	TITLE: Fit Sample Development Requirements & Reference Sheets	
	HOME: Technical Design/QA	
	DOC #: 1	REVISION #: 5

**Colony Brands fit process requirements: Colony Brands 尺码样进度要求**

- Fit samples must be submitted in size Missy M (10) and size Plus 1X (18W) as close to approved bulk fabric quality. Fit samples must weight within 10% tolerance of the approved production fabric. Fit samples do not have to be actual color.

请提交尺码样 M(10) 和 1X (18W), 必须用接近批核的大货面料品质生产. 尺码样面料的重量必须不超过/低于确认面料重量的 10%. 尺码样可以用代用颜色。
- Please submit missy fit sample or counter sample first. Once the missy sample is approved, send a plus fit sample. First missy fit sample should be sent no later than 1 month from concept spec receipt.

请先提供小码的尺码样或头样。小码尺码样试身确认后,须寄加大码的尺码样供批核。第一件小码尺码样应在收到尺寸表后的一个月內寄出。
- Fit samples must be measured and reviewed by vendor before sending samples to Colony Brands. Samples need to be measured per the attached How to Measure Guide.

尺码样在寄出给 Colony Brands 前,供应商必须先进行测量和评估.样品须按附上测量指导进行测量。
- A copy of the sample measurements and vendor comments should be included with the sample. Measurements can be written on the graded size chart located within the spec. See attached example.

样品的测量尺寸和附有供应商意见的复印件应随样品寄出.供应商度量的尺寸可以写在 spec 中对应的尺寸表上.见附例。
- Fit samples need to be tagged with the Fit Sample Card clearly showing the vendor name, item number, and pack number. See attached example.

尺码样须附有样品吊卡,以此清楚地显示出供应商的名字,款号,和 pack 号.见附例。
- The Vendor Sample Evaluation Report needs to be filled out and attached with the measurement sheet clearly stating any vendor comments. See attached example.



**TITLE: Fit Sample Development Requirements & Reference Sheets**

**HOME: Technical Design/QA**

**DOC #: 1**

**REVISION #: 5**

**PAGE: 2**

须填写供应商样品评估报告以及附上的尺寸表,以此来清晰地体现出供应商的意见.见附例.

- Final specs will be issued to vendor once both missy and plus fit samples have been fit approved.  
一旦小码和加大码尺码样被确认,最后的尺码表会立即发给供应商.

Any deviation from the final specs must be reviewed and approved by the Technical Design group. The vendor could potentially be financially responsible for any product not accepted and could result in charge back to the vendor.

最终大货有任何与确认尺码表出入的地方必须由技术设计组评估及确认.任何被拒的产品,都有可能造成供应商的经济损失以及扣款的风险。



**TITLE: Fit Sample Development Requirements & Reference Sheets**

**HOME: Technical Design/QA**

**DOC #: 1**

**REVISION #: 5**

**PAGE: 3**

**Reference Measurement Page: 参考的尺寸页**

Fit		Graded Measurement >>> 001 : Missy										Page 8 of 13	
		Product Flex #:	162390		Name:	CARGO POCKET BERMUDA		Primary Catalog:	WD-SP PRINT M&M				
		Primary Brand:	Monroe and Main		Group Code:			Season Name:	Spring 2016				
Merchandise:	NA - Melissa Wuebben		Tech Designer:	Tara Reynolds		GSO Tracking #:			Product Hierarchy:	Apparel			
SFC:	9005-women's pants		Vendor:	ROCKET GARMENT		Vendor Item #:	3003 OPL						
Pack Number:	6736203, 6736204												
Size Definitions:	Womens Numeric---6-16, Womens Numeric---16W-24W												
Measurement Set: 001 : Missy Sample Size: 10 UOM: Fractional In		OR sample measurements											
#	Name	sample measurements	Tol (+)	Tol (-)	6	8	10	12	14	16			
WH01	Waistband Height	ok	1/4	1/4	1 3/4	1 3/4	1 7/8	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	
WA03	Waist Relaxed	-1/2	1	1	30	31	31 2	32	33 1/2	35	36 1/2	36 1/2	
WAD4	Waist Extended	ok	1	1	38	39	42	40	41 1/2	43	44 1/2	44 1/2	
RS01	Front Rise from Below WB Seam (curved)	-1/4	1/2	1/2	7 3/4	8 1/8	8 25	8 1/2	8 7/8	9 1/4	9 5/8	9 5/8	
RS02	Back Rise from Below WB Seam(Curved)	-1/2	1/2	1/2	13 1/4	13 5/8	13 5	14	14 3/8	14 3/4	15 1/8	15 1/8	
LH02	Low Hip Placement from Below WB Seam	5	1/4	1/4	5	5	5	5	5	5	5	5	
HB02	Low Hip Width from Bottom Edge- 3 Point Measurement	+1	1	1	40	41	43	42	43 1/2	45	46 1/2	46 1/2	
TH01	Thigh 1" Below Crotch	+1/2	1/2	1/2	24 1/2	25 1/4	26.5	26	27	28	29	29	
LO04	Leg Opening Short- 5" or Longer	ok	1/2	1/2	21	21 1/4	21.5	21 1/2	21 3/4	22	22 1/4	22 1/4	
IN01	Inseam	ok	3/4	3/4	14	14	14	14	14	14	14	14	
YH06	Yoke Height at Side Seam- Below WB (Bottom)	ok	1/8	1/8	1 3/4	1 7/8	1.875	1 7/8	2	2	2 1/8	2 1/8	
YH07	Yoke Height at CB-Below WB (Bottom)	ok	1/8	1/8	7/8	1	1	1	1 1/8	1 1/8	1 1/4	1 1/4	
PC11	Front Top Pocket Placement From Side Seam	-1/8	1/4	1/4	3 1/8	3 1/4	3.125	3 1/4	3 3/8	3 3/8	3 1/2	3 1/2	
PC12	Front Top Pocket Placement Below Waistband	+1/8	1/4	1/4	3 7/8	4	4.125	4	4 1/8	4 1/8	4 1/4	4 1/4	
PC03-C	Front Top Pocket Height at Center of Pocket	ok	1/4	1/4	7	7	7	7	7 1/4	7 1/4	7 1/4	7 1/4	
PC10	Cargo Pocket Flap Height @ Center	ok	1/4	1/4	2	2	2	2	2 1/8	2 1/8	2 1/8	2 1/8	
PC08	Cargo Pocket Flap Width at Top Edge	ok	1/4	1/4	5 1/4	5 1/4	5.25	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2	
PC02-B	Cargo Pocket Width at Bottom	ok	1/4	1/4	5	5	5	5	5 1/4	5 1/4	5 1/4	5 1/4	
PC03-S	Cargo Pocket Height at Side Excluding flap	+1/4	1/4	1/4	5 1/4	5 1/4	5.5	5 1/4	5 1/2	5 1/2	5 1/2	5 1/2	
DR01	Full Drawstring Length (Waist)	.2	1	1	52	53	52	54	55 1/2	57	58 1/2	58 1/2	



TITLE: Fit Sample Development Requirements & Reference Sheets

HOME: Technical Design/QA

DOC #: 1

REVISION #: 5

PAGE: 4

**Blank Sample Card:空白的样品卡**

**Completed Sample Card:完成的样品卡**

Colony Brands Sample Card	
Date _____ 日期	<input type="checkbox"/> Approved
Season _____ 季节	<input type="checkbox"/> Not Approved
Vendor _____ 供应商	
Description _____ 描述	
Size _____ 尺码	Color _____ 颜色
Brand _____ 品牌	
Product Flex # _____	
Vendor Style #(s) _____ 款号	
Pack # _____ pack号	
<b>This Sample Represents:</b> 这件样衣是以下哪种:	
Countersample 初样	TOP 船样
Fit # 尺码样	Wear Test Sample 水洗测试样衣
Photosample 照片样	Other 其他
Seal Sample (PP)	封样 (大货抽样)
Fabric Information: 面料信息	
Fabric Name _____ 面料名称	
Washing Method/ Effect _____ 洗涤方式和效果	
Print Method _____ 印花方式	
Content _____ 成分	
Yarn Size/Construction _____ 纱线尺寸/结构	
Gauge/ Cuttable width _____ 厚度/可裁门幅	
Gram Per Sq Meter _____ 克重	
Garment weight (lbs/doz) _____ 服装重量	
Remarks:备注	
Spec must be attached with sample measurement record.	
Checked by:谁检查的	

Colony Brands Sample Card	
Date <u>4/2/14</u>	<input type="checkbox"/> Approved
Season <u>F14</u>	<input type="checkbox"/> Not Approved
Vendor <u>Vendor A</u>	
Description <u>Menswear Sheath</u>	
Size <u>10</u>	Color <u>Gray</u>
Brand <u>Monroe and Main</u>	
Product Flex # _____ <u>185626</u>	
Vendor Style #(s) <u>F14040-I</u>	
Pack # <u>6710961/6710957</u>	
<b>This Sample Represents:</b>	
Countersample	TOP
Fit #	Wear Test Sample
Photosample X	Other
Seal Sample (PP)	
Fabric Information:	
Fabric Name _____	
Washing Method/ Effect _____	
Print Method _____	
Content <u>60%Polyester; 35%Viscose; 5% Spandex</u>	
Yarn Size/Construction _____	
Gauge/ Cuttable width _____	
Gram Per Sq Meter <u>186 g/m2</u>	
Garment weight (lbs/doz) _____	
Remarks:	
Photo sample engh has been increased as requested.	
Spec must be attached with sample measurement record.	
Checked by: Employee A	



TITLE: Fit Sample Development Requirements & Reference Sheets


HOME: Technical Design/QA

DOC #: 1

REVISION #: 5

PAGE: 5

**Blank Vendor Evaluation Report: 空白的供应商评估报告**

	<b>Technical Design Department</b> <b>Vendor Sample Evaluation Report</b>	<b>供应商样品评估报告</b>																																																							
<b>SEASON:</b> 季节 <b>WEB STYLE NO./PACK #</b> PDM号/PACK号 <b>MODEL NUMBER</b> 款号 <b>BRAND:</b> 品牌 <b>DESCRIPTION</b> 描述 <b>SAMPLE TYF</b> 样品类型	<b>EVALUATION DATE:</b> 评估日期 <b>VENDOR / FACTORY:</b> 供应商/工厂 <b>COUNTRY OF ORIGIN</b> 原产国 <b>FABRI</b> 面料 <b>SIZE:</b> 尺码 <b>COLOR:</b> 颜色																																																								
<i>Please mark a "X" whenever appropriate. 请在合适的地方标记 "X"</i>																																																									
	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2">Shell Fabric 面料</th> <th colspan="2">Pocketing 口袋布</th> <th colspan="2">Lining 里布</th> <th>Trims</th> <th>Labels</th> <th>Thread</th> <th>Wash</th> <th>Others 其他</th> </tr> <tr> <th>Content</th> <th>Color</th> <th>Content</th> <th>Color</th> <th>Content</th> <th>Color</th> <th>辅料</th> <th>标</th> <th>线色</th> <th>洗涤</th> <th></th> </tr> <tr> <th>t/成分</th> <th>颜色</th> <th>t/成分</th> <th>颜色</th> <th>t/成分</th> <th>颜色</th> <th></th> <th></th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>ACTUAL 正确的</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>SUBSTITUTE 代替的</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Shell Fabric 面料		Pocketing 口袋布		Lining 里布		Trims	Labels	Thread	Wash	Others 其他	Content	Color	Content	Color	Content	Color	辅料	标	线色	洗涤		t/成分	颜色	t/成分	颜色	t/成分	颜色						ACTUAL 正确的											SUBSTITUTE 代替的											
Shell Fabric 面料		Pocketing 口袋布		Lining 里布		Trims	Labels	Thread	Wash	Others 其他																																															
Content	Color	Content	Color	Content	Color	辅料	标	线色	洗涤																																																
t/成分	颜色	t/成分	颜色	t/成分	颜色																																																				
ACTUAL 正确的																																																									
SUBSTITUTE 代替的																																																									
<b>FIT:</b> 合身																																																									
<b>MEASUREMENT:</b> 尺寸																																																									
<b>CONSTRUCTION:</b> 结构																																																									
<b>WORKMANSHIP:</b> 工艺																																																									
<b>OTHER COMMENTS:</b> 其他意见																																																									
<b>APPROVED TO SEND:</b> 批准寄出 <input type="checkbox"/>	<b>REJECT:</b> 退回 <input type="checkbox"/>	<b>TECHNICIAN:</b> 技术员 _____																																																							



TITLE: Fit Sample Development Requirements & Reference Sheets

HOME: Technical Design/QA

DOC #: 1

REVISION #: 5

PAGE: 6

**Completed Vendor Evaluation Report: 完成的供应商评估报告**



Technical Design Department  
**Vendor Sample Evaluation Report**

供应商样品评估报告 (示例)

SEASON: Spring 14

EVALUATION DATE: 3.13.13

WEB STYLE NO./PACK NO. : 1411226

VENDOR / FACTORY: ABC

MODEL NUMBER: S14000-GA

COUNTRY OF ORIGIN: China

BRAND: Monroe & Main

FABRIC: 100% Cotton

DESCRIPTION : Button Front Blouse

SAMPLE TYPE: Fit sample

SIZE: M

COLOR : White

Please mark a "X" whenever appropriate.

	Shell Fabric		Pocketing		Lining		Trims	Labels	Thread Color	Wash	Others
	Content	Color	Content	Color	Content	Color					
ACTUAL	X									X	
SUBSTITUTE		X					X	X	X		

**FIT:**

a. Balance looks ok on form.

**MEASUREMENTS:**

- a. Bust 1" from Armhole is +1". Will correct on next sample.
- b. Add shoulder forward measurement of 1/2" to spec.

**CONSTRUCTION:**

a. Missing elastic shoulder tape. Will add on next sample.

**WORKMANSHIP:**

a. Hem is roping. will correct going forward.


**OTHER COMMENTS:**

APPROVED TO SEND:

REJECTED :

TECHNICIAN:

Jane Doe

	TITLE: Fit Sample Development Requirements & Reference Sheets	
	HOME: Technical Design/QA	
	DOC #: 1	REVISION #: 5

## Colony Brands Definition of Samples – Colony Brands 样品的定义-核心流程

- **Counter Sample:** Sample is vendor’s first attempt to incorporate our tech pack and is used to determine pricing and vendor placement. Fit execution is based off tech pack created by Technical Design. Sample is reviewed with Merchants/Design in Turnover Meeting and Fitting for overall style/design/fit. Counter samples are made in correct quality fabric and correct design if possible. Counter samples are made in the sample room.

初样：初样是供应商按照工艺单的要求制作的第一件样品，并用来确定价格以及下单给哪个供应商。试身效果是基于工艺设计师制作的工艺单，买手和设计师将在会议上共同审核样品的款式，设计和版型。初样应尽可能使用正确品质的面料来呈现正确的设计。初样可以由样品间来制作。

- **Fit Samples:** First Missy and Plus base size (10/M & 18W/1X) samples used for fitting, based on the tech pack received. Fit samples are made in sample room. Fit Samples are made in correct quality goods (weight, stretch, fabrication) but can be made using sub trims and sub color. Substitutions should be noted on paperwork/sample tag.


Fit samples are used to evaluate the fit, design, and construction.

试身样：第一轮大小码的基本码试身样（10/M & 18W/1X）是依照收到的工艺单来制作用于试身的。试身样是由样品间制作，使用正确的品质（克重，弹性，面料成分），辅料和颜色可代用。任何代用部分都须在文件/样品吊牌上明确标注。

试身样是用来评估试穿的效果，设计和衣服的结构。

- **Top of Production Samples (TOP Samples):** Samples in Missy and Plus base sizes (10/M & 18W/1X) made in production facility, within the production sewing line by production workers. Fabric and trims must be as bulk. Labels and Polybags must be correct. TOP samples must be pulled from initial production to ensure production matches approved fit and meets our specifications.

大货船样（TOP样）：大货样的基准大小码（10/M & 18W/1X）必须是由生

	<b>TITLE: Fit Sample Development Requirements &amp; Reference Sheets</b>	
	HOME: Technical Design/QA	
	DOC #: 1	REVISION #: 5

产大货的工人用大货的缝制流水线和设备来制作完成的。面料和辅料必须与大货相一致。主/洗标和包装袋必须是正确的。大货样必须取自初期生产的大货，以确保大货与批复的试身样一致，并符合我们的规格要求。

### **Colony Brands Definition of Samples – Colony Brands 样品的定义- 复杂流程**

- **Photo samples:** Samples made in sample room to be used in photo shoot, in designated sizes determined by Merchant. Extra length may be added, Merchants will identify specific needs. Photo samples should be in correct color, fabric, print (if possible), and trims. For substitution needs, contact Merchants.

Photo samples are used represent the finished product on a model to our customer. Photo samples are sometimes pinned and color corrected.

照相样: 样品间所完成的照相样会被用于目录的拍摄，样品的尺码由买手决定。买手会给出明确的照相样需求，样品可能需增加额外的长度。照相样必须使用正确的颜色，面料，印花（如果有）以及辅料。若存在使用替代品的需求，必须先得到买手的同意。

照相样是穿着在模特身上用来向我们的顾客展现产品最后完成的效果。有时，照相样可以用别针修正或是进行颜色的修正。

- **Pre-Production Samples (PP Samples):**  
PP Samples are requested ‘as needed’ to ensure product made from the graded pattern comply with the approved fit. Missy and Plus base sizes (10/M & 18W/1X) should be made from the final graded pattern. Fabric should be bulk fabric, correct trims (if possible). Correct labels and polybags are not needed. PP samples can be made in sample room or factory sewing line.

产前样（PP 样）：

产前样是根据需求而定的样品，用于确保推档后的纸样是符合已确认的试身样。基准大小码（10/M & 18W/1X）必须是用最终推档过的纸样来制作。PP 样的面料必须是大货面料，尽可能使用正确的辅料。主/洗标以及包装袋可以代用。产前样可以由样衣间或工厂流水线来制作完成。