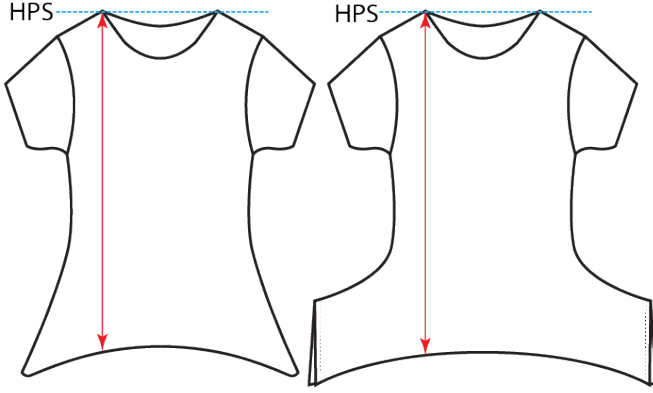
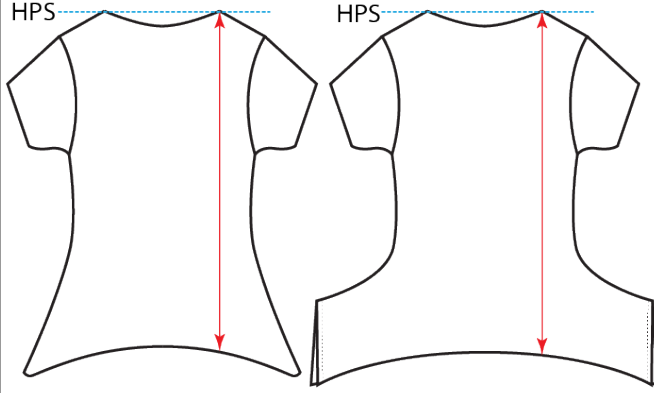
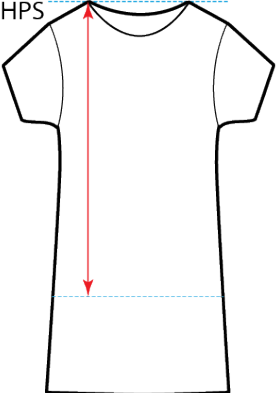
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LT12	Back Hip Placement From HPS	LT14-A	Back Length from HPS to Ankle	LT14-C	Back Length from HPS to Knee/Calf
Measure straight to hip location parallel to center back from high point shoulder (HPS).		Measure straight from high point shoulder (HPS) to bottom edge.		Measure straight from high point shoulder (HPS) to bottom edge.	
					
LT15	Back Length from HPS to Crotch	LT16	Back Length from HPS To Midriff/Empire Seam	LT17	Flyaway Front Length
Measure straight from high point shoulder (HPS) to bottom edge.		Measure straight from high point shoulder (HPS) to back midriff/empire seam		Measure straight from top edge at neckline to bottom edge at sweep.	
					

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LT18	Front Length Hankie Hem	LT19	Back Length Hankie Hem	LT20	Low Hip Placement From HPS
Measure straight from high point shoulder (HPS) to bottom edge.		Measure straight from high point shoulder (HPS) to bottom edge.		Measure straight to hip location, parallel to center front, from high point shoulder (HPS).	
					
LT21	Front Length from HPS to Edge of Crotch Panel	LT22	Back Length from HPS to Edge of Crotch Panel	LT23	Bodysuit Hip Placement from HPS
With crotch closure unfastened: measure straight from high point shoulder (HPS) to edge of front panel crotch extension.		With crotch closure unfastened: measure straight from high point shoulder (HPS) to edge of back panel crotch extension.		Measure straight from high point shoulder (HPS) to highest point of the leg openings.	
